

Speciality Plumbing Supplies Pty Ltd

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PRODUCT CATALOG - REVISION 5

All SPS drains have been designed in Australia for Australian conditions and for Australian construction methods.

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Disclaimer:

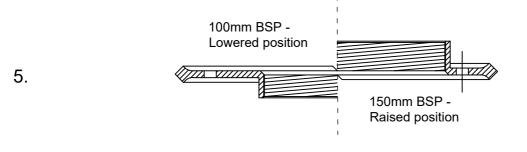
All information contained in this catalogue is current as at 1 July 2017. SPS reserves the right to change product specifications - designs - components or associated services at any time without notice. The information contained in this catalogue does not form part of the terms of any contract of sale or constitute the description of any product or service supplied by SPS. Prior to purchasing or specifying - please contact SPS for any updates or modifications to current products or services. These drawings are for illustrative purposes only and are not to scale.

SECTION 1 Rainwater Outlets (RWO's)

		To suit pipe (mm):
1.01	Truflo vertical – All-purpose RWO	80, 100 & 150
1.02	Truflo vertical – Class D Flat Grate	80, 100 & 150
1.03	Truflo vertical – Flat Grate & Membrane Clamp	80, 100 & 150
1.04	Truflo vertical – Dome Grate & Membrane Clamp	80, 100 & 150
1.05	Truflo vertical – Planter Box Assembly	80, 100 & 150
1.06	Truflo 90° – Class D Flat Grate	80 & 100
1.07	Truflo 90° – Flat Grate & Membrane Clamp	80 & 100
1.08	Truflo 90° – Dome Grate & Membrane Clamp	80 & 100
1.09	Truflo 90° – Planter Box Assembly	80 & 100
1.10	Superflo – Class D Flat Grate	150
1.11	Superflo – Flat or Dome Grate & Membrane Clamp	150
1.12	"Shallow-flo" Push-in RWOs (USE WITH CAUTION)	100
1.13	Parapet Drain	50, 80 & 100

The SPS All-Purpose "Truflo" RWO Body

If a 100mm or 150mm Truflo RWO body is cast into the slab, it can be adapted for the following 5 applications:



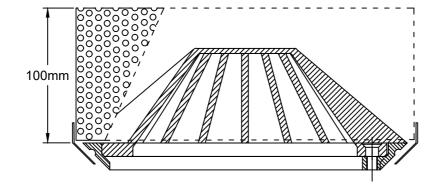
With 100mm or 150mm reversible clamping collar, for vari-level floor drains.





With special PVC "planter box" fitting, for planter boxes.





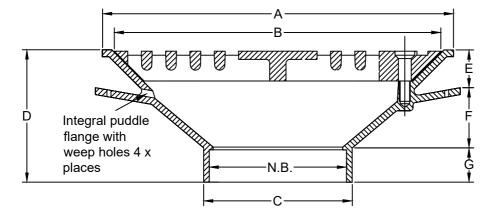
With dome grate and membrane ring, for roof slabs (note: optional gravel guard partially illustrated).

2.



With flat grate and membrane ring, for membraned slabs (eg roof decks & some plant rooms).

1.



With Class D flat grate, for non-waterproofed slabs (eg car park decks).

Dimensions (mm)

N.B	Α	В	С	D	Е	F	G
100	260	240	110	98	28	45	25
150	260	240	160	90	28	37	25

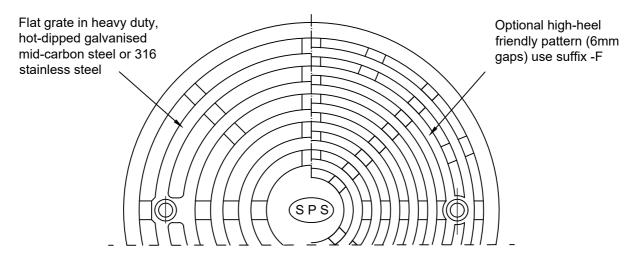
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SPS Truflo 100mm & 150mm RWO with Class D Heavy-Duty Flat Grate

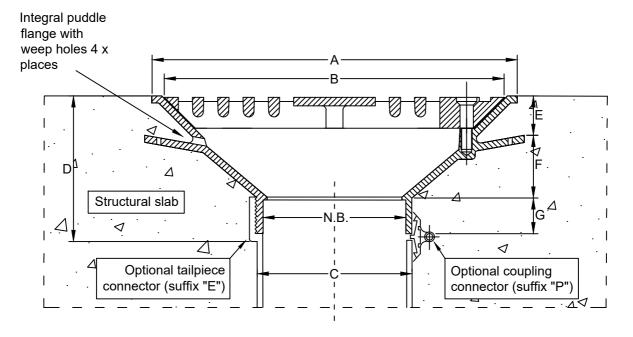
Specification codes:

TIA100F (100mm CI body, galvanised flat grate)
TIA150F (150mm CI body, galvanised flat grate)
TBS100F (100mm bronze body, 316SS flat grate)
TBS150F (150mm bronze body, 316SS flat grate)
- for 80mm outlet, use "100/80" instead of "100"

Suggested applications: Car park decks Plant rooms



Load-tested to Class D of AS3996-2006



Dimensions (mm)

N.B	Α	В	С	D	Е	F	G
80	260	240	82	106	28	45	25
100	260	240	103	106	28	45	25
150	260	240	151	86	28	37	25

*For flow rate data please refer to appendix.

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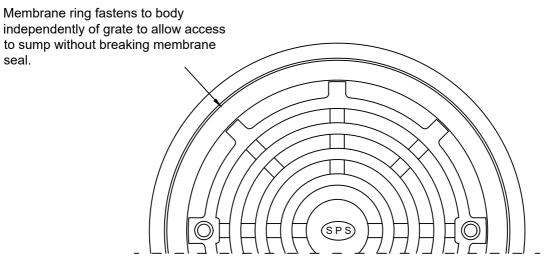
SPS Truflo 80, 100 & 150mm RWO with Flat Grate & Membrane Clamp

Specification codes:

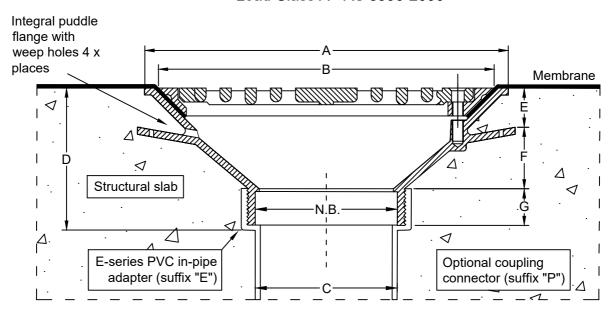
TIA100F2 (CI body, aluminium flat grate & membrane ring)
TIB100F2 (CI body, bronze flat grate & membrane ring)
TBA100F2 (all-bronze assembly)

- for 80mm outlet, use "100/80" instead of "100"
- for 150mm outlet, use "150" instead of "100"

Suggested application:
Membraned floors or
roofs with no further topping,
eg planter boxes, plant
rooms, roof decks.



Load Class A - AS 3996-2006



Dimensions (mm)

N.B	Α	В	С	D	E	F	G
80	260	240	82	106	28	45	25
100	260	240	103	106	28	45	25
150	260	240	151	86	28	37	25

^{*}For flow rate data please refer to appendix.

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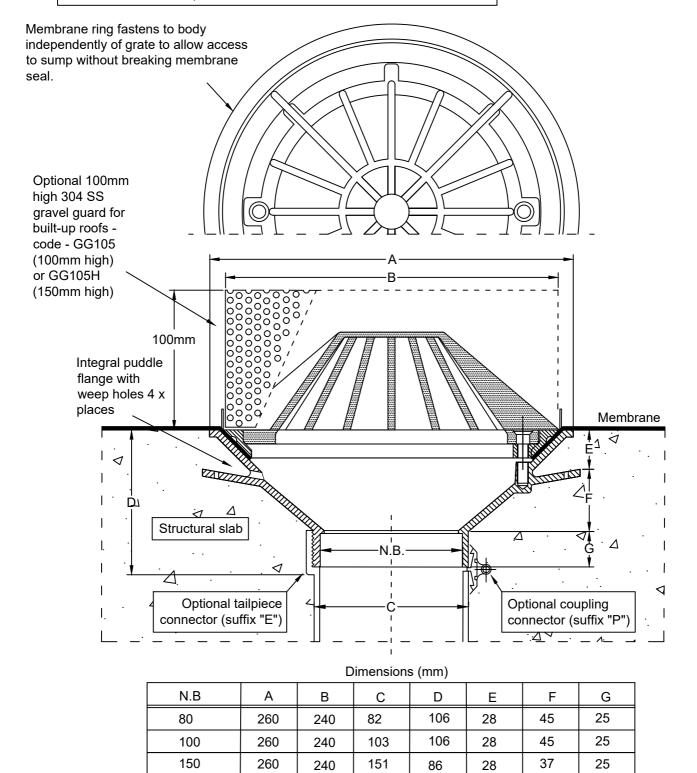
SPS Truflo 100mm & 150mm RWO with Dome Grate & Membrane Clamp

Specification codes:

TIA100D2 (CI body, aluminium dome grate & membrane ring)
TIB100D2 (CI body, bronze dome grate & membrane ring)
TBA100D2 (all-bronze assembly)

- for 80mm outlet, use "100/80" instead of "100"
- for 150mm outlet, use "150" instead of "100"

Suggested application: Roof decks



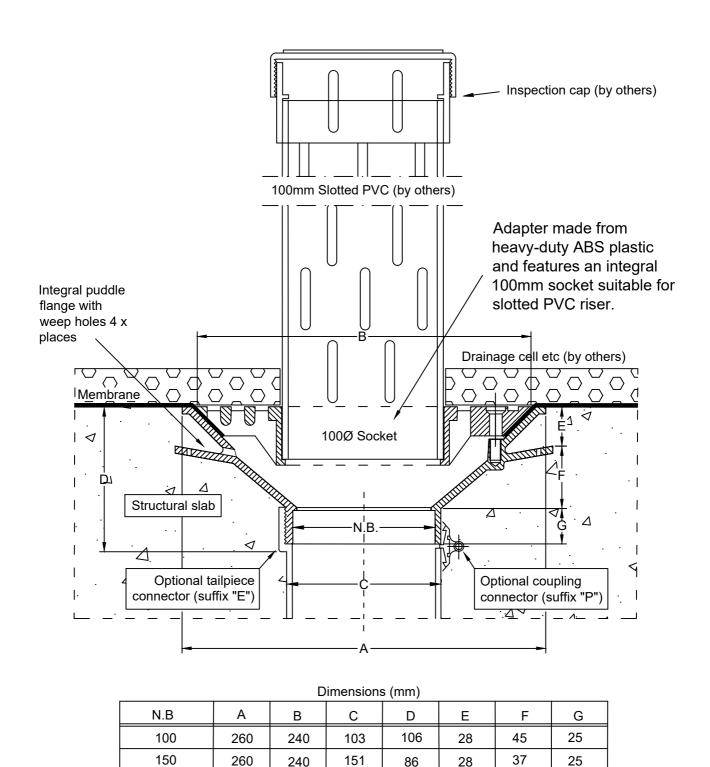
*For flow rate data please refer to appendix.

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SPS Truflo 100mm & 150mm RWO with All-purpose Planter Box Adapter

Specification code:

TIA100PB (100mm CI body with planter box adapter) TIA150PB (150mm CI body with planter box adapter)



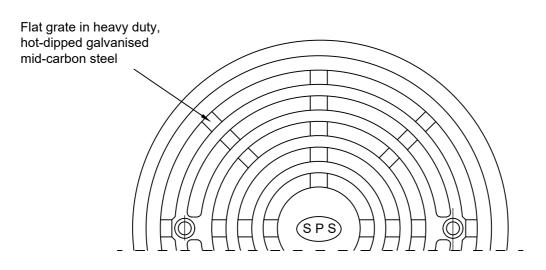
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SPS Truflo 80mm & 100mm 90° RWO with Class D Heavy-Duty Flat Grate

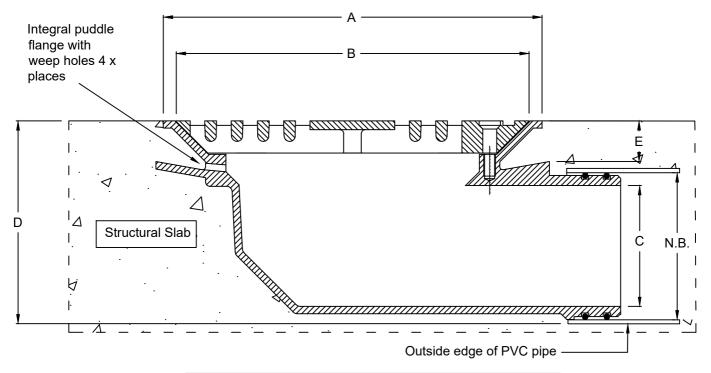
Specification code:

TIA80/90F (80mm CI body, galvanised steel flat grate) TIA100/90F (100mm CI body, galvanised steel flat grate)

Suggested applications: Car park decks Plant rooms



Load-tested to Class D of AS3996-2006



N.B.	Α	В	С	D	E
80	260	240	62	115	28
100	260	240	83	140	28

*For flow rate data please refer to appendix.

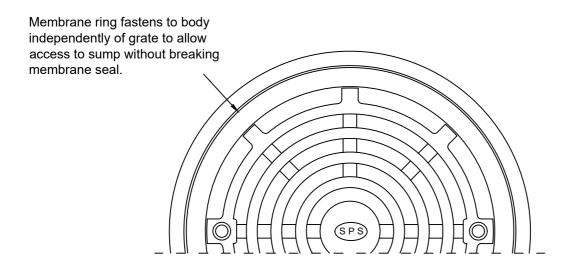
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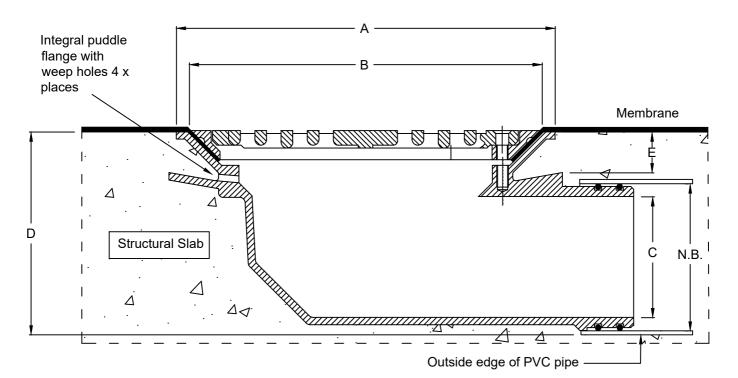
SPS Truflo 80mm & 100mm 90° RWO with Flat Grate & Membrane Clamp

Specification codes:

TIA80/90F2 (80mm CI body, aluminium clamp ring & grate)
TIB80/90F2 (80mm CI body, bronze ring & grate)
TIA100/90F2 (100mm CI body, aluminium clamp ring & grate)
TIB100/90F2 (100mm CI body, bronze ring & grate)

Suggested application:
Membraned floors or
roofs with no further topping,
eg planter boxes, plant
rooms, roof decks.





N.B.	Α	В	С	D	E
80	260	240	62	115	28
100	260	240	83	140	28

^{*}For flow rate data please refer to appendix.

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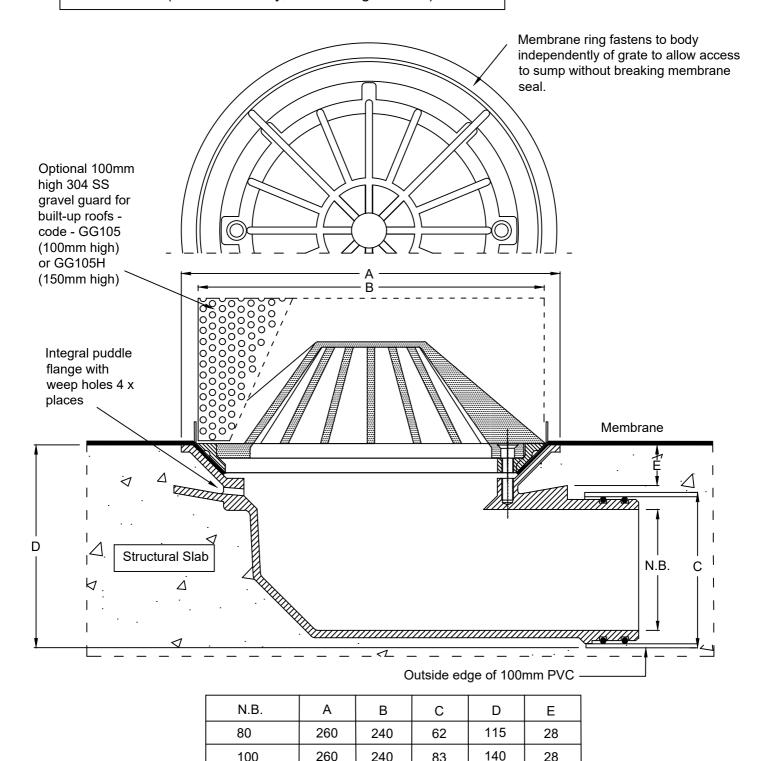
SPS Truflo 80mm & 100mm 90° RWO with Dome Grate & Membrane Ring

Specification codes:

TIA80/90D2 (80mm CI body, aluminium clamp ring & dome) TIB80/90D2 (80mm CI body, bronze ring & dome)

TIA100/90D2 (100mm CI body, aluminium clamp ring & dome) TIB100/90D2 (100mm CI body, bronze ring & dome)

Suggested applications: Roof decks with pipe cast in



*For flow rate data please refer to the appendix.

83

28

240

260

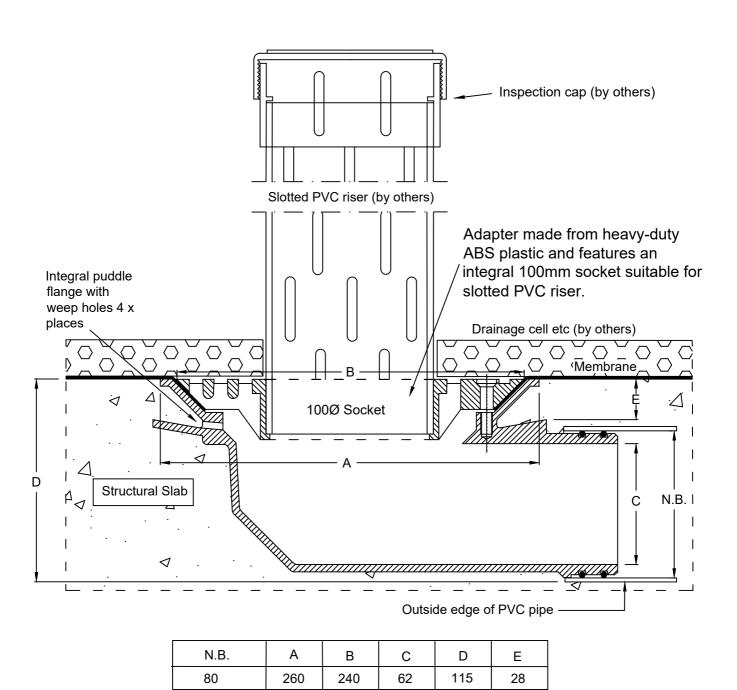
100

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SPS Truflo 80mm & 100mm 90° RWO with All-purpose Planter Box Adapter

Specification code:

TIA80/90PB (80mm CI body with planter box adapter)
TIA100/90PB (100mm CI body with planter box adapter)



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83

140

28

240

100

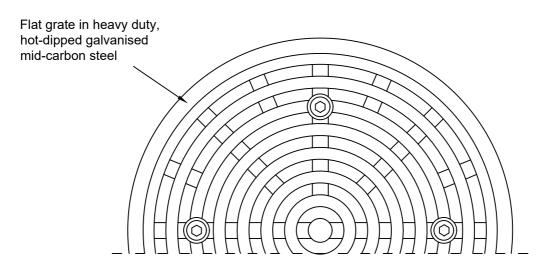
260

SPS 150mm Superflo RWO with Class D Heavy Duty Flat Grate

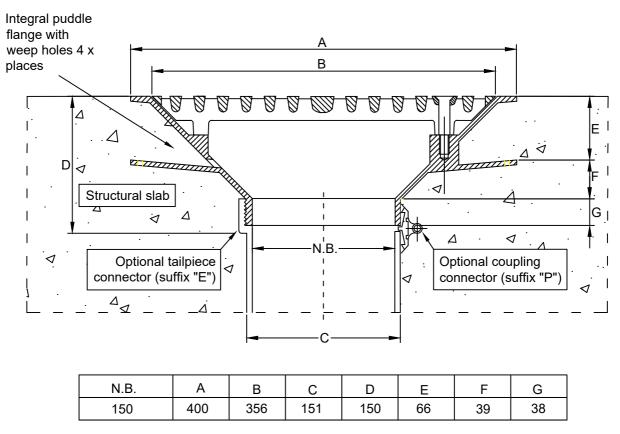
Specification codes:

SIA150F (150mm Superflo CI body, galvanised flat grate)

Suggested applications: Car park decks, especially roof top car parks



Load-tested to class D of AS3996-2006



*For flow rate data please refer to appendix.

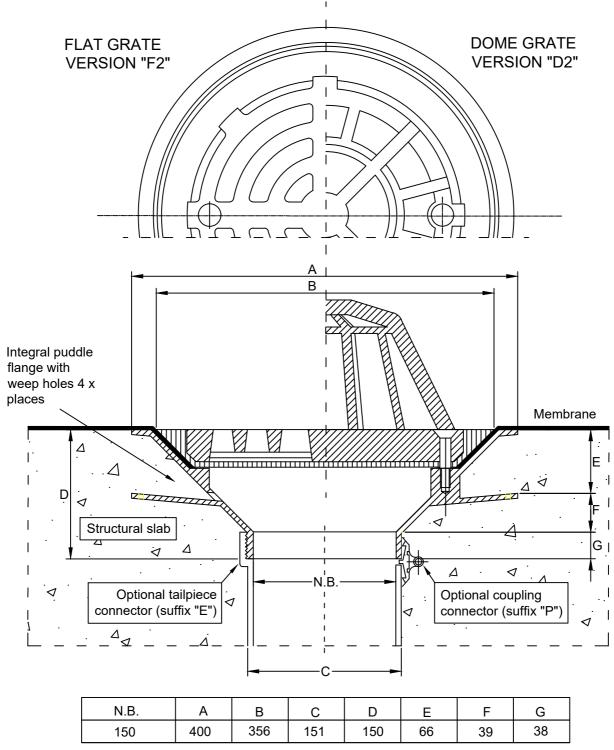
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SPS 150mm Superflo Flat or Dome RWO (with Membrane Clamp Ring)

Specification codes:

SIA150F2 (150mm Superflo CI body, galvanised cast iron flat grate & aluminium membrane clamp ring)
SIA150D2 (150mm Superflo - CI body, aluminium dome grate & membrane clamp ring)

Suggested applications: Large concrete roofs with heavy membrane Sprinkler/hydrant test areas



*For flow rate data please refer to appendix.

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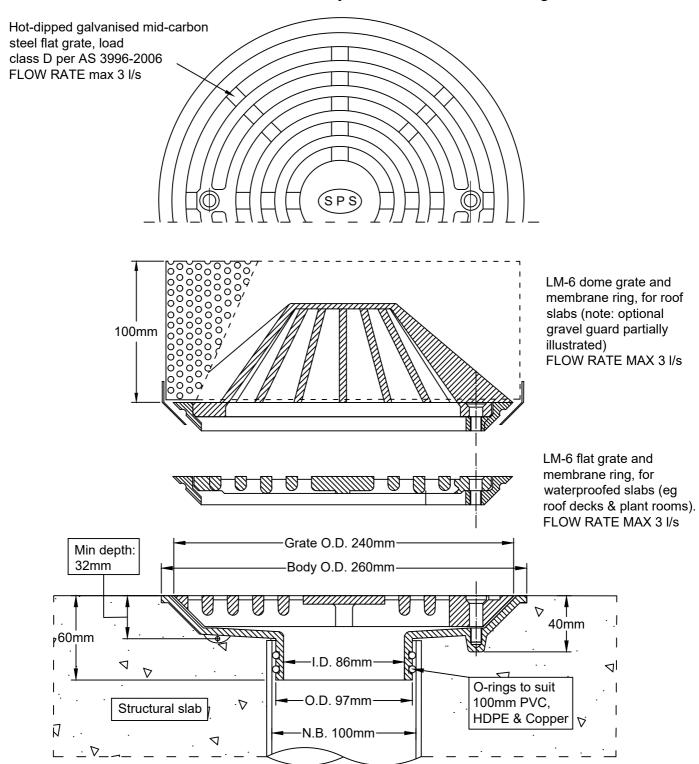
SPS "Shallowflo" 100mm Push-in RWO (Variation Based on Truflo System)

Specification codes:

SF100F (CI body, galvanised flat grate class D)
SF100F2 (CI body, LM-6 flat grate & membrane ring)
SF100D2 (CI body, LM-6 dome grate & membrane ring)

Suggested applications:
Applications where regular
Truflo is too deep to fit, but
not requiring normal
"Truflo" flow rates

USE WITH CAUTION: Flow rates are only a fraction of those of regular Truflo



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SPS Parapet or Scupper Drains

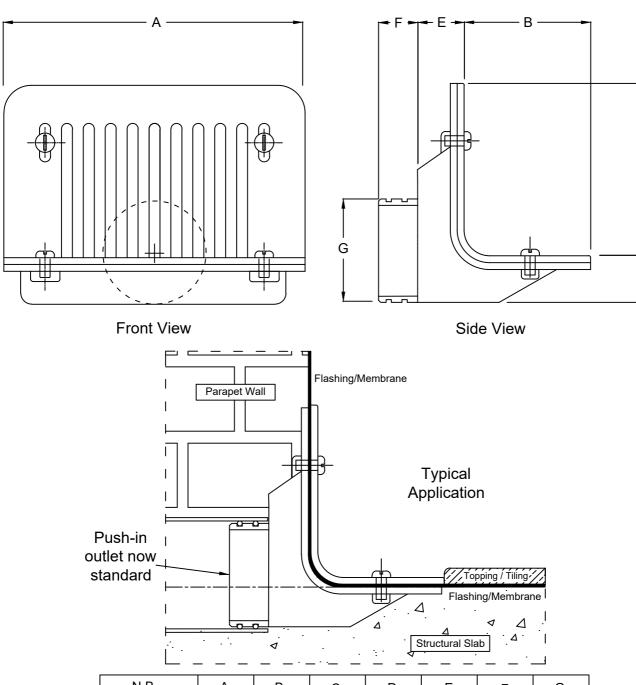
Specification Codes:

PD50CS (50mm CI body, 316 SS grate)
PD80CA (80mm CI body, aluminium grate)
PD80CS (80mm CI body, 316 SS grate)
PD100CA (100mm CI body, aluminium grate)
PD100CS (100mm CI body, 316 SS grate)

- Body made from hot-dipped galvanised cast iron
- O-rings available for push-in connection to PVC, copper and 100mm HDPE
- Grates available in aluminium and 316 stainless steel
- Optional bronze and nickel-bronze grates available by special order only

С

D



N.B.	Α	В	С	D	Е	F	G
50	150	55	65	25	25	20	50
80	210	82	117	35	35	35	72
100	280	105	153	45	45	37	97

*For flow rate data please refer to appendix.

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SECTION 2

Domestic, Push-in & Retro-fit Drains

	Push-in & Retro Fit Drains	To suite pipe (mm):
2.01	100mm Domestic Floor Waste (fine pattern)	100
2.02	100mm Round - Push-in	50 & 80
2.03	100mm Square - Push-in	50 & 80
2.04	130mm Round - Push-in	80, 90 & 100
2.05	130mm Round (Grid Pattern) - Push-in	100
2.06	130mm Square - Push-in	80, 90 & 100
2.07	130mm Square (Grid Pattern) - Push-in	80 & 100
2.08	130mm Square - 100mm (round insert version) - Push-in	100
2.09	150mm Round - Push-in	100
2.10	150mm Square - Push-in	100
2.11	150mm Square Hybrid - Push-in - Unifin	100
2.12	150mm Square (Grid Pattern) - Push-in	100
2.13	200mm Square - Push-in	100
2.14	200mm Square (Grid Pattern) - Push-in	100
2.15	200mm Square - Push-in (150 outlet)	150
2.16	225mm Round - Push-in	100
2.17	225mm Round - Push-in (150 outlet)	150
2.18	110mm Square Floor Waste w/- Lo-profile Puddle Flange	100
2.19	130mm Round Floor Waste w/- Lo-profile Puddle Flange	100
2.20	130mm Square Floor Waste w/- Lo-profile Puddle Flange	100
2.21	150mm Square (Hybrid) w/- Lo-Profile Puddle Flange	100
2.22	150mm Round - Retro-fit Lower Body	100
2.23	150mm Square - Retro-fit Lower Body	100
2.24	150mm Square (Grid Pattern) - Retro-fit Lower Body	100
2.25	200mm Square - Retro-fit Lower Body	100
2.26	200mm Square (Grid Pattern) Retro-fit Lower Body	100
2.27	225mm Round - 100mm Retro-fit Lower Body	100

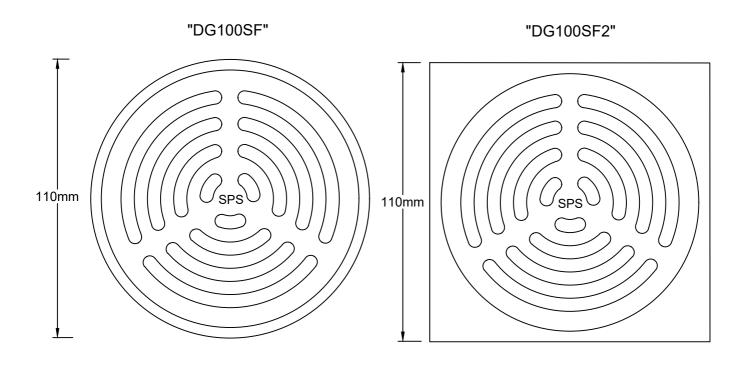
SPS 100mm Domestic Floor Waste (New Heel-Friendly Pattern)

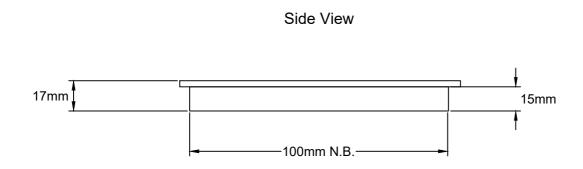
Specification codes:

DG100SF (round frame)

DG100SF2 (square frame)

- Made from cast 304-grade polished stainless steel. Satin 316 grade non-stock option.
- Features traditional bayonet-type grate fitting and 5x5mm heel-friendly pattern.
- Slip-in to 100mm PVC pipe or leak control flange insert (by others) eg WonderCap





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SPS 100mm Round Push-in Floor Drain

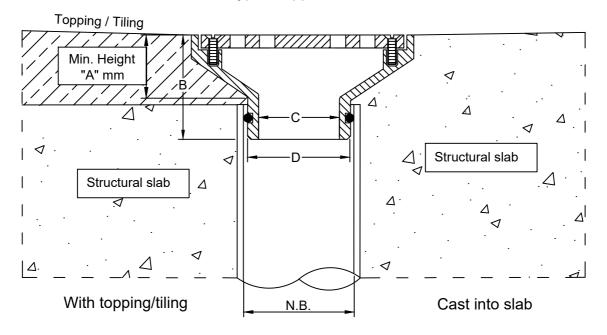
Specification codes:

R100SR (50mm, satin 316SS) R100SR4 (50mm, polished 304SS) R100/80SR (80mm, satin 316SS) R100/80SR4 (80mm, polished 304SS)

50mm outlet 80mm outlet

- 100mm Round
- Round grate available in 316 stainless steel. 304 grade available by special order.
- O-ring spigot pushes into 50mm or 80mm PVC pipe only.

Typical Applications



N.B	А	В	С	D
50mm	25	46	42	50
80mm	18	50	64	72

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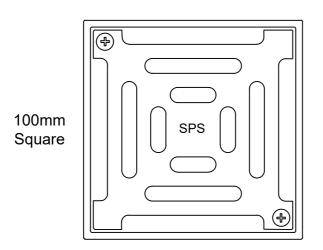
SPS 100mm Square Push-in Floor Drain

Specification codes:

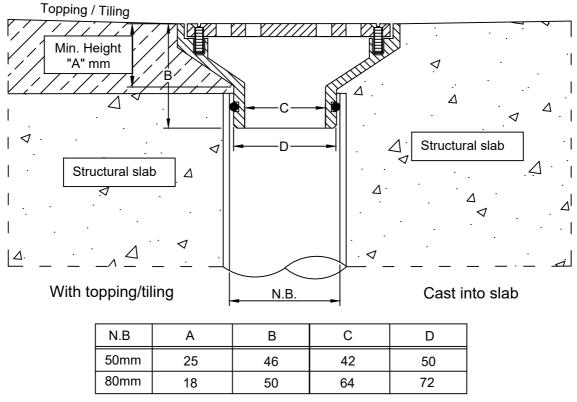
Q100SR (50mm, satin 316SS) Q100SR4 (50mm, polished 304SS) Q100/80SR (80mm, satin 316SS) Q100/80SR4 (80mm, polished 304SS)

50mm outlet 80mm outlet

- Square grate available in 316 stainless steel. 304 grade available by special order.
- O-ring spigot pushes into 50mm or 80mm PVC pipe only.



Typical Applications



*For flow rate data please refer to appendix.

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SPS 130mm Round Push-in Floor Drain

Specification codes:

R130/80SR4 (80mm - polished 304SS)

R130/80SR (80mm - satin 316SS)

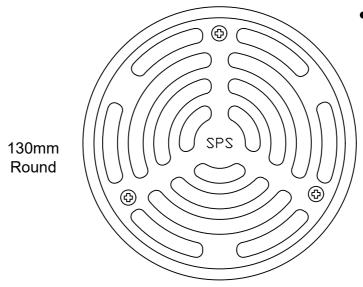
R130/85SR (90mm - satin 316SS)

R130SR4 (100mm - polished 304SS)

R130SR (100mm - satin 316SS)

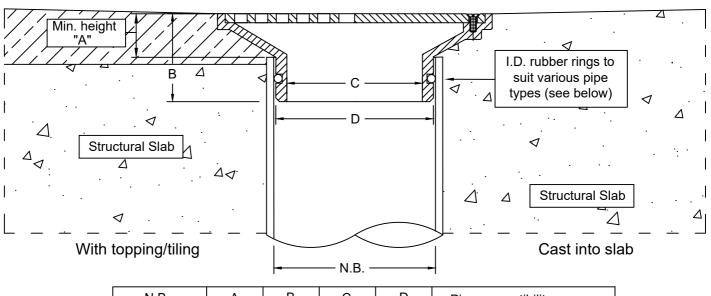
80mm outlet 90mm outlet 100mm outlet

- Round grate available in 304 or 316 Stainless Steel.
- O-ring spigot pushes into pipe.
 See below for specific size & material compatibility.



Typical Applications





	N.B.	Α	В	С	D	Pipe compatibility
	80mm	20	49	64	72	PVC and copper
Γ	90mm	20	49	75	85.5	PVC stormwater only
Γ	100mm	17	41	90.5	97	PVC, HDPE and copper

^{*}For flow rate data please refer to appendix.

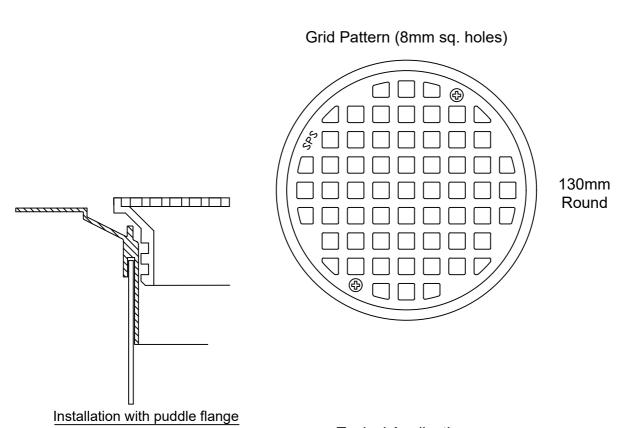
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SPS 130mm Round Push-in Floor Drain

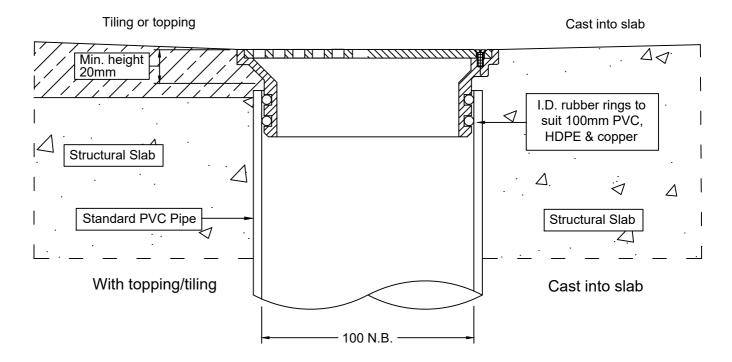
Specification code:

R130SRQ4 (polished 304 stainless steel) R130SRQ (satin 316 stainless steel) 100mm Outlet (Grid Pattern)

SPECIAL ORDER ONLY



Typical Applications



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SPS 130mm Square Push-in Floor Drain

Specification codes:

Q130/80SR4 (80mm - polished 304SS)

Q130/80SR (80mm - satin 316SS)

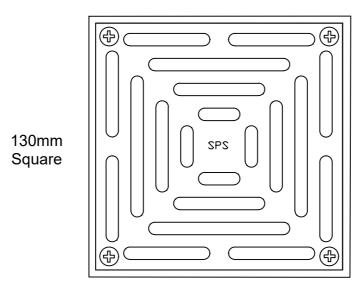
Q130/85SR (90mm - satin 316SS)

Q130SR4 (100mm - polished 304SS)

Q130SR (100mm - satin 316SS)

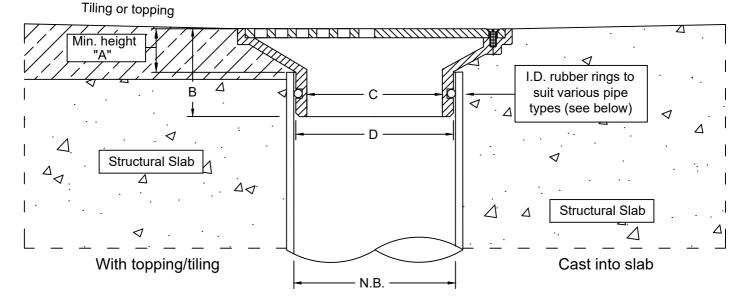
80mm outlet 90mm outlet 100mm outlet

- Square grate available in 304 or 316 stainless steel.
- O-ring outlet pushes into pipe. See below for specific size & material compatibility.



High-heel friendly pattern (6mm gaps)

Typical Applications



N.B.	Α	В	С	D	Pipe compatibility
80mm	20	49	64	72	PVC and copper
90mm	20	49	75	85.5	PVC stormwater only
100mm	17	44	90.5	97	PVC, HDPE and copper

*For flow rate data please refer to appendix.

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SPS 130mm Square Push-in Floor Drain

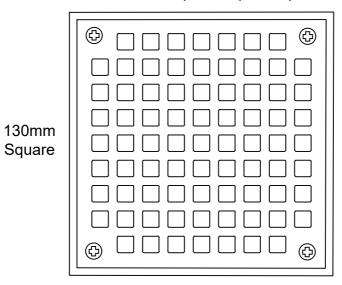
Specification code:

Q130/80SRQ4 (80mm, polished 304SS) *special order* Q130/80SRQ (80mm, satin 316SS)

Q130SRQ4 (100mm, polished 304SS) *special order* Q130SRQ (100mm, satin 316SS)

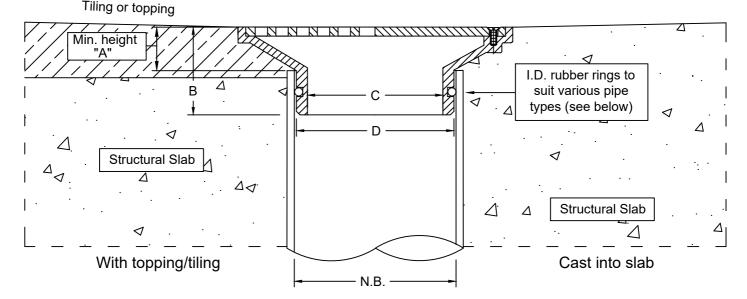
80mm outlet 100mm outlet (Grid Pattern)

Grid Pattern (8mm sq. holes)



- Square grate available in 304 or 316 stainless steel.
- O-ring outlet pushes into pipe. See below for specific size & material compatibility.

Typical Applications



N.B.	Α	В	С	D	Pipe compatibility
80mm	20	49	64	72	PVC and copper
100mm	17	44	90.5	97	PVC, HDPE and copper

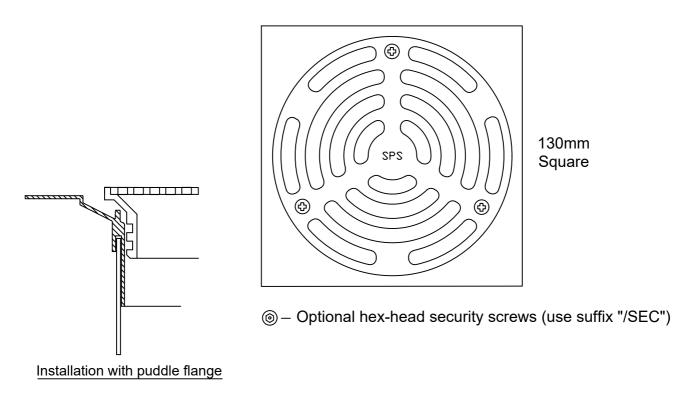
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SPS 130mm Square Push-in Floor Drain

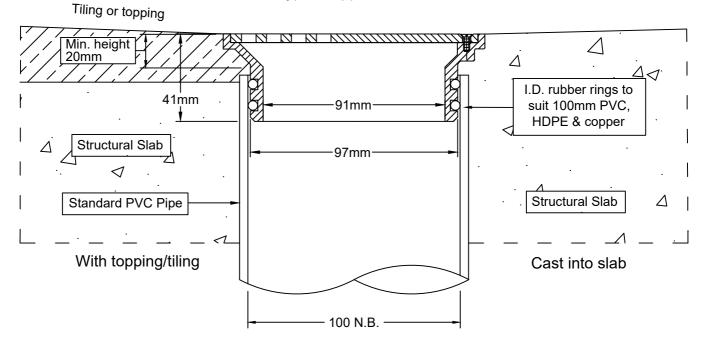
Specification code:
Q130SR24 (polished 304SS)
Q130SR26 (satin 316SS *special order*)

100mm outlet (circular grate insert)

Suggested match for square cleanout model Q130SCR (see section 7)



Typical Applications



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SPS 150mm Round Push-in Floor Drain 100mm Outlet

Specification codes:

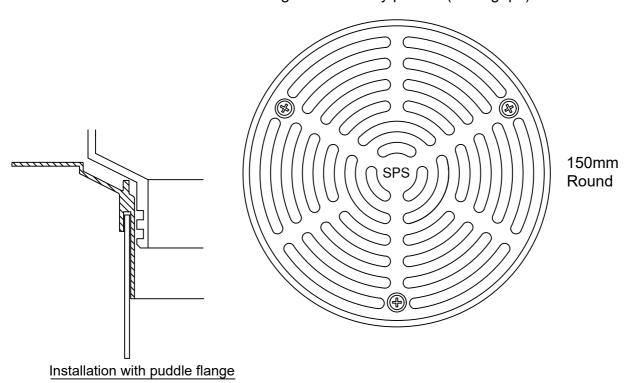
R150GR (linished bronze) *special order*

R150NR (linished nickel bronze) *special order*

R150SR (satin 316 stainless steel)

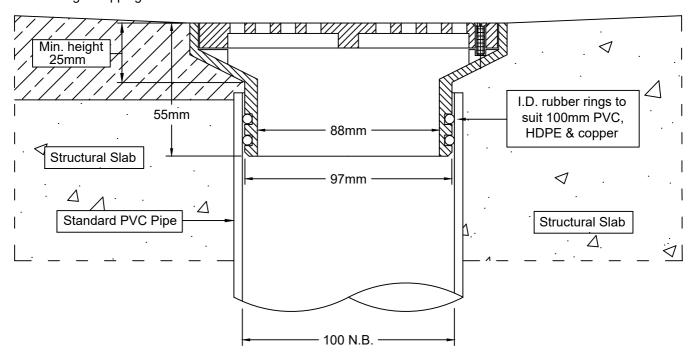
R150SR4 (polished 304 stainless steel)

High-heel friendly pattern (5mm gaps)



Typical Application

Tiling or topping



*For flow rate data please refer to appendix.

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SPS 150mm Square Push-in Floor Drain 100mm Outlet

Specification codes:

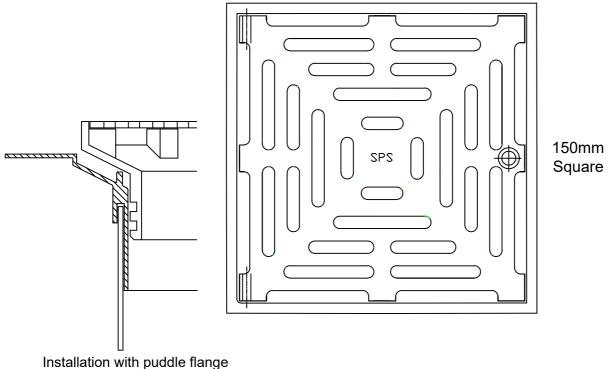
Q150GR (linished bronze) *special order*

Q150NR (linished nickel bronze) *special order*

Q150SR4 (polished 304 stainless steel)

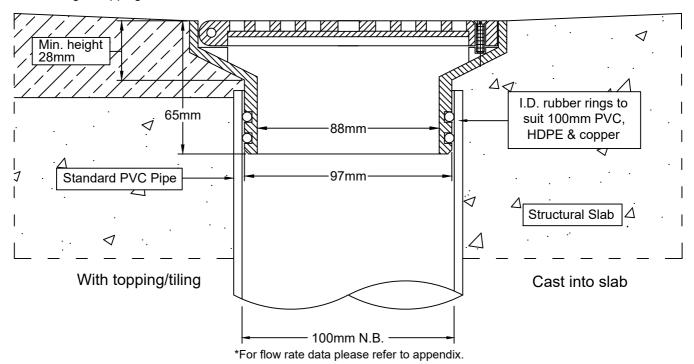
Q150SR (satin 316 stainless steel)

High-heel friendly pattern (6mm gaps)



Tiling or topping

Typical Applications



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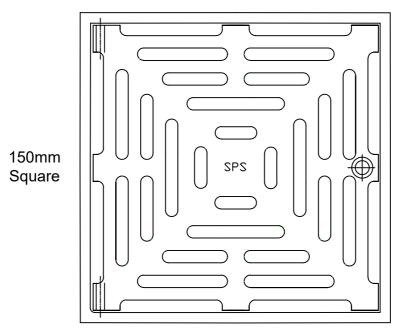
SPS 150mm Square Hybrid Floor Waste With 100mm "Unifin" Outlet (SS/PVC)

Specification codes:

QH150S4F (Polished 304SS grate)

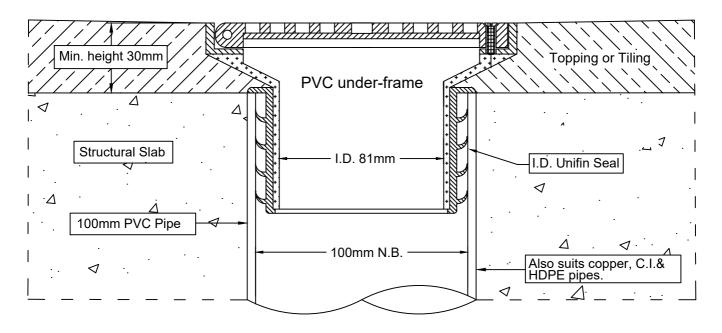
QH150S6F (Satin 316SS grate) *special order*

High-heel friendly pattern (6mm gaps)



- 150mm Square Floor Waste with "Unifin" connector to suit all known 100mm pipes
- Polished 304 stainless steel hinged grate with PVC underframe ("hybrid" style).
- Satin 316 stainless steel available as special order.

Typical Application

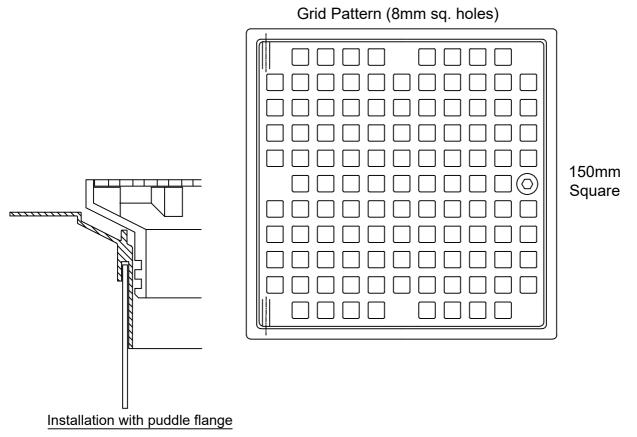


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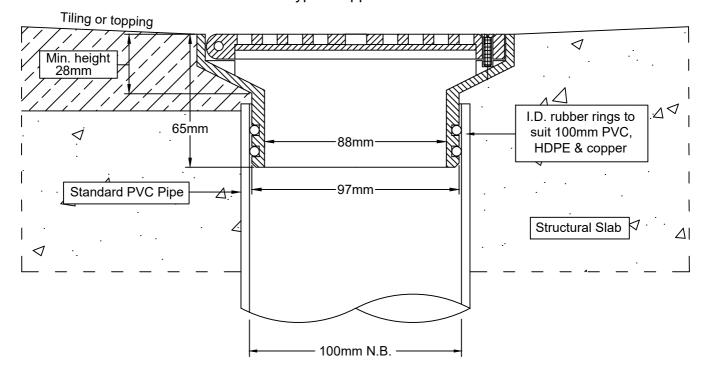
SPS 150mm Square Push-in Floor Drain

Specification code: Q150SRQ (316 stainless steel)

100mm Outlet (Grid Pattern)



Typical Applications

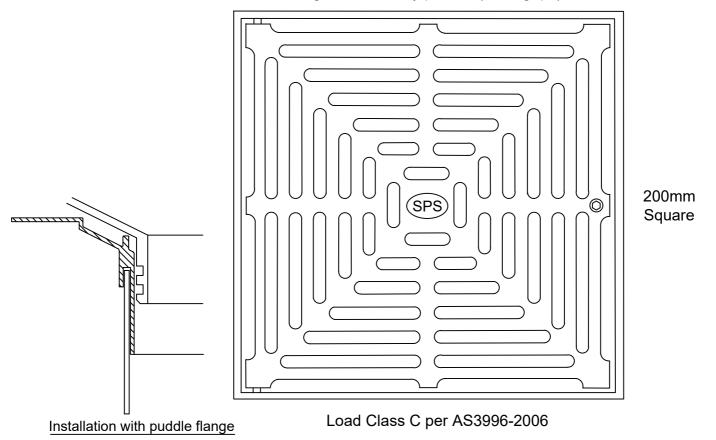


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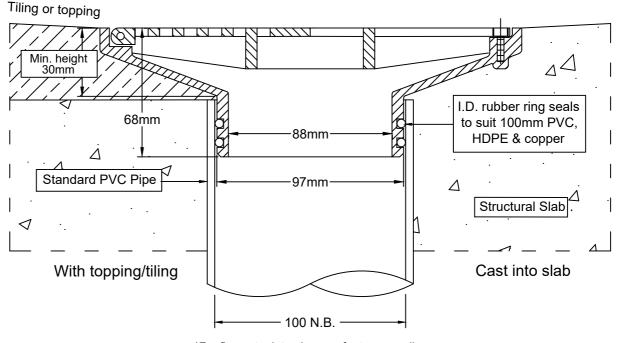
SPS 200mm Square Push-in Floor Drain Specification code: 100mm Outlet

Specification code:
Q200SR (satin 316 stainless steel)
Q200SR4 (polished 304 stainless steel)

High-heel friendly pattern (6mm gaps)



Typical Applications



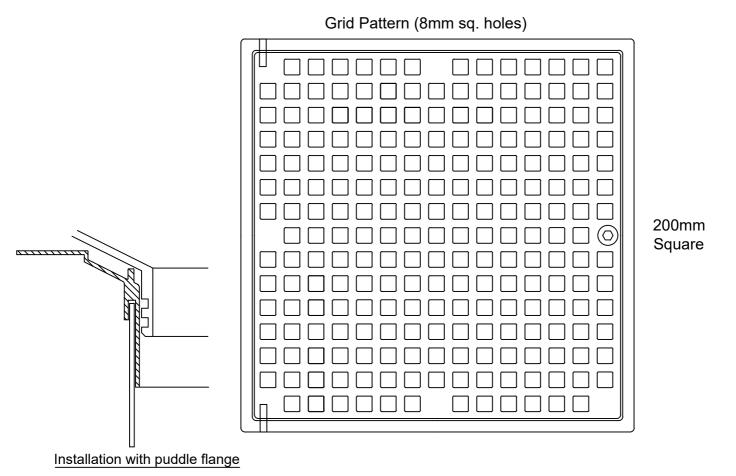
*For flow rate data please refer to appendix.

Speciality Plumbing Supplies Pty Ltd

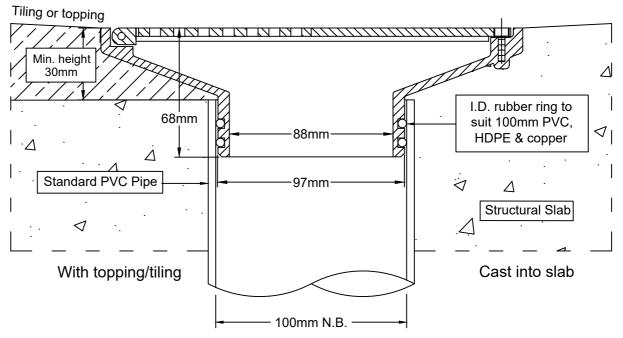
SPS 200mm Square Push-in Floor Drain

Specification code:
Q200SRQ (satin 316 stainless steel)

100mm Outlet (Grid Pattern)



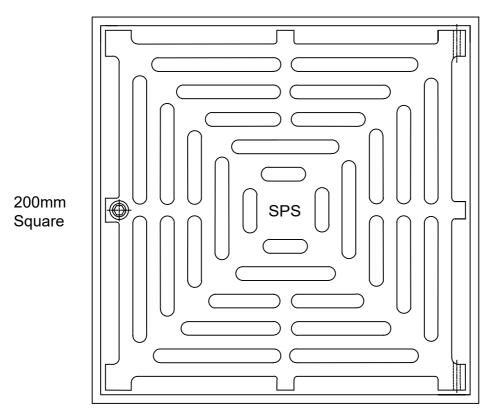




Speciality Plumbing Supplies Pty Ltd

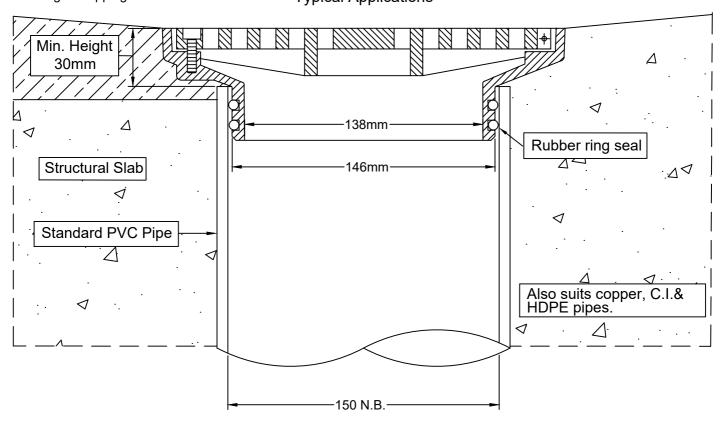
SPS 200/150mm Square Push-in Floor Drain

Specification code: Q200/150SR (satin 316 stainless steel)



Tiling or Topping

Typical Applications

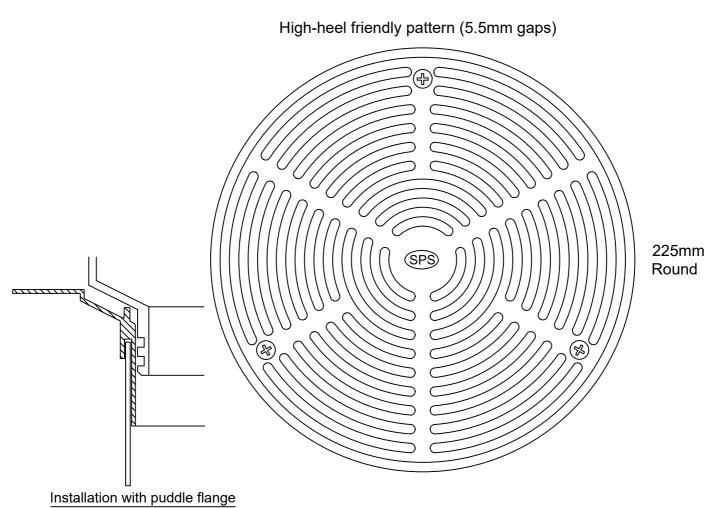


*For flow rate data please refer to appendix.

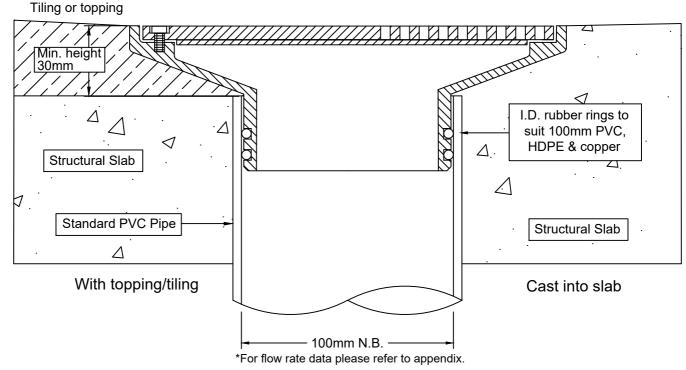
Speciality Plumbing Supplies Pty Ltd

SPS 225mm Round Push-in Floor Drain Specification code: 100mm Outlet

<u>Specification code</u>: R225SR (satin 316 stainless steel)



Typical Applications

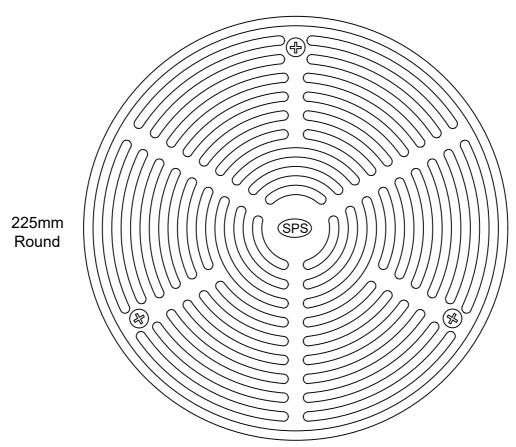


Speciality Plumbing Supplies Pty Ltd

SPS 225mm Round Push-in Floor Drain 150mm Outlet

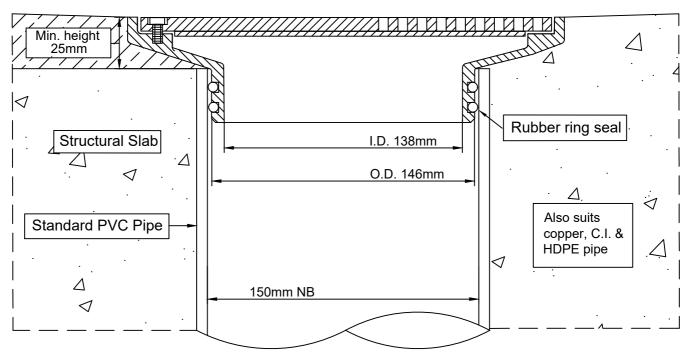
Specification code: R225/150SR (satin 316 stainless steel)

High-heel friendly pattern (5.5mm gaps)



Typical Applications

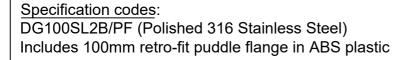
Tiling or topping



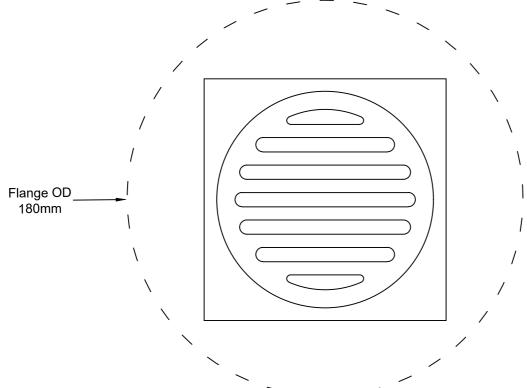
*For flow rate data please refer to appendix.

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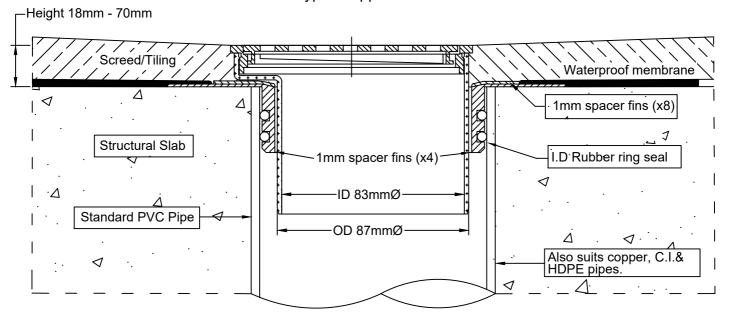
SPS Special Square Floor Waste with 100mm Lo-profile Retro-fit Puddle Flange



- Retro-fit puddle flange with ultra-thin face.
- Domestic-style floor waste assembly with PVC tail slips inside I.D. of flange. 1mm spacer fins allow for proper leak control.
- Currently available in polished 316 stainless steel only.



Typical Application



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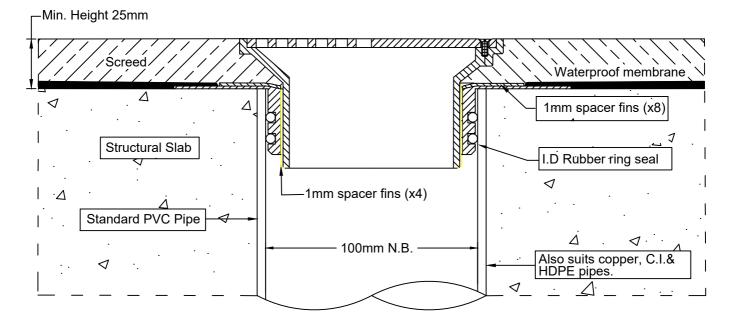
SPS 130mm Round Floor Waste with 100mm Lo-profile Retro-fit Puddle Flange

Specification codes:

R130/87S/PF (satin 316 SS floor waste)
R130/87SP/PF (satin 316 SS clean out) *special order*
Includes 100mm retro-fit puddle flange in ABS plastic

- Flange OD 180mm
- Retro-fit puddle flange with ultra-thin face.
- Floor waste assembly slips inside I.D. of flange. 1mm spacer fins allow for proper leak control.
- Floor waste available satin 316 stainless steel.
- Satin 316 SS cleanout (solid top) also available by special order.

Typical Application



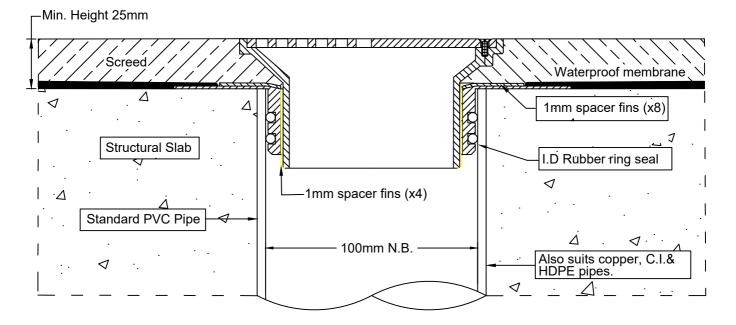
Speciality Plumbing Supplies Pty Ltd

SPS 130mm Square Floor Waste with 100mm Lo-profile Retro-fit Puddle Flange

Specification codes: Q130/87S/PF (Polished 304 Stainless Steel) Q130/87S6/PF (Satin 316 Stainless Steel) Includes 100mm retro-fit puddle flange in ABS plastic

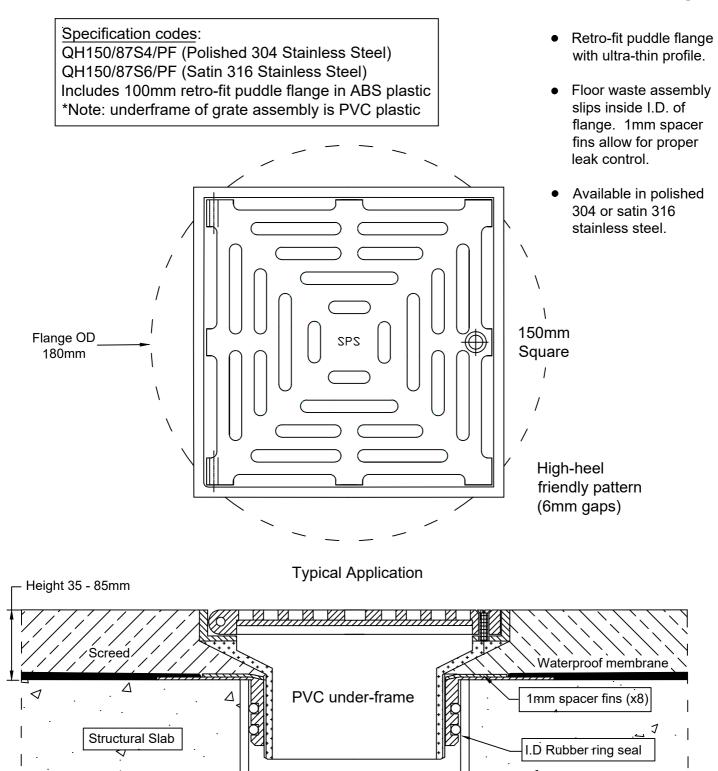
- Retro-fit puddle flange with ultra-thin face.
- Floor waste assembly slips inside I.D. of flange. 1mm spacer fins allow for proper leak control.
- Available in polished 304 or satin 316 stainless steel.
- Cleanouts also available - polished and non-slip.

Typical Application



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SPS 150mm Square Floor Waste with 100mm Lo-profile Retro-fit Puddle Flange



Speciality Plumbing Supplies Pty Ltd

100mm N.B.

Standard PVC Pipe

Tel: (02) 9417 1900 Fax: (02) 9417 0108 E-mail: info@spsdrains.com.au

Also suits copper, C.I.&

SPS 150mm Round Retro-fit Floor Drain

Specification codes:

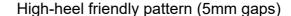
**Optional Extension Piece

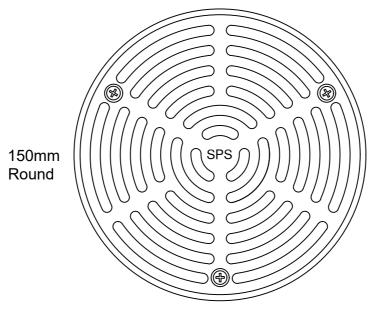
R150G/Q (bronze grate, CI retro-fit body) *special order* R150N/Q (nickel bronze grate, CI retro-fit body) *special order* R150S4/Q (polished 304 stainless steel grate, CI retro-fit body) R150S/Q (satin 316 stainless steel grate, CI retro-fit body)

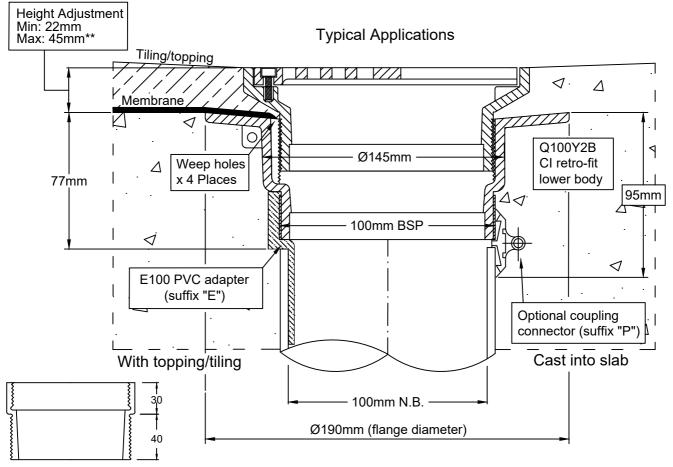
100mm outlet

- Height-adjustable high-heel friendly grate assembly.
- Available in bronze, nickel bronze, 304 and 316 stainless steel.
- Q100Y2B cast iron retro-fit body fits inside a Ø150mm core hole.
 *316 SS lower body available by special

order*







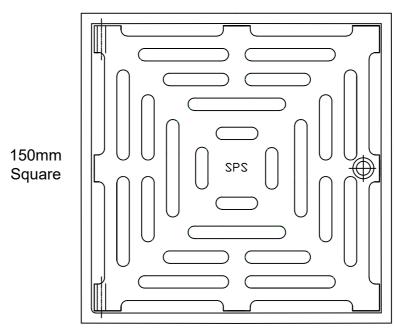
SPS 150mm Square Retro-fit Floor Drain

Specification codes:

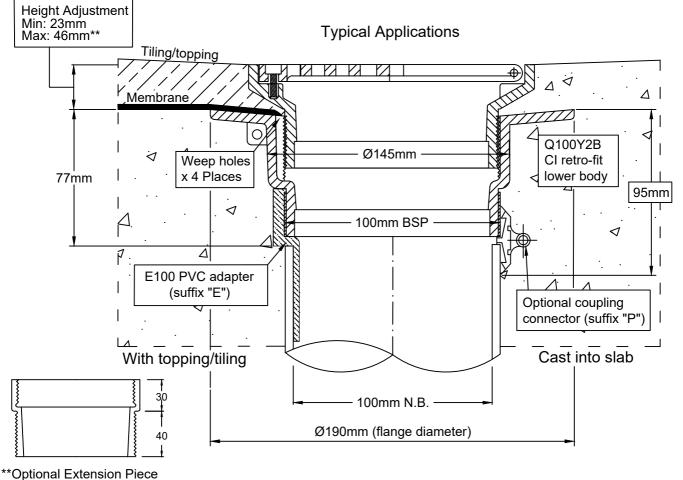
Q150G/Q (bronze grate, CI retro-fit body) *special order* Q150N/Q (nickel bronze grate, CI retro-fit body) *special order* Q150S4/Q (polished 304 stainless steel grate, CI retro-fit body) Q150S/Q (satin 316 stainless steel grate, CI retro-fit body)

100mm Outlet

High-heel friendly pattern (6mm gaps)



- Height-adjustable hinged grate & frame.
- Square top available in bronze, nickel bronze, 304 and 316 stainless steel.
- Q100Y2B cast iron retro-fit body fits inside a Ø150mm core hole.
 316 SS lower body available by special order



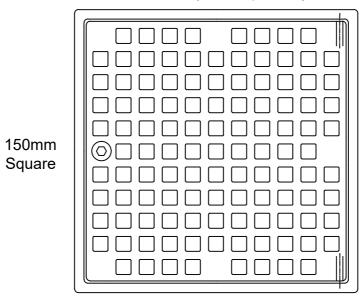
SPS 150mm Square Retro-fit Floor Drain

Specification codes:

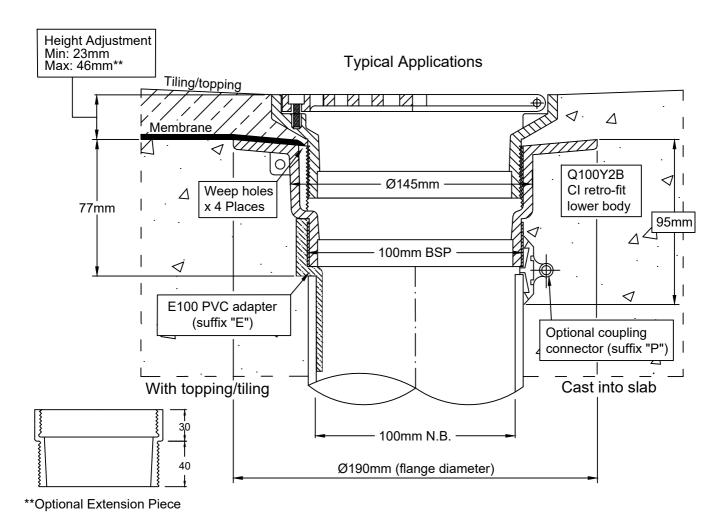
Q150SQ/Q (satin 316 stainless steel grate, CI retro-fit body)

100mm Outlet (Grid Pattern)

Grid Pattern (8mm sq. holes)



- Height-adjustable hinged grate & frame.
- Square top available in 316 stainless steel (304 stainless steel non-stock option).
- Q100Y2B cast iron retro-fit body fits inside a Ø150mm core hole.
 316 SS lower body available by special order

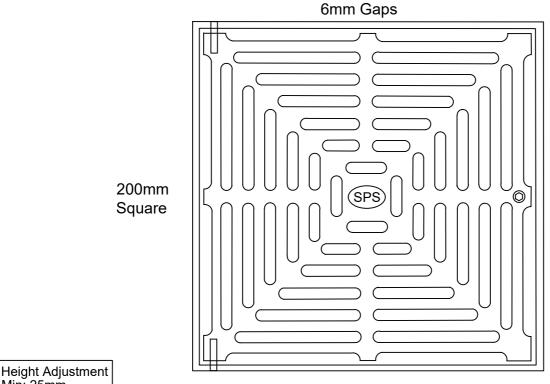


SPS 200mm Square Retro-fit Floor Drain

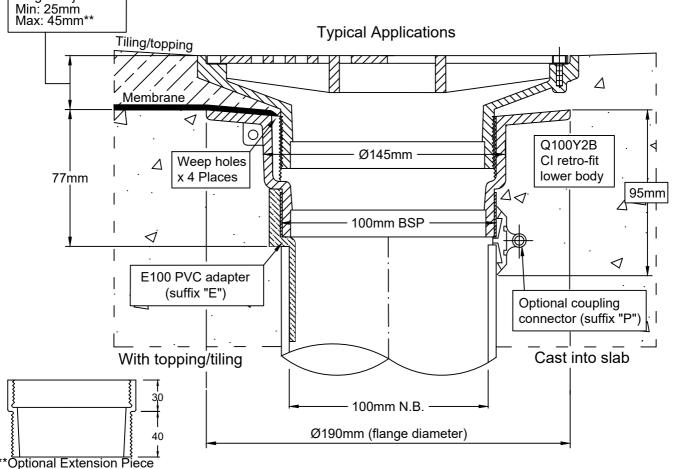
Specification codes

100mm Outlet

Q200G/Q (bronze grate, CI retro-fit body) *special order* Q200N/Q (nickel bronze grate, CI retro-fit body) *special order* Q200S4/C (polished 304 stainless steel grate, CI retro-fit body) Q200S/Q (satin 316 stainless steel grate, CI retro-fit body)



- Height-adjustable high-heel friendly grate assembly.
- Available in bronze, nickel bronze and stainless steel (SS model is hinged).
- Q100Y2B cast iron retro-fit body fits inside a Ø150mm core hole.
 316 SS lower body available by special order



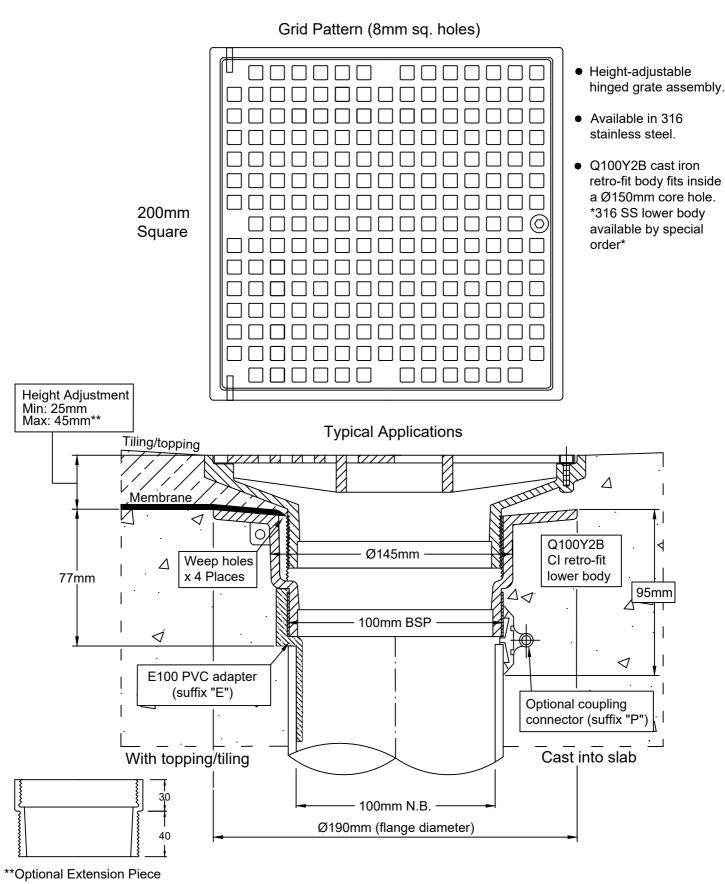
Speciality Plumbing Supplies Pty Ltd

SPS 200mm Square Retro-fit Floor Drain

Specification codes:

Q200SQ/Q (316 stainless steel grate, CI retro-fit body)

100mm Outlet (Grid Pattern)



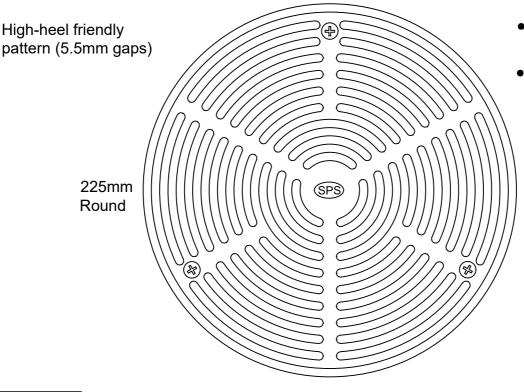
SPS 225mm Round Retro-fit Floor Drain

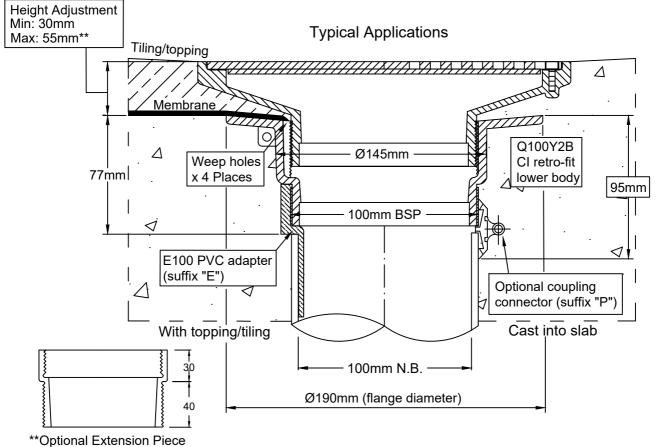
Specification codes

R225N/Q (nickel bronze grate, CI retro-fit body) *special order* R225S/Q (316 stainless steel grate, CI retro-fit body)

100mm Outlet

- Height-adjustable high-heel friendly grate assembly.
- Available nickel bronze and 316 stainless steel.
- Q100Y2B cast iron retro-fit body fits inside a Ø150mm core hole.
 316 SS lower body available by special order





SECTION 3 Vari-level Drains – Vertical Outlets

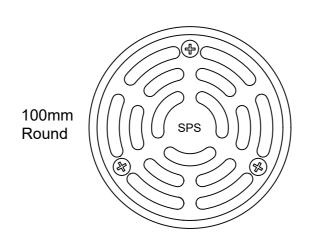
		To suit pipe size (mm):
3.01	100mm Round	50 / 65
3.02	100mm Square	50 / 65
3.03	130mm Round	50 / 65
3.04	130mm Square	50 / 65
3.05	130mm Square (Grid Pattern)	50 / 65
3.06	130mm Round	100
3.07	130mm Square	100
3.08	130mm Square (Grid Pattern)	100
3.09	150mm Round	100
3.10	150mm Square	100
3.11	150mm Square (Grid Pattern)	100
3.12	200mm Square	100
3.13	200mm Square (Grid Pattern)	100
3.14	225mm Round	100
3.15	100m Truflo – Vari-Level Floor Drains	100
3.16	200mm Square (150 outlet)	150 (or 100)
3.17	225mm Round (150 outlet)	150 (or 100)
3.18	225mm Square (150 outlet)	150 (or 100)
3.19	300mm Round (150 outlet)	150 (or 100)
3.20	300mm Square (150 outlet)	150 (or 100)
3.21	300mm Square - Special Fine Pattern (150 outlet)	150 (or 100)

SPS 100mm Round Vari-Level Vertical Drain

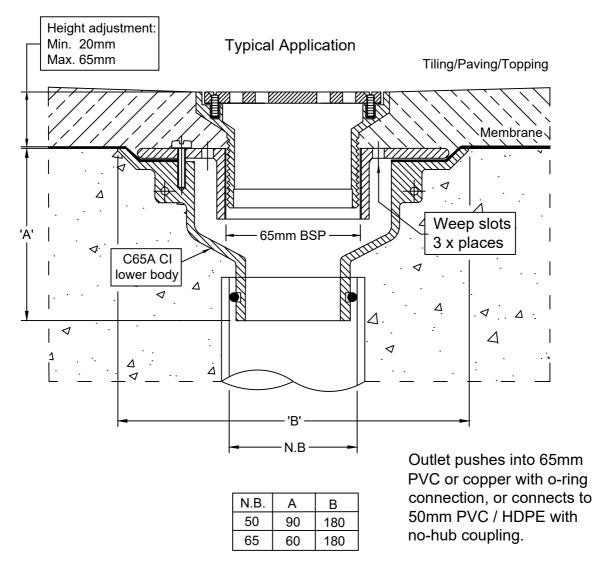
Specification code:

R100G/C65 (bronze grate, CI lower body) *special order* R100N/C65 (nickel bronze grate, CI lower body) *special order* R100S4/C65 (polished 304 stainless steel grate, CI lower body) R100S/C65 (satin 316 stainless steel grate, CI lower body)

65/50mm Outlet



- Round grate available in polished 304 & satin 316
 Stainless Steel. Bronze and nickel-bronze available by special order order.
- Cast iron lower body and reversible membrane clamp collar with female 65mm BSP thread.



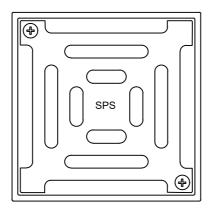
Speciality Plumbing Supplies Pty Ltd

SPS 100mm Square Vari-Level Vertical Drain

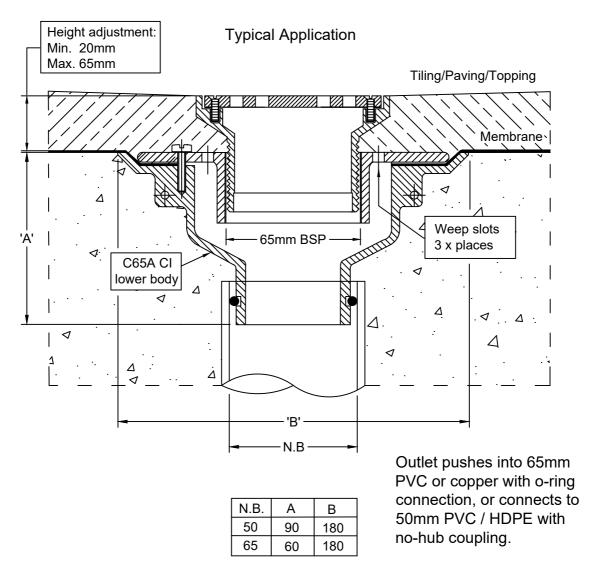
Specification code:

Q100G/C65 (bronze grate, CI lower body) *special order* Q100N/C65 (nickel bronze grate, CI lower body) *special order* Q100S4/C65 (polished 304 stainless steel grate, CI lower body) Q100S/C65 (satin 316 stainless steel grate, CI lower body)

65/50mm Outlet



- Square grate available in polished 304 & satin 316 stainless steel. Bronze & nickel-bronze available by special order only.
- Cast iron lower body and reversible membrane clamp collar with female 65mm BSP thread.

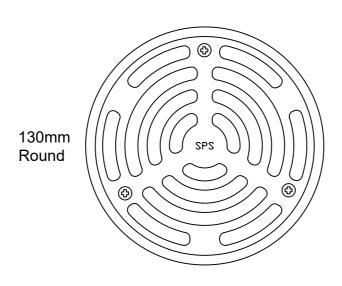


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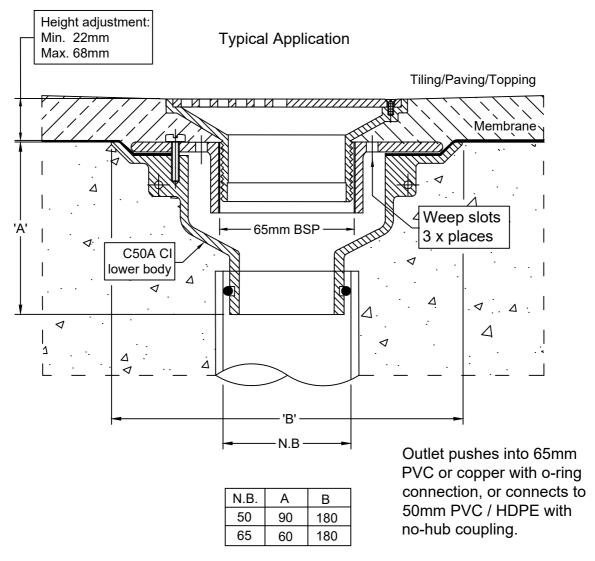
SPS 130mm Round Vari-Level Vertical Drain

Specification code:

R130S/C65 (satin 316 stainless steel grate, CI lower body) R130S4/C65 (polished 304 stainless steel grate, CI lower body) 65/50mm Outlet



- Round grate available in polished 304 or satin 316 stainless steel.
- Cast iron lower body and reversible membrane clamp collar with female 65mm BSP thread.



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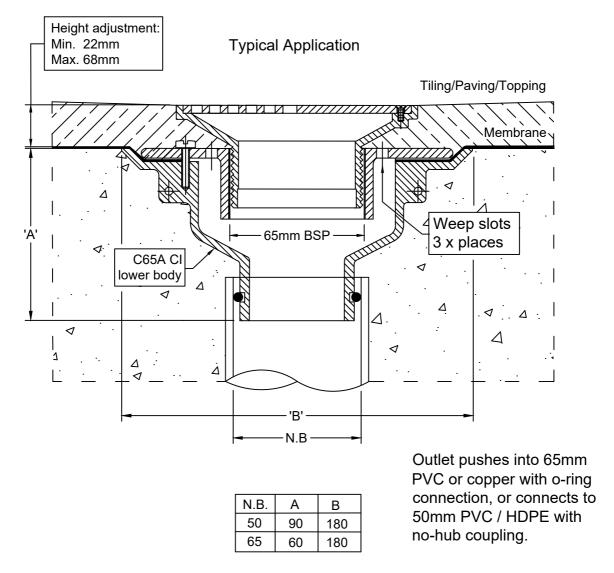
SPS 130mm Square Vari-Level Vertical Drain 65/50mm Outlet

Specification code:

Q130S/C65 (satin 316 stainless steel grate, CI lower body) Q130S4/C65 (polished 304 stainless steel grate, CI lower body)

4 130mm Square

- Square grate available in polished 304 or satin 316 stainless steel.
- Cast iron lower body and reversible membrane clamp collar with female 65mm BSP thread.



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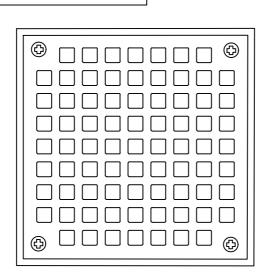
SPS 130mm Square Vari-Level Vertical Drain

Specification code:

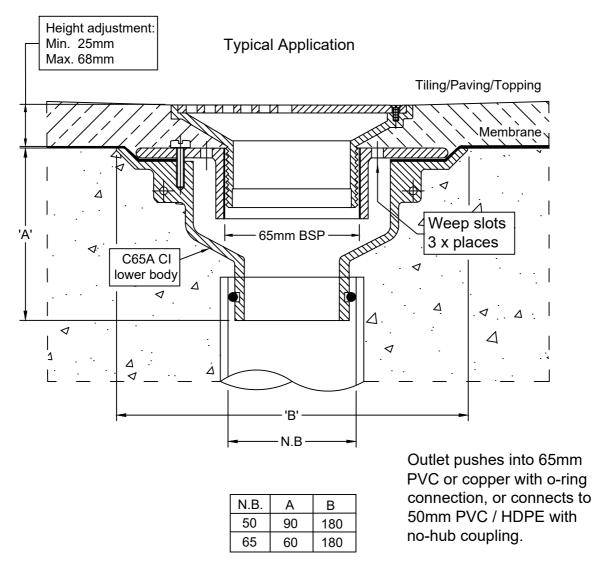
Q130S/C65 (satin 316 stainless steel grate)
Q130S4/C65 (polished 304 stainless steel grate)
Includes 65/50mm cast iron lower body

(Square Hole Pattern) 65/50mm Outlet

130mm Square



- Square grate available in polished 304 or satin 316 stainless steel.
- Cast iron lower body and reversible membrane clamp collar with female 65mm BSP thread.



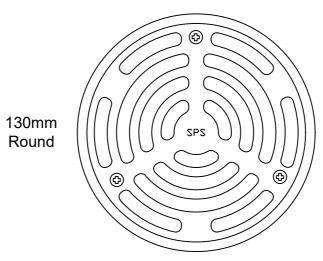
Speciality Plumbing Supplies Pty Ltd

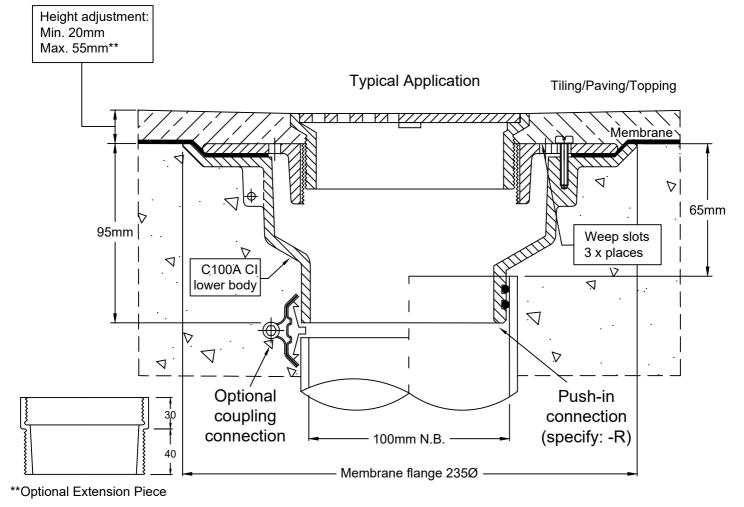
SPS 130mm Round Vari-Level Vertical Drain

Specification codes:

R130S4/C (polished 304 stainless steel grate)
R130S/C (satin 316 stainless steel grate)
Includes 100mm cast iron lower body

- Height-adjustable grate assembly.
- Available in polished 304 or satin 316 stainless steel.
- C100A CI "deluxe" lower body with reversible clamp collar.

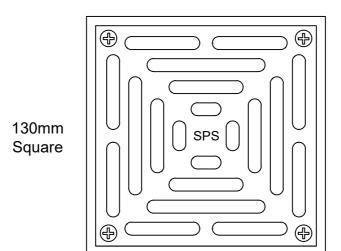




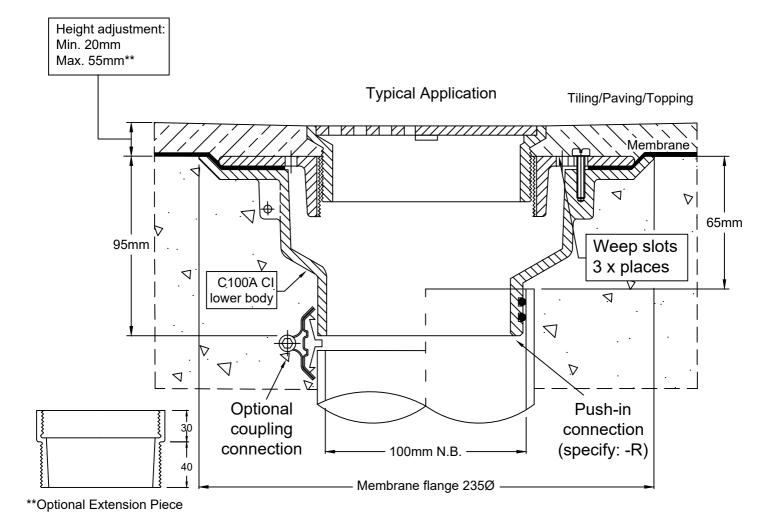
SPS 130mm Square Vari-Level Vertical Drain 100mm Outlet

Specification codes:

Q130S4/C (polished 304 stainless steel grate) Q130S/C (satin 316 stainless steel grate) Includes 100mm cast iron lower body



- Height-adjustable grate assembly.
- Available in polished 304 or satin 316 stainless steel.
- C100A CI "deluxe" lower body with reversible clamp collar.



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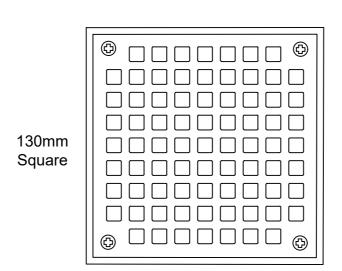
SPS 130mm Square Vari-Level Vertical Drain

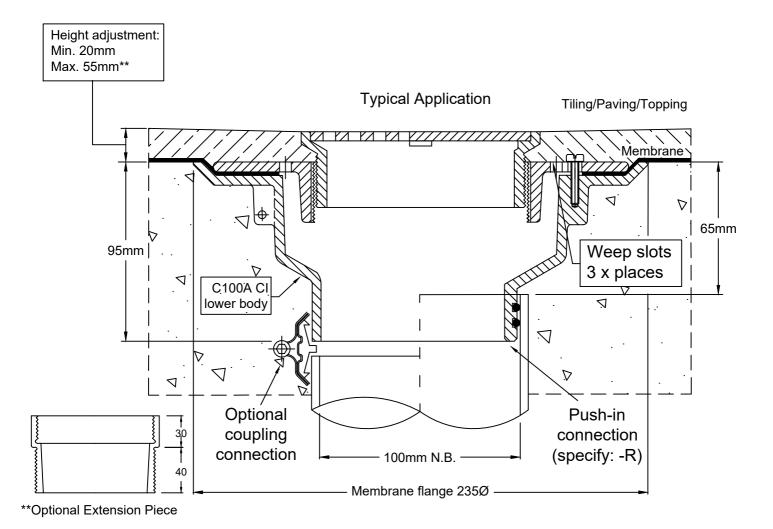
Specification codes:

Q130SQ4/C (polished 304 stainless steel grate)
Q130SQ/C (satin 316 stainless steel grate)
Includes 100mm cast iron lower body

100mm Outlet (Grid Pattern)

- Height-adjustable grate assembly.
- Available in polished 304 or satin 316 stainless steel.
- C100A CI "deluxe" lower body with reversible clamp collar.





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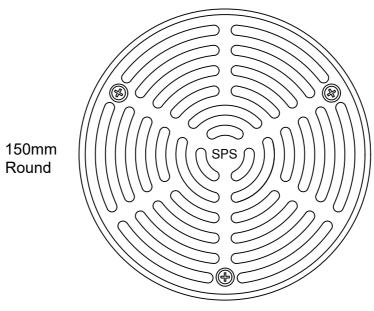
SPS 150mm Round Vari-Level Vertical Drain 100mm Outlet

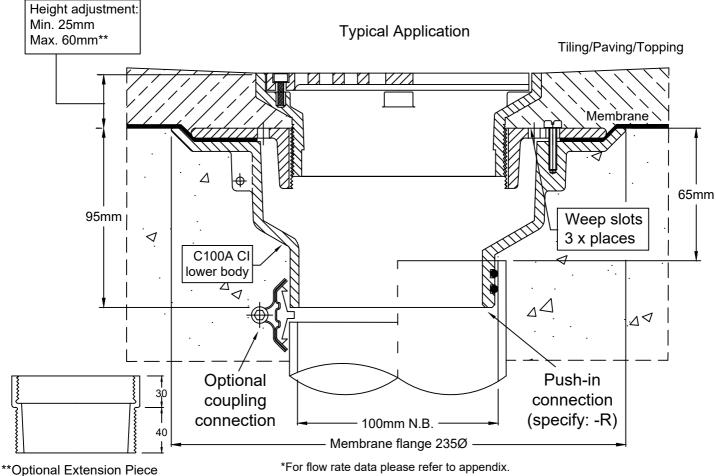
Specification codes:

R150G/C (bronze grate, CI lower body) *special order* R150N/C (nickel bronze grate, CI lower body) *special order* R150S4/C (polished 304 stainless steel, CI lower body) R150S/C (satin 316 stainless steel grate, CI lower body)

- Heigh-adjustable high-heel friendly grate assembly.
- Available in polished 304 & satin 316 stainless steel. Bronze and nickel-bronze available by special order only.
- C100A "deluxe" CI lower body with reversible clamp collar.

High-heel friendly pattern (5mm gaps)





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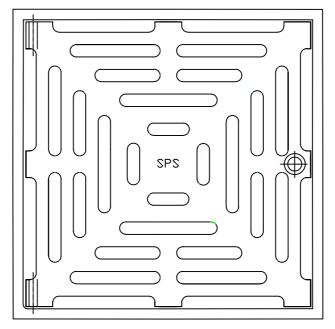
SPS 150mm Square Vari-Level Vertical Drain 100mm Outlet

Specification codes:

**Optional Extension Piece

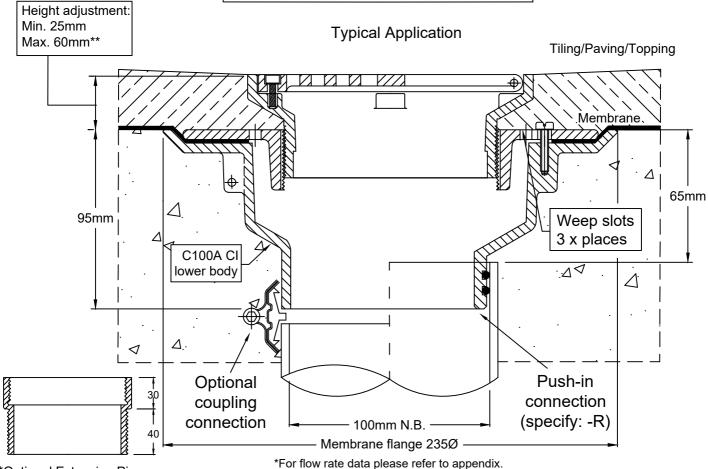
Q150G/C (bronze grate, CI lower body - non-stock option) Q150N/C (nickel bronze grate, CI lower body) Q150S4/C (polished 304 stainless steel, CI lower body) Q150S/C (satin 316 stainless steel grate, CI lower body)

High-heel friendly pattern (6mm gaps)



- Height-adjustable hinged grate assembly.
- Available in polished 304 & satin 316 stainless steel. Bronze and nickel-bronze available by special order only.
- C100A CI "deluxe" lower body with reversible clamp

150mm Square



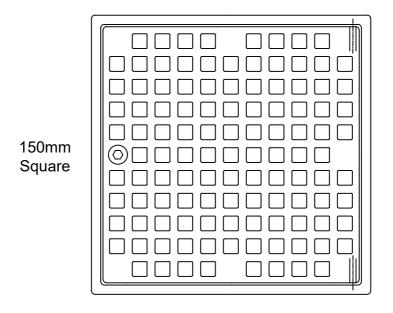
Speciality Plumbing Supplies Pty Ltd

SPS 150 Square Vari-Level Vertical Drain

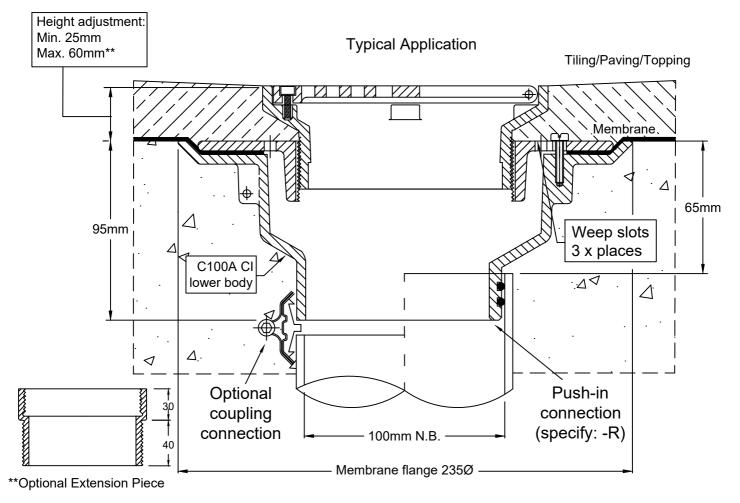
Specification codes:

Q150SQ/C (316 stainless steel grate, CI lower body)

100mm Outlet (Grid Pattern)



- Height-adjustable hinged grate assembly.
- Available in satin 316 stainless steel only.
- C100A CI "deluxe" lower body with reversible clamp collar.



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SPS 200mm Square Vari-Level Vertical Drain 100mm Outlet

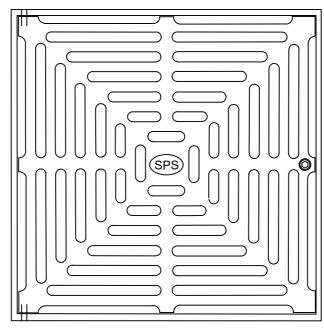
Specification codes:

Q200G/C (bronze grate, CI lower body) *special order* Q200N/C (nickel-bronze grate, CI lower body) *special order* Q200S4/C (polished 304 stainless steel, CI lower body) Q200S/C (satin 316 stainless steel grate, CI lower body)

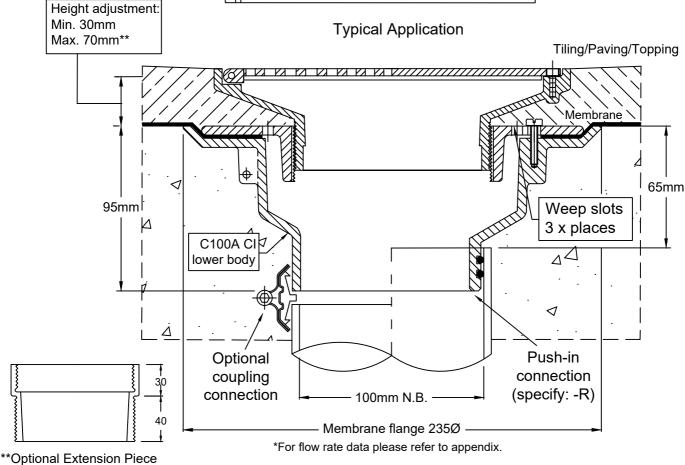
200mm

Square

High-heel friendly pattern (6mm gaps)



- Height-adjustable hinged grate assembly.
- Available in polished 304 & satin 316 stainless steel. Bronze and nickel -bronze available by special order
- C100A CI "deluxe" lower body with reversible clamp
- Load Class C per AS3996-2006



Speciality Plumbing Supplies Pty Ltd

SPS 200mm Square Vari-Level Vertical Drain

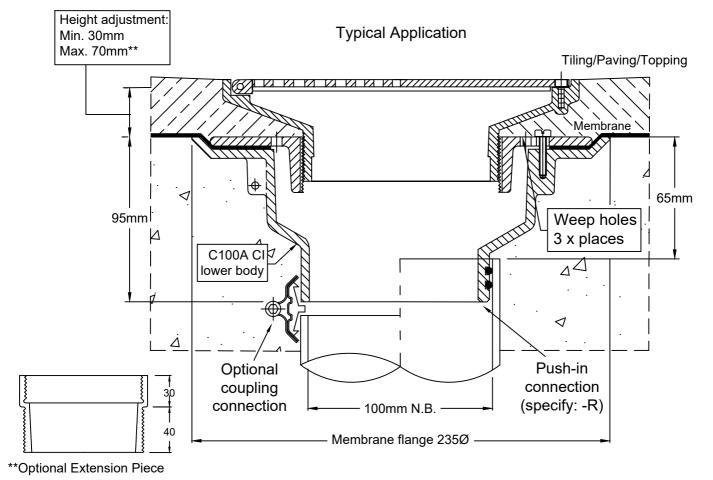
Specification codes:

Q200SQ/C (satin 316 stainless steel grate, CI lower body)

(Grid Pattern) 100mm Outlet

200mm Square Square

- Height-adjustable hinged grate assembly.
- Available in satin 316 stainless steel only.
- C100A CI "deluxe" lower body with reversible clamp collar.



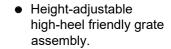
Speciality Plumbing Supplies Pty Ltd

SPS 225mm Round Vari-Level Vertical Drain 100mm Outlet

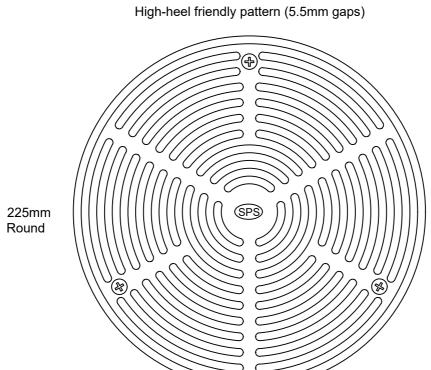
Specification codes:

R225N/C (nickel bronze grate, CI lower body) *special order*

R225S/C (satin 316 SS grate, CI lower body)



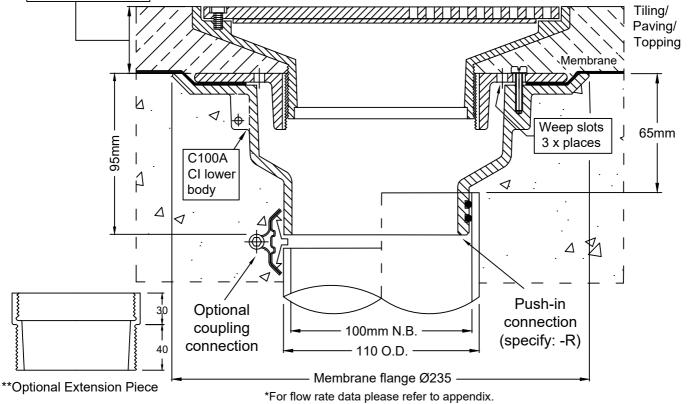
- Available in satin 316 stainless steel. Polished 304SS and nickel-bronze available by special order only.
- C100A "deluxe" CI lower body with reversible clamp collar.



Height adjustment: Min. 30mm

Max. 70mm**

Typical Application



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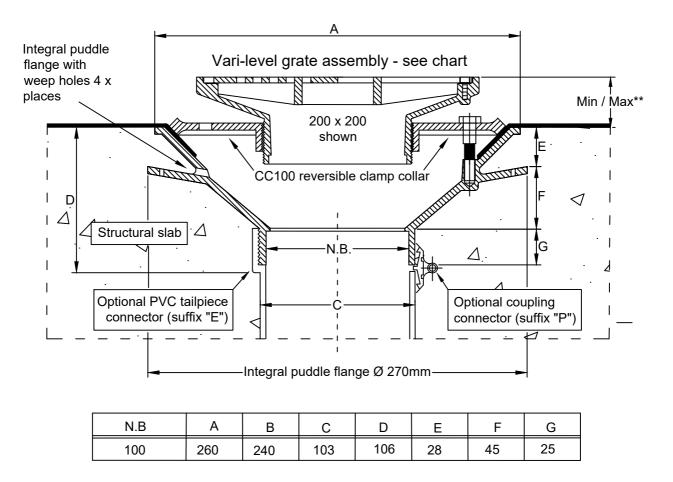
SPS 100mm Truflo Vari-Level Floor Drains

Further to page 1.01 - the 100mm Truflo RWO can be converted into a vari-level drain body with a CC100 reversible clamp collar. The following 100mm BSP grate assemblies can then be installed:

	316SS	304SS	Ni-Br	Bronze	Height Adjustment Min / Max**
130mm Round	R130S	R130S4	n/a	n/a	20mm / 50mm
130mm Square	Q130S	Q130S4	n/a	n/a	20mm / 50mm
130mm Square*	Q130SQ	Q130SQ4	n/a	n/a	20mm / 50mm
150mm Round	R150S	R150S4	R150N	R150G	25mm / 60mm
150mm Square	Q150S	Q150S4	Q150N	Q150G	25mm / 60mm
150mm Square*	Q150SQ	Q150SQ4	n/a	n/a	25mm / 60mm
200mm Square	Q200S	Q200S4	Q200N	Q200G	30mm / 70mm
200mm Square*	Q200SQ	Q200SQ4	n/a	n/a	30mm / 70mm
225mm Round	R225S	R225S4	R225N	n/a	30mm / 70mm

^{* =} grid pattern

^{** =} EP100 extension piece available to extend height



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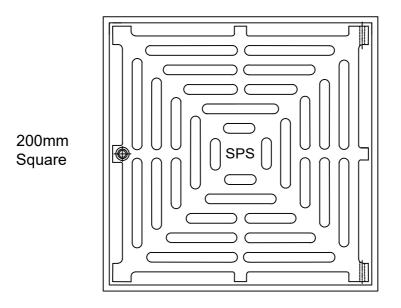
SPS 200mm Square Vari-Level Vertical Drain

Specification code:

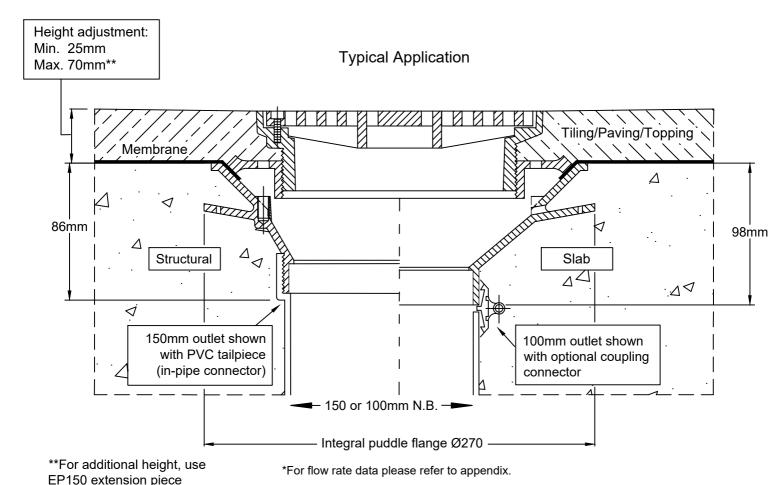
Q200S4/C150 (polished 304 stainless steel grate, CI lower body) Q200S/C150 (satin 316 stainless steel grate, CI lower body) For a 100mm outlet, use suffix "C100" not "C150"

150mm Outlet or 100mm Outlet

Load Class C per AS3996-2006



- Height-adjustable hinged grate & frame.
- Grate assembly available in polished 304 and satin 316 stainless steel.
- 150mm or 100mm Truflo CI lower body with 150mm BSP reversible clamp collar.



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SPS 225mm Round Vari-Level Vertical Drain

Specification code:

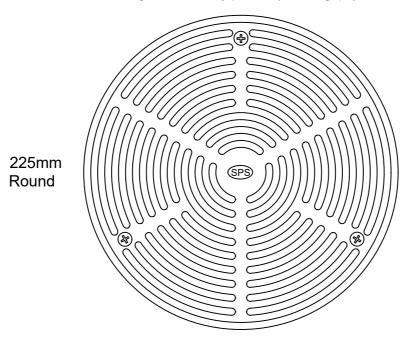
R225N/C150 (nickel-bronze grate, CI lower body) *special order* R225S4/C150 (Polished 304SS grate, CI lower body) *special order* R225S/C150 (Satin 316SS grate, CI lower body)

For a 100mm outlet, use suffix "C100" not "C150"

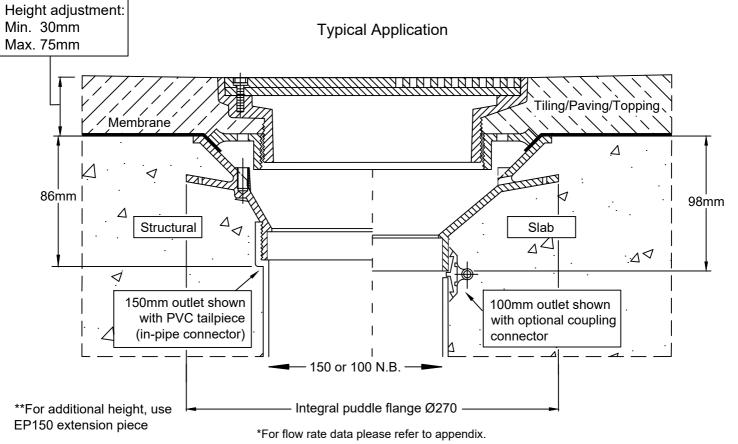
150mm Outlet or 100mm Outlet

Load Class C per AS3996-2006

High-heel friendly pattern (5.5mm gaps)



- Height-adjustable high heel-friendly grate assembly.
- Grate assembly available 316 stainless steel.
 Polished 304SS and nickel-bronze available only by special order.
- 150mm or 100mm Truflo CI lower body with 150mm BSP reversible clamp collar.



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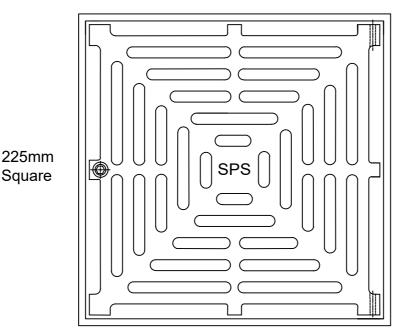
SPS 225mm Square Vari-Level Vertical Drain

Specification code:

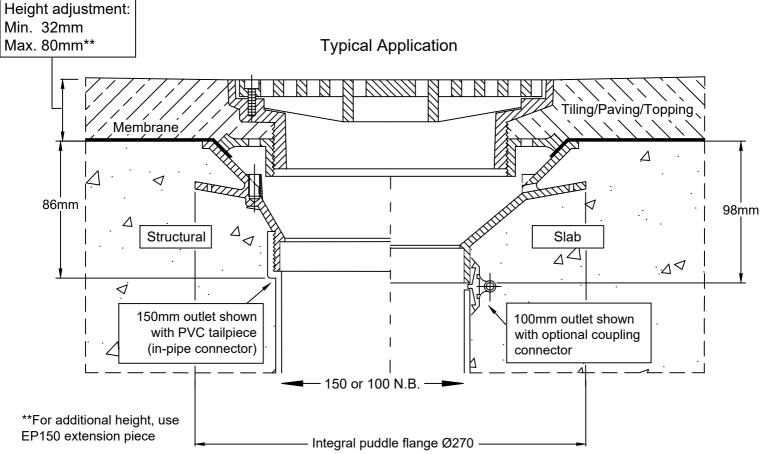
Q225N/C150 (nickel-bronze grate, CI lower body) *special order* Q225S/C150 (316 stainless steel grate, CI lower body) For a 100mm outlet, use suffix "C100" not "C150"

150mm Outlet or 100mm Outlet

Load Class C per AS3996-2006



- Height-adjustable hinged grate & frame.
- Grate assembly available in satin 316 stainless steel.
 Nickel-bronze available by special order only.
- 150mm or 100mm Truflo Cl lower body with 150mm BSP reversible clamp collar.



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*For flow rate data please refer to appendix.

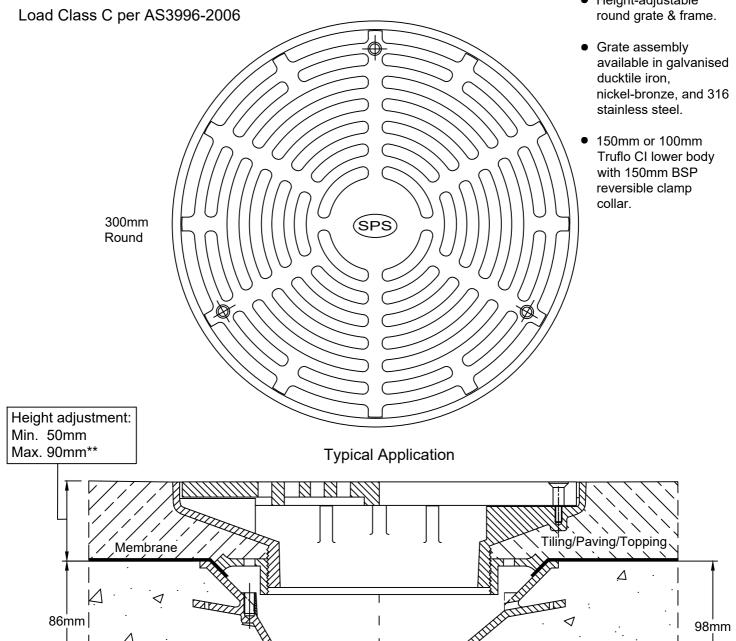
SPS 300mm Round Vari-Level Vertical Drain

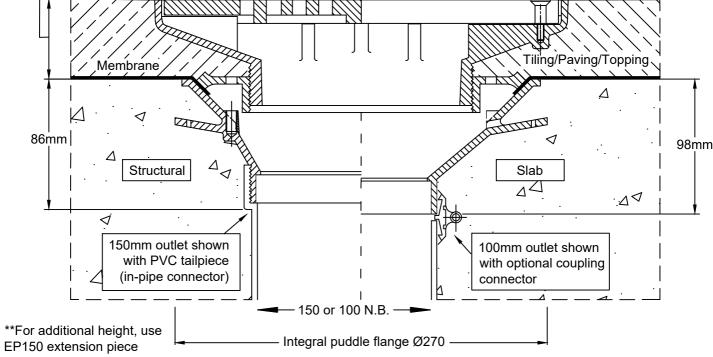
Specification code:

R300D/C150 (galvanised ductile iron grate, CI lower body) R300S/C150 (satin 316 stainless steel grate, CI lower body) For a 100mm outlet, use suffix "C100" not "C150"

150mm Outlet or 100mm Outlet

Height-adjustable





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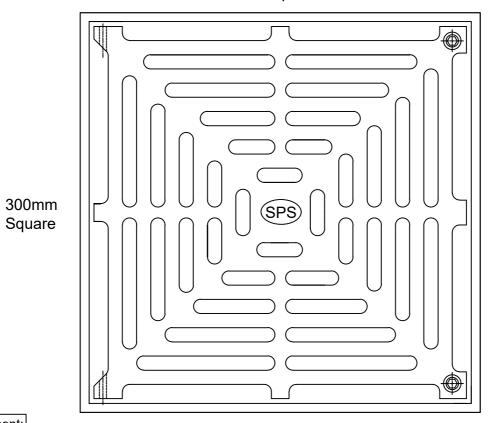
SPS 300mm Square Vari-Level Vertical Drain

Specification codes:

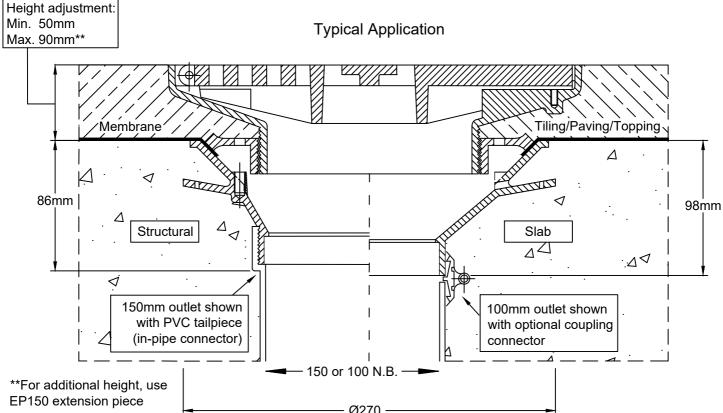
Q300D/150C (galvanised ductile iron grate, CI lower body)
Q300S4/150C (polished 304 stainless steel grate, CI lower body)
Q300S/150C (satin 316 stainless steel grate, CI lower body)
For a 100mm outlet, use suffix "C100" not "C150"

150mm Outlet or 100mm Outlet

Load Class C per AS3996-2006



- Height-adjustable hinged grate & frame.
- Grate assembly available in nickel bronze, ductile iron and 316 stainless steel.
- 150mm or 100mm Truflo CI lower body with 150mm BSP reversible clamp collar.

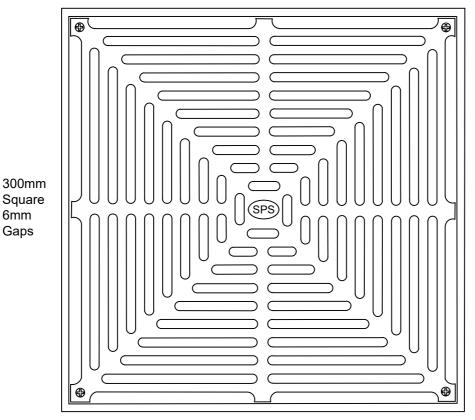


SPS 300mm Square Fine Pattern Vertical Drain

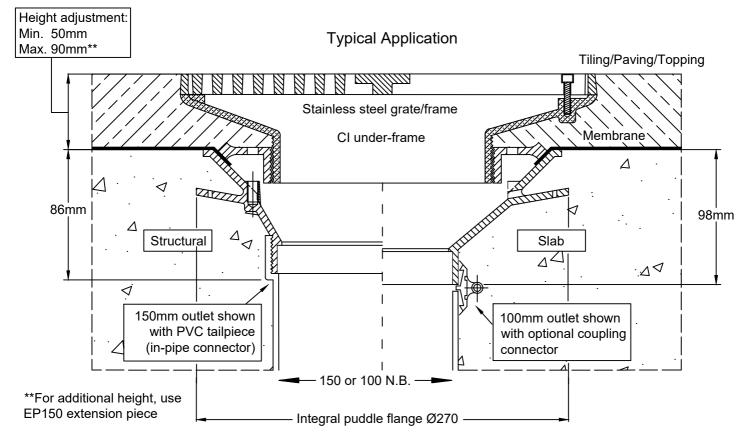
Specification code:

Q300S24/C150 (polished 304 SS grate, 150mm CI lower body) Q300S2/C150 (satin 316 SS grate, 150mm CI lower body) For a 100mm outlet, use suffix "C100" not "C150"

(Vari-Level)



- Special high-heel friendly grate pattern.
- Available in polished 304 and satin 316 stainless steel.
- 150mm or 100mm Truflo CI lower body with 150mm BSP reversible clamp collar.



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SECTION 4 Vari-level Drains – 90° Outlets

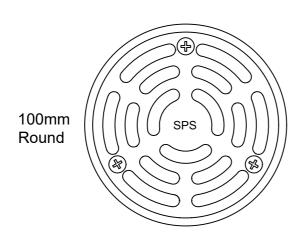
	Vari-Level Drains - Side Outlet	To suit pipe size:
4.01	100mm Round	50 / 65
4.02	100mm Square	50 / 65
4.03	130mm Round	50 / 65
4.04	130mm Square	50 / 65
4.05	130mm Square (Grid Pattern)	50 / 65
4.06	150mm Round	80 & 100
4.07	150mm Square	80 & 100
4.08	150mm square (Grid Pattern)	80 & 100
4.09	200mm Square	80 & 100
4.10	200mm Square (Grid Pattern)	80 & 100
4.11	225mm Round	80 & 100
4.12	225mm Square	80 & 100
4.13	300mm Round	80 & 100
4.14	300mm Square	80 & 100
4.15	300mm Square (Fine Pattern)	80 & 100

SPS 100mm Round Vari-Level Side Outlet Drain

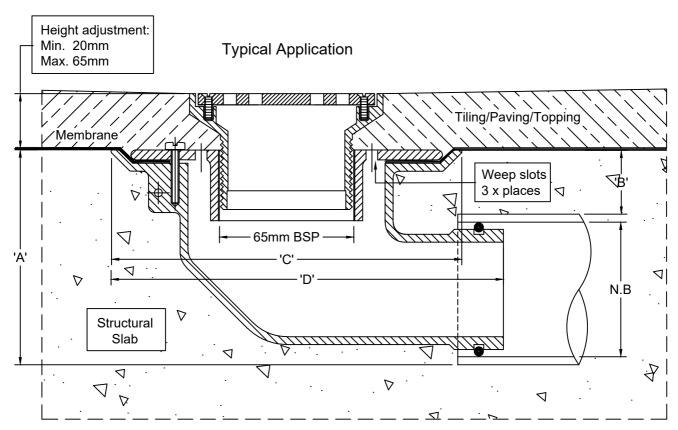
Specification code:

R100G/C90 (bronze grate, ABS lower body) *special order* R100N/C90 (nickel-bronze grate, ABS lower body) *special order* R100S4/C90 (polished 304 stainless steel, ABS lower body) R100S/C90 (satin 316 stainless steel grate, ABS lower body)

65/50mm outlet



- Round grate available in polished 304 & satin 316 stainless Steel. Bronze and nickel-bronze available by special order only.
- ABS 90° Body and Reversible Membrane Clamp Collar with female 65mm BSP thread.



Outlet pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

^{*}For flow rate data please refer to appendix.

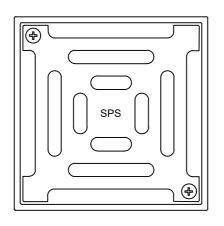
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SPS 100mm Square Vari-Level Side Outlet Drain

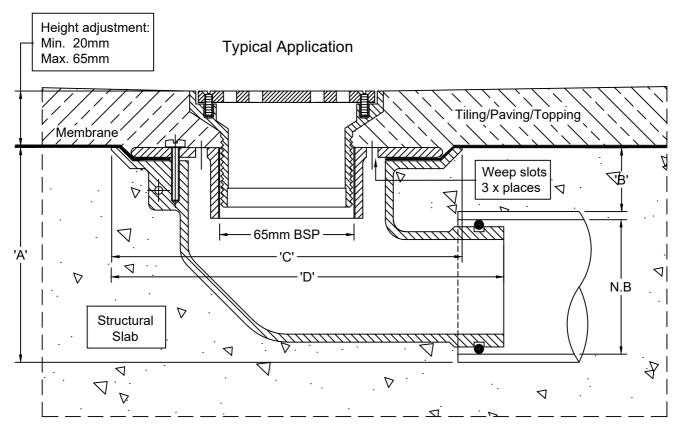
Specification code:

Q100G/C90 (bronze grate, ABS lower body) *special order* Q100N/C90 (nickel bronze grate, ABS lower body) *special order* Q100S4/C90 (polished 304 stainless steel, ABS lower body) Q100S/C90 (satin 316 stainless steel grate, ABS lower body)

65/50mm outlet



- Squre grate available in polished 304 & satin 316 stainless Steel.
 Bronze and nickel-bronze available by special order only.
- ABS 90° Body and Reversible Membrane Clamp Collar with female 65mm BSP thread.



Outlet pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

^{*}For flow rate data please refer to appendix.

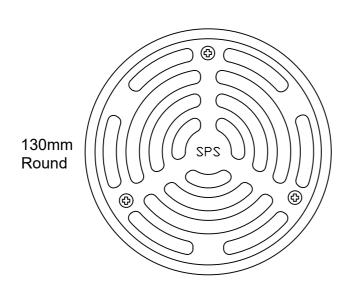
Speciality Plumbing Supplies Pty Ltd

SPS 130mm Round Vari-Level Side Outlet Drain

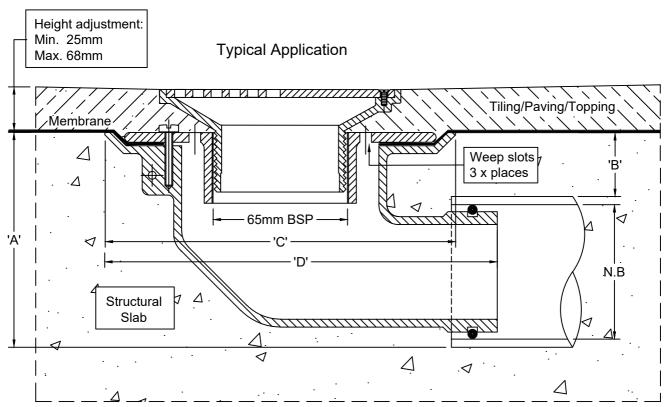
Specification code:

R130S4/C90 (polished 304 stainless steel, ABS lower body) R130S/C90 (satin 316 stainless steel grate, ABS lower body)

65/50mm outlet



- Round grate assembly available in polished 304 or satin 316 stainless steel.
- ABS 90° Body and Reversible Membrane Clamp Collar with female 65mm BSP thread.



Outlet pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

^{*}For flow rate data please refer to appendix.

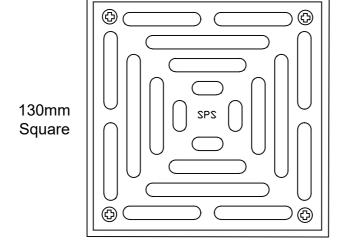
Speciality Plumbing Supplies Pty Ltd

SPS 130mm Square Vari-Level Side Outlet Drain

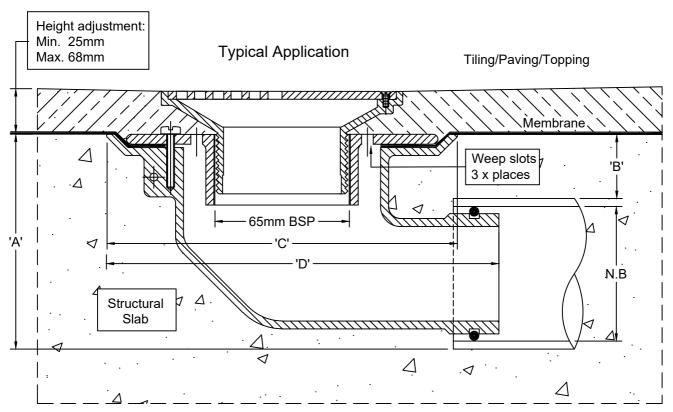
Specification code:

Q130S4/C90 (polished 304 stainless steel, ABS lower body) Q130S/C90 (satin 316 stainless steel grate, ABS lower body)

65/50mm outlet



- Square grate assembly available in polished 304 or satin 316 stainless steel.
- uPVC 90° Body and Reversible Membrane Clamp Collar with female 65mm BSP thread.



Outlet pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

*For flow rate data please refer to appendix.

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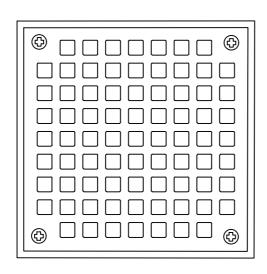
SPS 130mm Square Vari-Level Side Outlet Drain

Specification code:

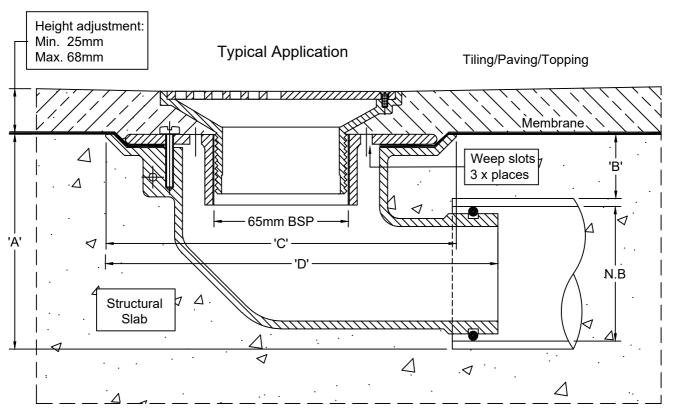
Q130SQ4/C90 (polished 304 stainless steel, ABS lower body) Q130SQ/C90 (satin 316 stainless steel grate, ABS lower body)

(Grid Pattern) 65/50mm outlet

130mm Square



- Square grate assembly available in polished 304 or satin 316 stainless steel.
- ABS 90° Body and Reversible Membrane Clamp Collar with female 65mm BSP thread.



Outlet pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

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SPS 150mm Round Vari-Level Floor Drain With Side-Outlet Lower Body

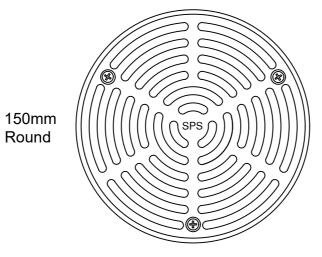
Specification codes:

Height adjustment:

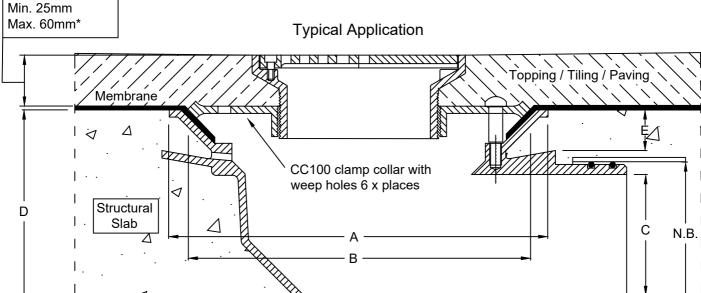
R150G/C109 (bronze grate, CI lower body) *special order*
R150N/C109 (nickel bronze grate, CI lower body) *special order*
R150S4/C109 (polished 304 SS grate, CI lower body)
R150S/C109 (satin 316 SS grate, CI lower body)
Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet

High-heel friendly pattern (5mm gaps)



- Height-adjustable grate assembly.
- Available polished 304 and 316 stainless steel. Bronze and nickel-bronze available by special order only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.



* EP100 extension piece available to increase max. height

Outside edge of PVC pipe

N.B.	Α	В	С	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

Speciality Plumbing Supplies Pty Ltd

SPS 150mm Square Vari-Level Floor Drain With Side-Outlet Lower Body

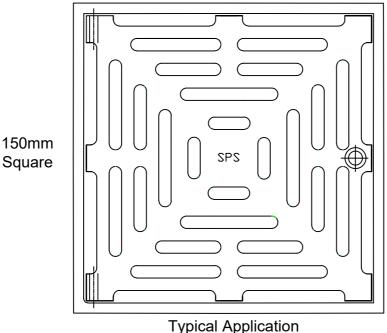
Specification codes:

Height adjustment: Min. 25mm

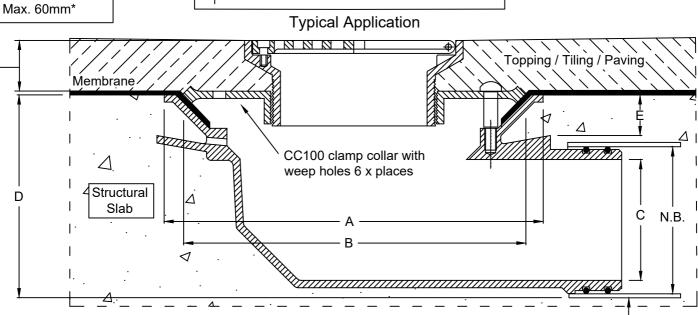
Q150G/C109 (bronze grate, CI lower body) *special order* Q150N/C109 (nickel bronze grate, CI lower body) *special order* Q150S4/C109 (polished 304SS, CI lower body) Q150S/C109 (satin 316SS grate, CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet

High-heel friendly pattern (6mm gaps)



- Height-adjustable hinged grate assembly.
- Available in polished 304 and satin 316 stainless steel.
 Bronze and nickel-bronze available by special order only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.



N.B.	Α	В	С	D	Е
80	260	240	62	115	28

260

* EP100 extension piece available to increase max. height

100

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240

Outside edge of PVC pipe

140

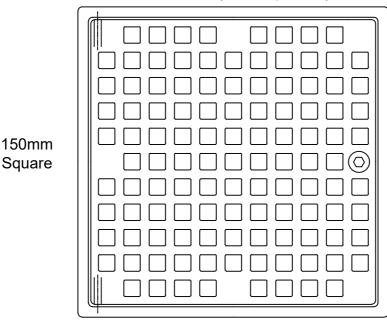
SPS 150mm Square Vari-Level Floor Drain Side-Outlet Lower Body (Grid Pattern)

Specification codes:

Q150SQ/C109 (satin 316SS grate, CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet

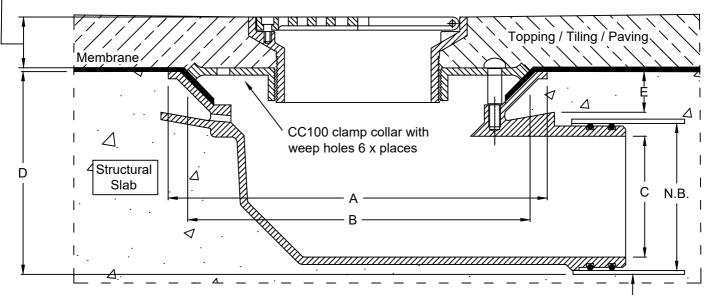
Grid Pattern (8mm sq. holes)



- Height-adjustable hinged grate assembly. Grate pattern 8mm square holes.
- Available in satin 316 stainless steel only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.

Height adjustment: Min. 25mm Max. 60mm*

Typical Application



* EP100 extension piece available to increase max. height

Outside	edae	of F	N/C	nine
Outside	cuuc	OI I	\sim	שוטכ

N.B.	Α	В	C	D	E
80	260	240	62	115	28
100	260	240	83	140	28

Speciality Plumbing Supplies Pty Ltd

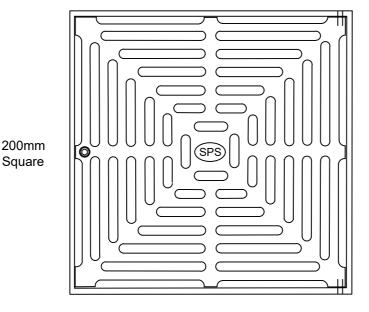
SPS 200mm Square Vari-Level Floor Drain With Side-Outlet Lower Body

Specification codes:

Q200G/C109 (bronze grate, CI lower body) *special order* Q200N/C109 (nickel bronze grate, CI lower body) *special order* Q200S4/C109 (polished 304SS grate, CI lower body) Q200S/C109 (satin 316 SS grate, CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet

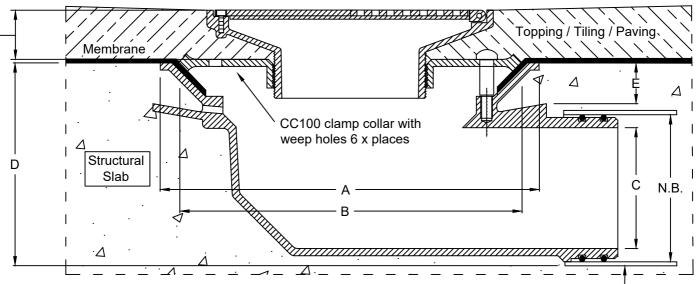
High-heel friendly pattern (6mm gaps)



- Height-adjustable hinged grate assembly.
- Available in polished 304 and satin 316 stainless steel.
 Bronze and nickel-bronze available by special order only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.

Height adjustment: Min. 30mm Max. 70mm

Typical Application



* EP100 extension piece available to increase max. height

Outside	edae	of PVC	nine
Outside	cuyc		hihe

N.B.	Α	В	O	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

Speciality Plumbing Supplies Pty Ltd

SPS 200mm Square Vari-Level Floor Drain Side-Outlet Lower Body, Grid Pattern

Specification code:

Q200SQ/C109 (satin 316 SS grate, 100mm CI lower body) Q200SQ/C89 (satin 316 SS grate, 80mm CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

200mm

Square

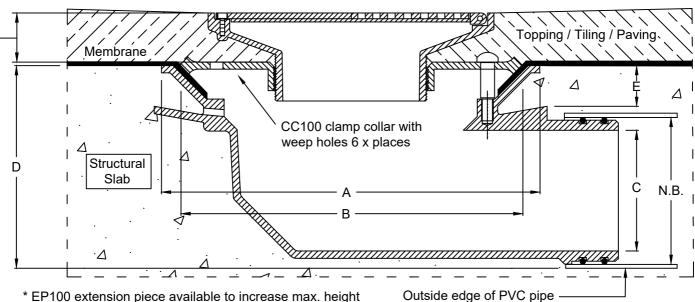
100mm outlet 80mm outlet

Grid Pattern (8mm sq. holes)

- Height adjustable grate assembly. Grate pattern 8mm square holes.
- Available in satin 316 stainless steel only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.

Height adjustment: Min. 30mm Max. 70mm

Typical Application



* EP100 extension piece available to increase max. height

N.B.	Α	В	С	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

Speciality Plumbing Supplies Pty Ltd

SPS 225mm Round Vari-Level Floor Drain With Side-Outlet Lower Body

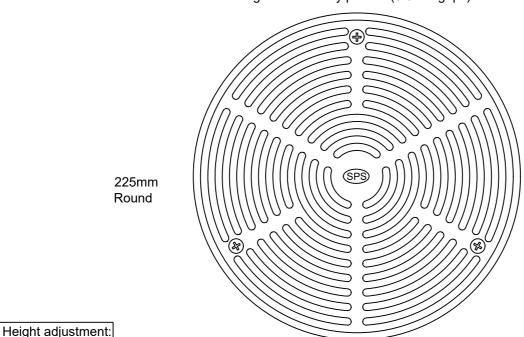
Specification codes:

R225N/C109 (nickel bronze grate, CI lower body) *special order* R225S/C109 (satin 316 SS grate, CI lower body)

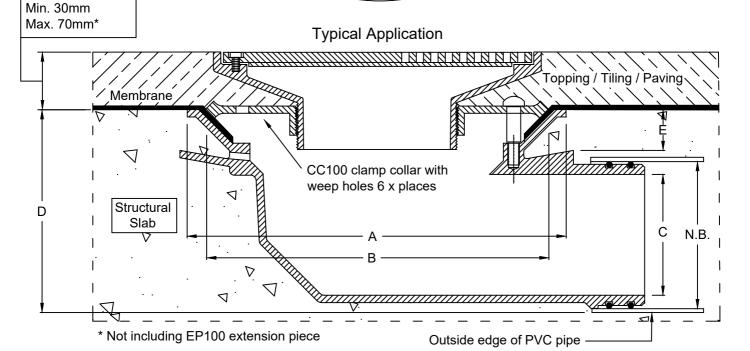
Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet

High-heel friendly pattern (5.5mm gaps)



- Height-adjustable heel-friendly grate assembly.
- Available in satin 316 stainless steel. Nickel-bronze and polished 304SS available by special order only.
- CI "Truflo" side-outlet lower body with 100mm BSP reversible clamp collar.



N.B.

80

100

Α

260

260

Speciality Plumbing Supplies Pty Ltd

С

62

83

D

115

140

Ε

28

В

240

240

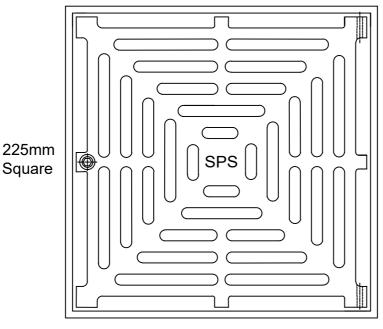
SPS 225mm Square Vari-Level Floor Drain With Side-Outlet Lower Body

Specification codes:

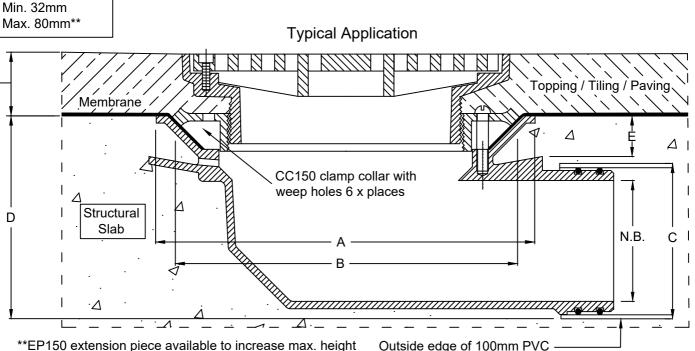
Height adjustment:

Q225N/C109 (nickel bronze grate, CI lower body) *special order* Q225S/C109 (satin 316 SS grate, CI lower body) Side outlet - "C109" = 100mm: "C89" = 80mm

100mm outlet 80mm outlet



- Height-adjustable hinged grate assembly.
- Available in satin 316 stainless steel. Nickel-bronze available by special order only.
- CI "Truflo" side-outlet lower body with 150mm BSP reversible clamp collar.
- Load tested to Class C of AS3996-2006.



N.B.	Α	В	С	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

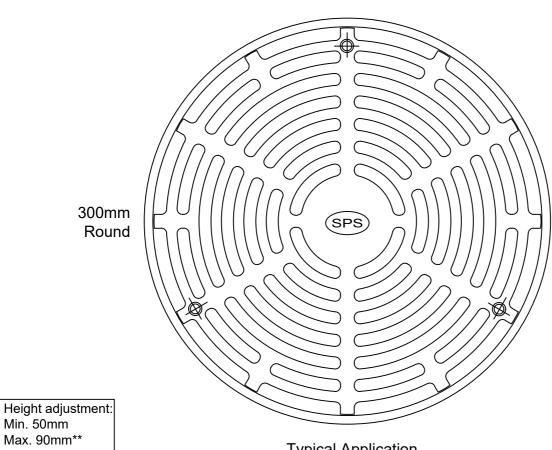
Speciality Plumbing Supplies Pty Ltd

SPS 300mm Round Vari-Level Floor Drain With Side-Outlet Lower Body

Specification codes:

R300D/C109 (galvanised ductile iron grate, CI lower body)
R300S/C109 (satin 316 SS grate, CI lower body)
Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet



- Height-adjustable grate assembly.
- Available in galvanised ductile iron and 316 stainless steel.
- CI "Truflo" side-outlet lower body with 150mm BSP reversible clamp collar.
- Load tested to Class C of AS3996-2006.

Typical Application

Topping / Tilling / Paving

CC150 clamp collar with weep holes 6 x places

Structural Slab

B

C N.B.

**EP150 extension piece available to increase max. height

 N.B.
 A
 B
 C
 D
 E

 80
 260
 240
 62
 115
 28

 100
 260
 240
 83
 140
 28

Speciality Plumbing Supplies Pty Ltd

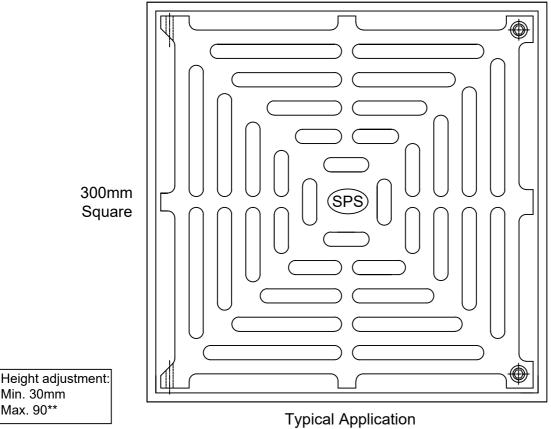
Outside edge of 100mm PVC

SPS 300mm Square Vari-Level Floor Drain With Side-Outlet Lower Body

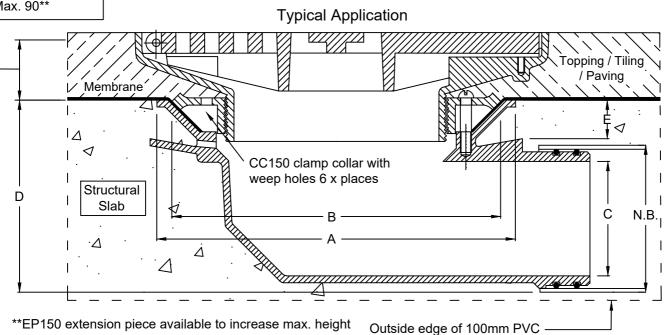
Specification codes:

Q300D/C109 (galvanised ductile iron grate, CI lower body) Q300S4/C109 (polished 304 SS grate, CI lower body) Q300S/C109 (satin 316 SS grate, CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet



- Height-adjustable hinged grate assembly.
- Available in galvanised ductile iron and 316 stainless steel.
- CI "Truflo" side-outlet lower body with 150mm BSP reversible clamp collar.
- Load tested to Class C of AS3996-2006.



N.B.

80

100

Speciality Plumbing Supplies Pty Ltd

В

240

240

260

260

C

62

83

D

115

140

Ε

28

SPS 300mm Square Fine Pattern Drain With Side-Outlet Lower Body

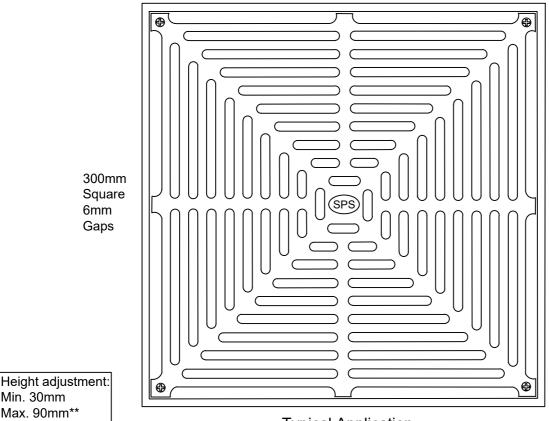
Specification code:

Min. 30mm

Q300S24/C109 (polished 304 SS grate, 100mm CI lower body) Q300S2/C109 (satin 316 SS grate, 100mm CI lower body) Side outlet - "C109" = 100mm; "C89" = 80mm

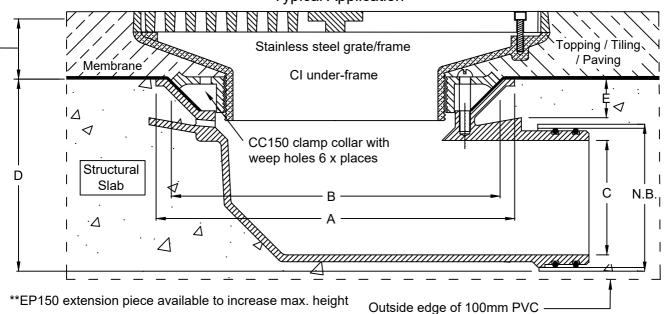
100mm outlet 80mm outlet

High-heel friendly pattern (6mm gaps)



- Height-adjustable grate assembly with high-heel-friendly pattern.
- Available in polished 304 and satin 316 stainless steel.
- CI "Truflo" side-outlet lower body with 150mm BSP reversible clamp collar.

Typical Application



N.B.	Α	В	С	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

Speciality Plumbing Supplies Pty Ltd

SECTION 5 Vinyl Floor Wastes

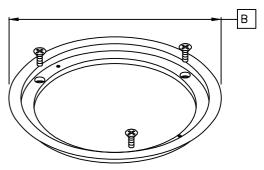
		To suit pipe size (mm):
5.01	110mm Round - Push-in	50
5.02	117mm Round - Push-in	80
5.03	135mm Round - Push-in - Unifin	100
5.04	135mm Round - Push-in	100
5.05	135mm Round - Push-in - with 1.25" socket for portable baths	100
5.06	125mm Round - Low-profile - with retro-fit puddle flange	100
5.07	125mm Round - Low-profile - Unifin	100
5.08	125mm Round - Low-profile	100
5.09	220mm Round - Push-in (150 outlet)	150
5.10	125mm Round - Low-profile - Vari-level	100
5.11	155mm Round - Vari-level	100
5.12	220mm Round - Vari-level (150 outlet)	150
5.13	155mm Round - Vari-level - 90° Outlet	80 & 100
5.14	220mm Round - Vari-level - 90° Outlet	80 & 100

SPS 50mm Push-In Sheet Vinyl Floor Waste

Specification codes:

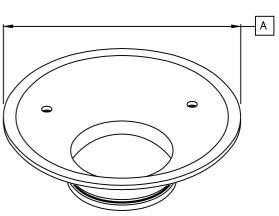
LG50SSA4 (entire assembly in 304 stainless steel) LG50SSA6 (316 SS ring/grate, 304 SS body) *special order*

- Push-in floor waste assembly for sheet vinyl flooring.
- Available in all 304 stainless steel. 316 stainless steel top available by special order only.
- O-ring adapts outlet to 50mm PVC.

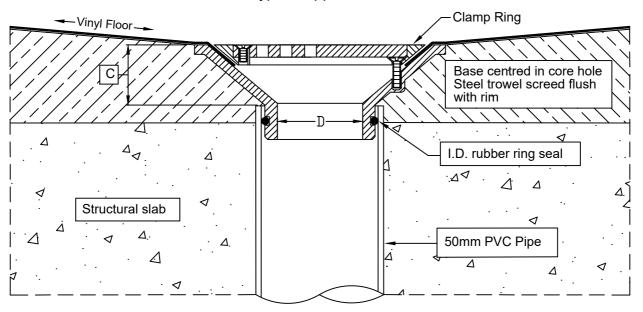


DIMENSIONAL DATA

NOMINAL	DIMENSION IN MILLIMETRES				
OUTLET DIAMETER	ØA	ØВ	øс	ØD	
50	112	100	35	42	



Typical Application

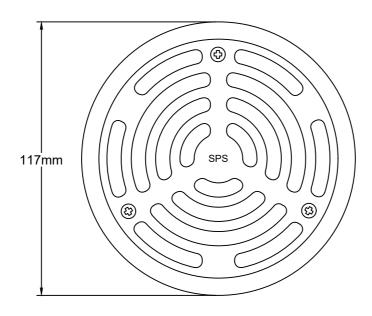


Speciality Plumbing Supplies Pty Ltd

SPS 80mm Push-in Sheet Vinyl Floor Waste

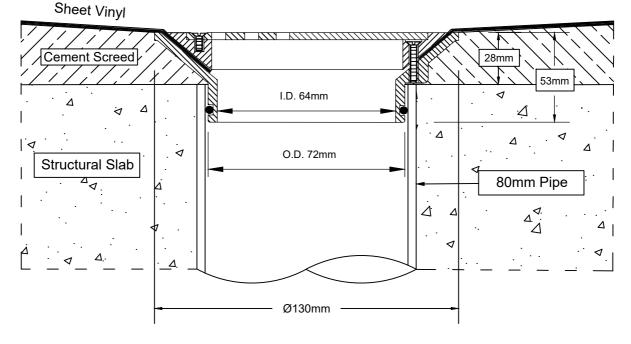
Specification codes:

V80SVA (304 stainless steel ring & grate, ABS body)
V80SVA6 (316 stainless steel ring & grate, ABS body)
V80SSA4 (All-304 stainless steel assembly)
V80SSA6 (316 SS ring/grate, 304SS body) *special order*



- Push-in floor waste assembly for sheet vinyl flooring.
- Vinyl floor drain body available in ABS and 304. 316SS body available by special order.
- Ring & grate available in polished 304 and 316 stainless steel.
- O-rings adapt outlet to 80mm PVC & copper pipe.





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SPS 100mm Push-in Vinyl Floor Waste & Cleanout with Universal Fin-Seal

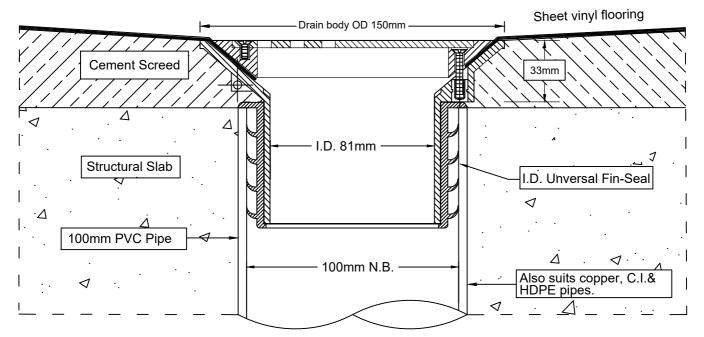
Specification codes:

VH87CPA (ABS body, chrome-plated zinc-alloy top) VH87SVA (ABS body, polished 304SS top)* Cleanout (polished) VH87SPA (ABS body, 304SS* top) Cleanout (non-slip) VH87SPNA (ABS body, 304SS* top) * for 316, use "6" as suffix, eg "VH87SVA6"

- *5mm bar x 5mm gap heel friendly design*
- 135mm (\$\frac{1}{3}\)

- Vinyl floor waste slips inside 100mm PVC, HDPE and copper with the same Universal Fin-Seal connector.
- Grates/rings available in chrome-plated zincalloy, polished 304SS and satin 316SS.
- Cleanout tops available in polished or non-slip 304SS. 316SS non-stock option.

Typical Application



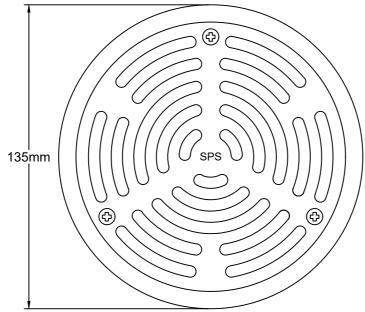
Speciality Plumbing Supplies Pty Ltd

SPS 100mm Push-in Sheet Vinyl Floor Waste

Specification codes:

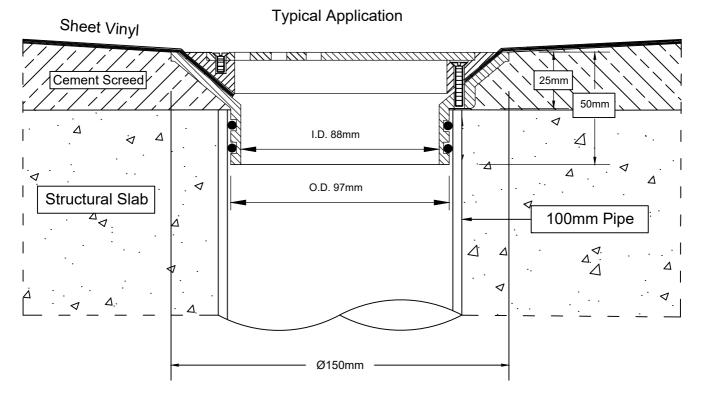
V100SVA (ABS body, polished 304 SS ring & grate) V100SVA6 (ABS body, polished 316 SS ring & grate) V100SSA4 (Assembly in polished 304 stainless steel) V100SSA6 (Assembly in polished 316 stainless steel)

5mm bar x 5mm gap heel friendly design



- Push-in floor waste assembly for sheet vinyl flooring.
- Drain body available in ABS, zinc-alloy and 304 grade stainless steel. 316SS available by special order.
- Ring & grate available in chrome-plated zinc-alloy or polished 304 grade stainless steel. 316SS available by special order.
- O-rings adapt outlet to 100mm PVC, copper, HDPE or CI pipe.
- Watermarked under ATS5200:040 (ref: 20052)

Tamper-proof screws optional

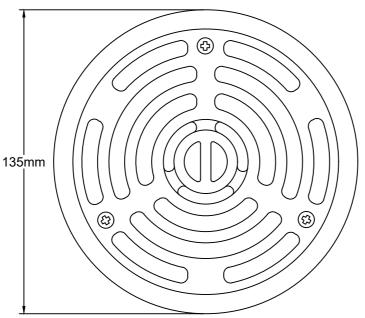


Speciality Plumbing Supplies Pty Ltd

SPS 100mm Push-in Sheet Vinyl Floor Waste (with 1.25" socket for portable bath outlet)

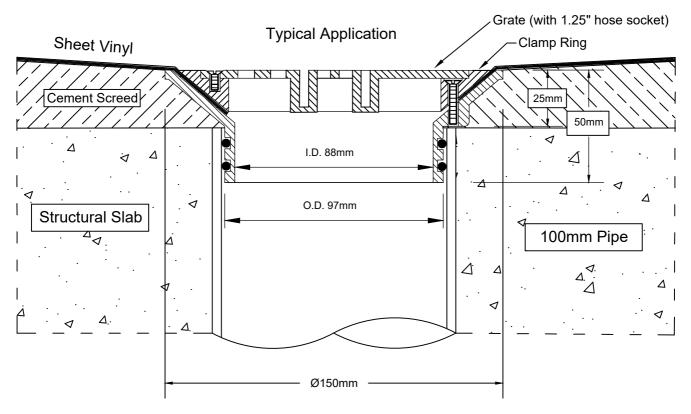
Specification codes:

V100SVA-HP(ABS body, polished 316 SS ring & grate)
V100SSA6-HP (polished 316 SS ring & grate, drain body 304SS)



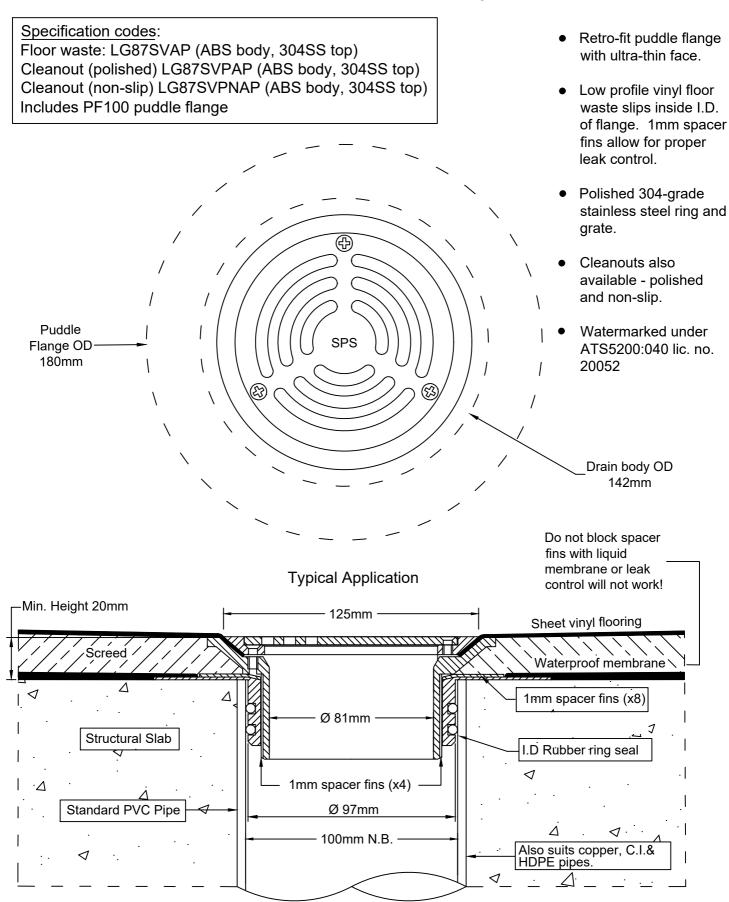
- Push-in floor waste assembly for sheet vinyl flooring.
- Grate includes a hose pipe socket suitable for 1.25" i.d. hose, to enable direct connection into floor grate.
- Ring & grate available in polished 316SS only. Drain body available in ABS plastic or 304SS.
- O-rings adapt spigot to 100mm PVC, copper, HDPE and CI pipe.

Tamper-proof screws optional



Speciality Plumbing Supplies Pty Ltd

SPS 100mm Retro-fit Puddle Flange with slip-in Low Profile Vinyl Floor Waste



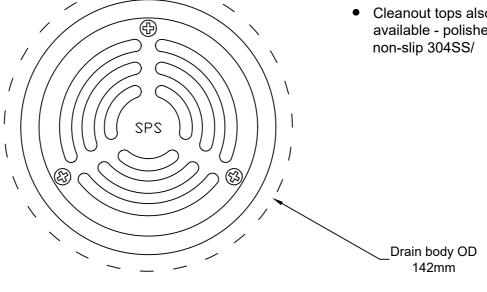
Speciality Plumbing Supplies Pty Ltd

SPS 100mm Extra Compact Push-in Vinyl Floor Waste/Cleanout with Uni-Fin

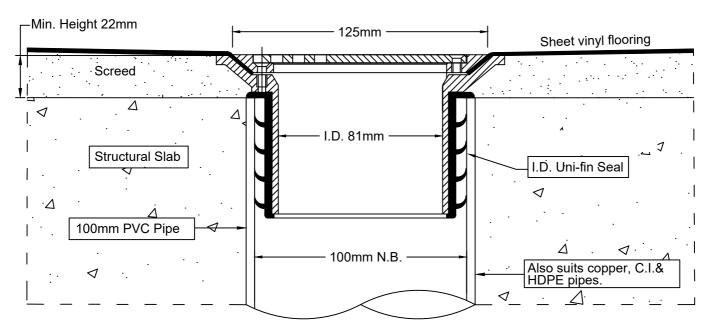
Specification codes:

Floor waste: LG87SVAF (ABS body, 304SS top) Cleanout (polished) LG87SVPF (ABS body, 304SS top) Cleanout (non-slip) LG87SVPNF (ABS body, 304SS top)

- Lo-profile vinyl floor waste slips inside 100mm PVC, HDPE and copper with the new Uni-fin adapter.
- Polished 304-grade stainless steel ring and grate, ABS plastic lower body
- Cleanout tops also available - polished or non-slip 304SS/



Typical Application



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SPS 100mm Ultra Compact Push-in Vinyl Floor Waste/Cleanout

Specification codes:

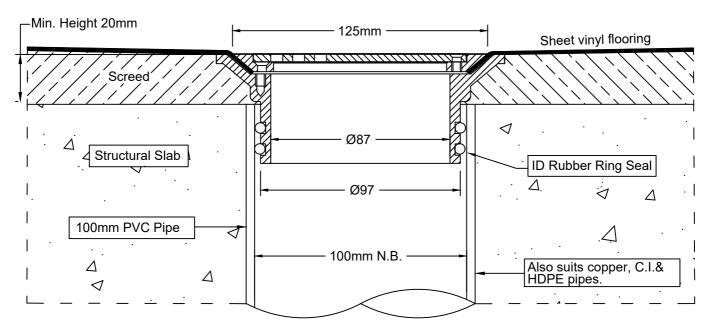
Floor waste: LG810SVA (ABS body, 304SS top) Cleanout (polished) LG810SPA (ABS body, 304SS top) Cleanout (non-slip) LG810SPNA (ABS body, 304SS top)

- Lo-profile vinyl floor waste slips inside 100mm PVC, HDPE and copper with appropriate o-rings.
- Polished 304-grade stainless steel ring and grate, ABS plastic lower body

Ultra-compact:
Vinyl Clamp
OD 125mm

Drain body OD
142mm

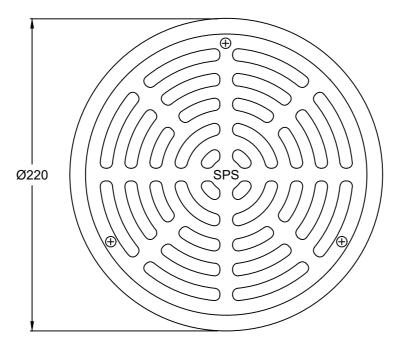
Typical Application



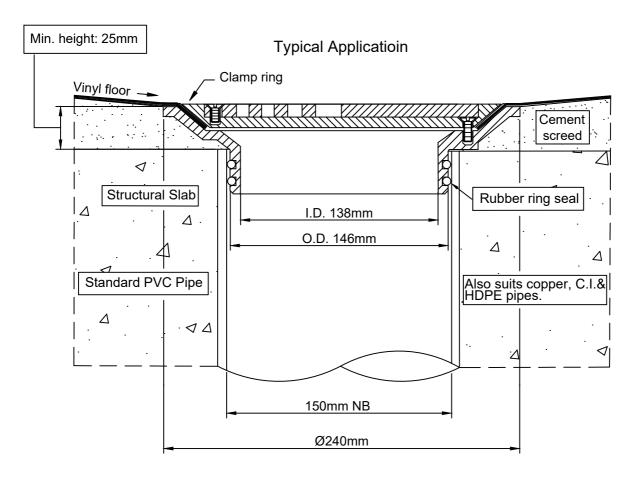
Speciality Plumbing Supplies Pty Ltd

SPS 220mm Sheet Vinyl Floor Waste Specification codes: (150mm Push-in)

<u>Specification codes:</u> LG150SSA4 (All-304 stainless steel) LG150SSA6 (All-316 stainless steel)



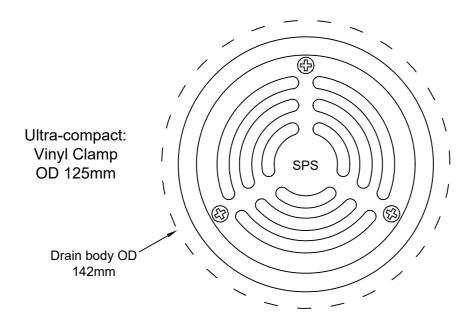
- Push-in floor waste assembly for sheet vinyl.
- Drain body available in 304 stainless as standard or 316 stainless steel as non-stock option.
- Ring & Grate available in polished 304 and 316 stainless steel.



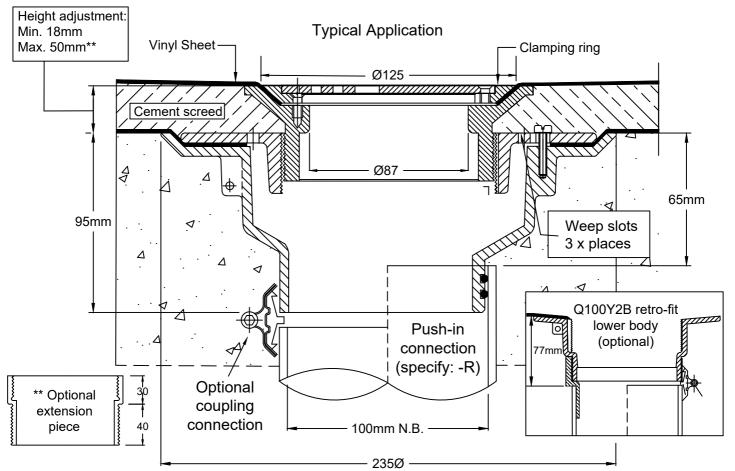
SPS 100mm Ultra Compact Vari-Level Sheet Vinyl Floor Drain - Ø125mm Inlet

Specification codes:

LG810S4/C (304 SS vinyl floor waste, CI lower body) LG810S6/C (316 SS top, 304 SS drain body, CI lower body) * for retro-fit body use "/Q" instead of "/C"



- Height-adjustable vinyl floor waste assembly.
- Vinyl floor drain body available in 304 stainless steel; 316 stainless steel available by special order.
- Ring & grate available in polished 304 stainless steel; 316 stainless steel available by special order.
- C100A CI "deluxe" lower body with reversible clamping collar ("/C").
- Q100Y optional CI retro fit lower body fits inside 150mmØ core hole ("/Q").



SPS 100mm Vari-Level Sheet Vinyl Floor Drain Ø155mm Inlet

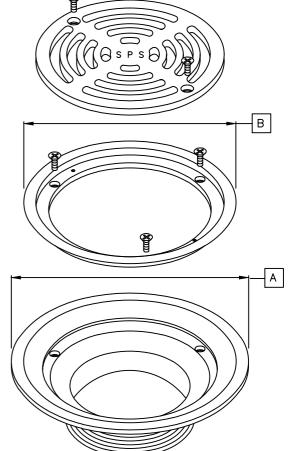
Specification codes:

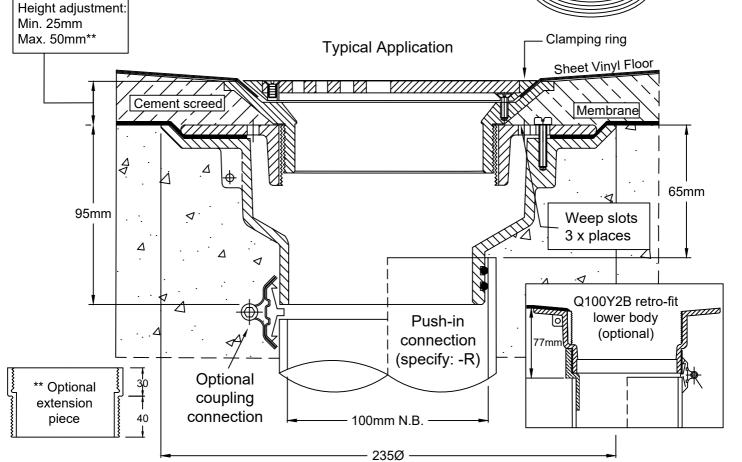
LG100S4/C (304 SS vinyl floor waste, CI lower body) LG100S6/C (316 SS top, 304 SS drain body, CI lower body) * for retro-fit body use "/Q" instead of "/C"

- Height-adjustable vinyl floor waste assembly.
- Vinyl floor drain body available in 304 stainless steel; 316 stainless steel available by special order.
- Ring & grate available in polished 304 stainless steel; 316 stainless steel available by special order.
- C100A CI "deluxe" lower body with reversible clamping collar ("/C").
- Q100Y optional CI retro fit lower body fits inside 150mmØ core hole ("/Q").

	ISIONAL	DATA
LUIVIE	N.SILJIVAI	DATA

	DIMENSION IN	MILLIMETRES
OUTLET DIAMETER	ØΑ	øΒ
100	175	155



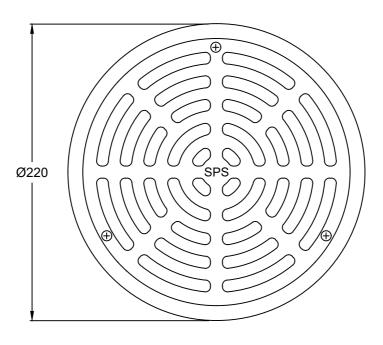


SPS 150mm Vari-Level Sheet Vinyl Floor Drain

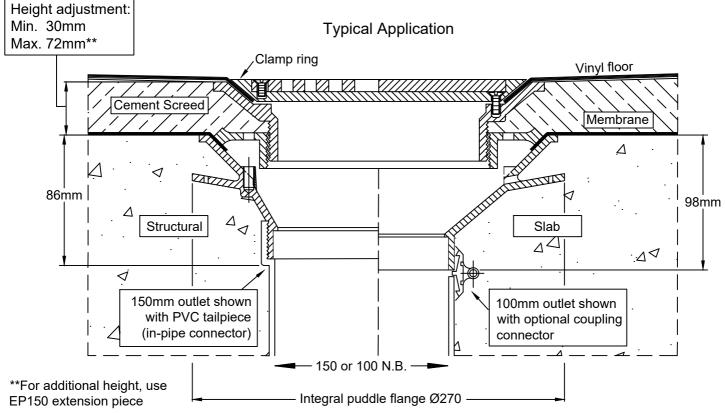
Specification codes:

LG150S4/C150 (polished 304SS ring/grate, 304SS drain body) LG150S/C150 (satin 316SS grate, 304SS drain body) Includes 150mm Truflo CI cast-in lower body For a 100mm outlet, use suffix "C100" not "C150"

Ø220mm Inlet 150mm Outlet or 100mm Outlet



- Height-adjustable vinyl floor waste assembly.
- Drain body available in 304 stainless steel.
- Ring & Grate available in polished 304 stainless steel. Satin 316 stainless steel available by special order.
- 150 or 100mm "Truflo" CI lower body with 150mm clamp collar.



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155mm Round Sheet Vinyl Floor Drain Vari-Level Side-Outlet Lower Body

100mm outlet

80mm outlet

Ø155mm

Ø175mm

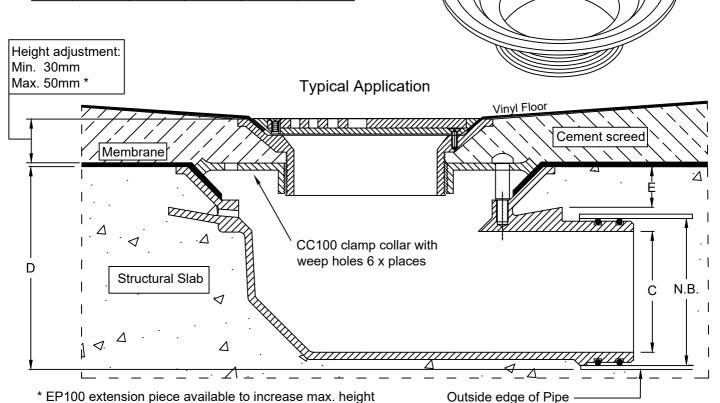
Specification codes:

LG100S4/C109 (polished 304 SS floor waste, CI lower body) LG100S6/C109 (satin 316 SS floor waste, CI lower body) For 80mm outlet, use suffix "C89" not "C109"

- Height-adjustable, side outlet vinyl floor waste assembly.
- Drain body available in 304 stainless steel. 316 stainless steel available by special order.
- Grate & ring available in polished 304.
 Satin 316 stainless steel available by special order.
- CI Truflo 90° lower body with 100mm reversible clamp collar & i.d. rubber ring for 100mm PVC, HDPE & copper pipe; or 80mm PVC.

DIMENSIONAL DATA

N.B.	А	В	С	D	Е
80	260	240	62	115	28
100	260	240	83	140	28

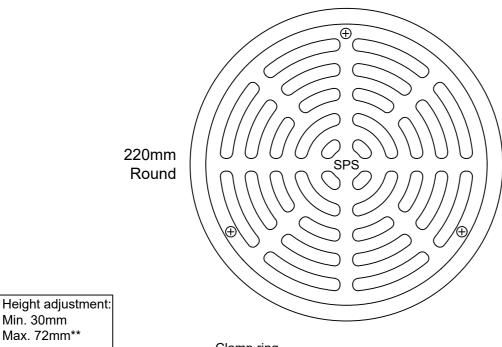


220mm Round Sheet Vinyl Floor Drain Vari-Level Side-Outlet Lower Body

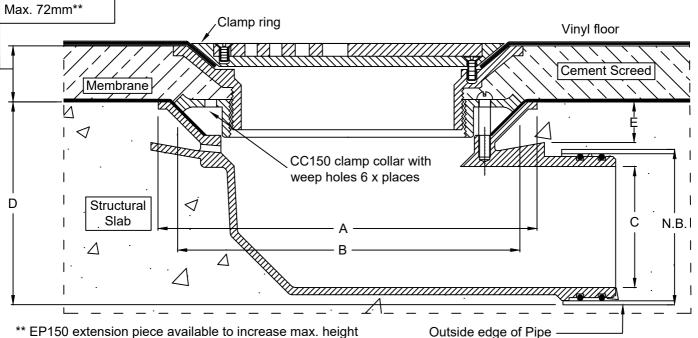
Specification codes:

LG150S4/C109 (polished 304 SS grate, CI lower body)
LG150S6/C109 (satin 316 SS grate, CI lower body) *special order*
Side outlet - "C109" = 100mm; "C89" = 80mm

100mm outlet 80mm outlet



- Height-adjustable vinyl floor waste assembly.
- Drain body available in 304 stainless steel. 316 stainless steel available by special order.
- Grate & ring available in polished 304 stainless steel.
 Satin 316 stainless steel available by special order.
- CI Truflo 90° lower body with 150mm reversible clamp collar & i.d. rubber ring for 100mm PVC, HDPE & copper pipe; or 80mm PVC.



N.B. Α D* В С Ε 80 260 240 62 115 28 140 100 260 240 83 28

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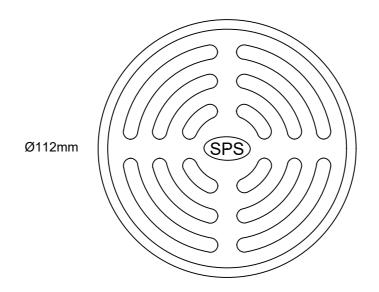
SECTION 6 Basket Trap Floor Wastes

		To suit pipe size (mm):
6.01	100mm Compact - Drop-in	100
6.02	130mm Round - Push-in	100
6.03	135mm Vinyl - Push-in	100
6.04	150mm Round - Push-in	100
6.05	150mm Square - Push-in	100
6.06	200mm Square - Push-in	100
6.07	200mm Square - Push-in 150	150
6.08	225mm Round - Push-in	100
6.09	225mm Round - Push-in 150	150
6.10	220mm Vinyl - Push-in 150	150
6.11	150mm Round - Vari-level - Shallow Body	100
6.12	150mm Square - Vari-level - Shallow Body	100
6.13	155mm Vinyl - Vari-level - Shallow Body	100
6.14	200mm Square - Vari-level - Shallow Body	100
6.15	225mm Round - Vari-level - Shallow Body	100
6.16	200mm Square - Vari-level - Deep Body	100
6.17	225mm Round - Vari-level - Deep Body	100
6.18	225mm Square - Vari-level - Deep Body	100
6.19	300mm Square - Vari-level - Deep Body	100
6.20	220mm Vinyl - Vari-level - Deep Body	100
6.21	350mm Square - Special Custom-made	100
6.22	Coles-Spec. Basket Trap Floor Trough	100
6.23	150mm Square - Push-in - "Smart Secondary Strainer"	100

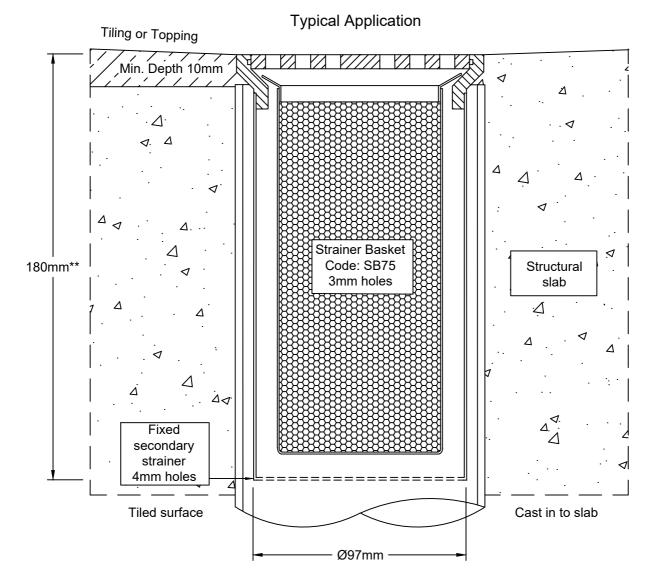
SPS 100mm Compact Basket Trap Assembly (Drop-in)

Specification code:

BA100S (304 stainless steel assembly) BA100SL (Shallow version, 100mm deep**)



- Lift-out grate with mini-bayonet
- Entire assembly in 304 stainless steel.
- Includes removable basket and fixed secondary strainer.
- Fits inside 100mm PVC, HDPE, CI and copper.
- May be installed into a leak control flange for waterproofed applications.



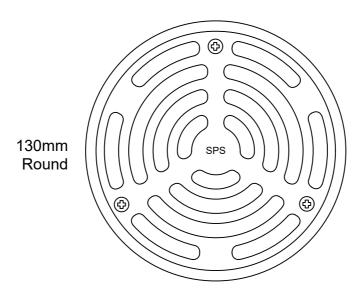
Speciality Plumbing Supplies Pty Ltd

SPS 130mm Round Push-in Basket Trap

Specification code:

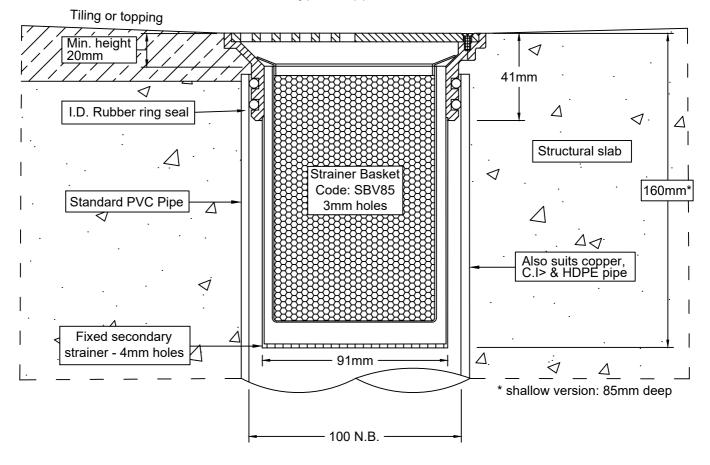
R130SR-BT (304 stainless steel)

R130SR6-BT (316SS grate assembly) *special order* Shallow version: use suffix -BTS *special order*



- Round grate in cast 304 stainless steel. Basket and strainer in 304 stainless steel sheet.
- Spigot fits inside 100mm PVC, copper, CI and HDPE.
- Includes stainless steel removable basket and fixed secondary strainer.
- Compatible with PVC leak control flanges for waterproofed applications.





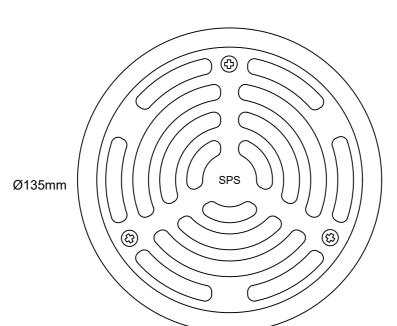
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SPS 100mm Push-in Vinyl Floor Basket Trap 135mm Round Inlet

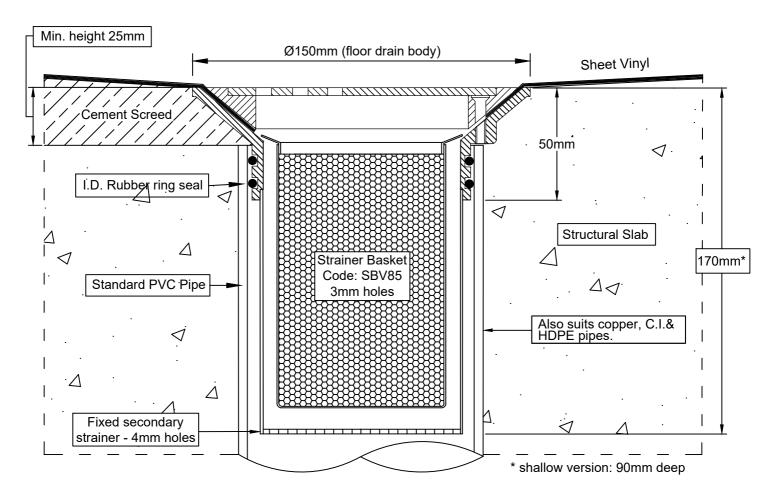
Specification code:

V100SSA-BT (304 stainless steel)

V100SSA-BTS (304SS shallow version *special order*)



- Push-in basket trap assembly for sheet vinyl flooring.
- Vinyl floor drain body available 304 stainless steel.
- Ring & grate available polished 304 (316 stainless steel *special order*).
- O-rings adapt outlet to 100mm PVC, copper, HDPE and CI pipe.



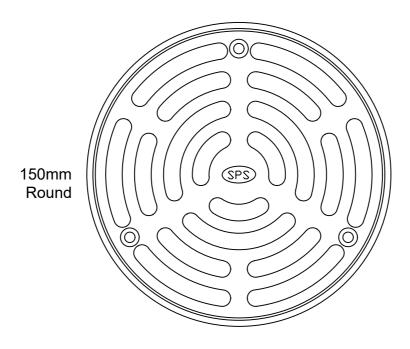
Speciality Plumbing Supplies Pty Ltd

SPS 150mm Round Push-in Basket Trap for 100mm pipe

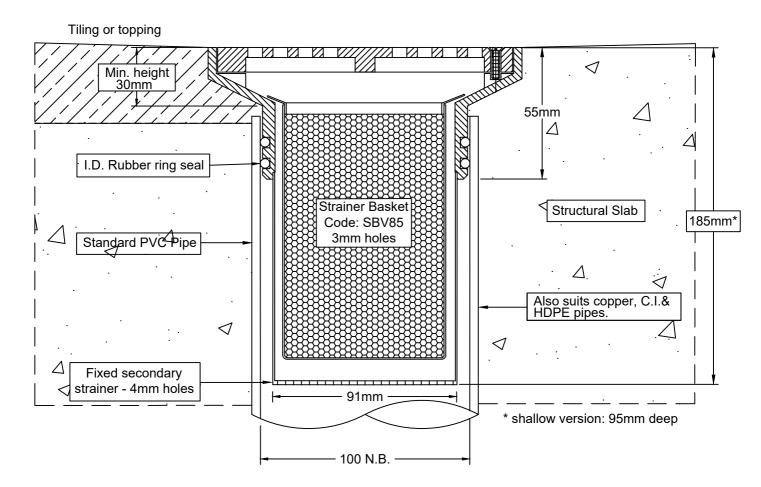
Specification code:

R150SR-BT (304 stainless steel grate)

R150SR-BTS (304SS shallow version) *special order*



- Push-in grate assembly in cast 304 stainless steel. 316 stainless steel available by special order.
- Spigot fits inside 100mm PVC, copper, CI and HDPE.
- Includes stainless steel strainer basket and fixed secondary strainer.
- Compatible with PVC leak control flanges for membraned applications.



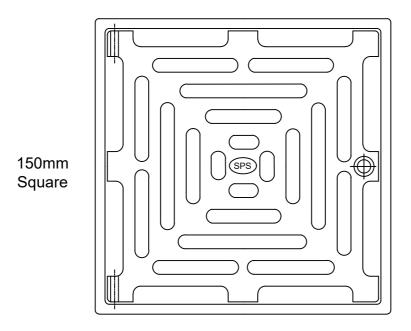
Speciality Plumbing Supplies Pty Ltd

SPS 150mm Square Push-in Basket Trap for 100mm pipe Specification code:

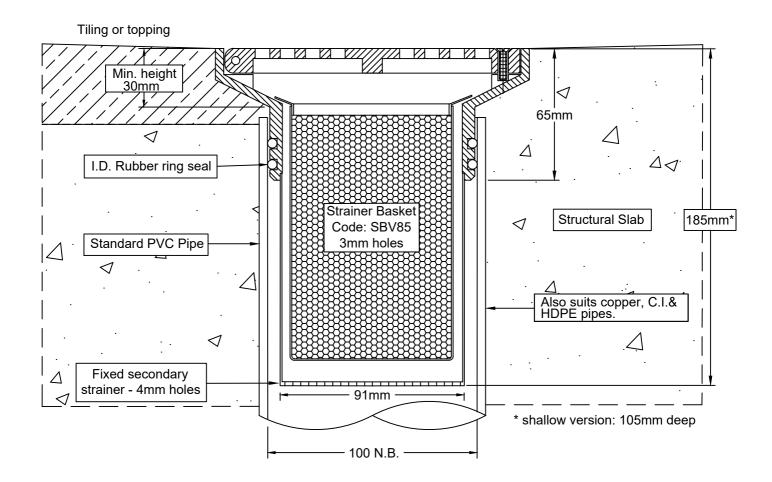
Q150SR-BT (All-304 stainless steel)

Q150SR6-BT (Grate assembly in 316SS)

Shallow version: use suffix -BTS *special order*



- Push-in bucket trap assembly in 304 stainless steel. 316 stainless steel grate assembly is non-stock option.
- Outlet fits inside 100mm PVC, copper, CI and HDPE.
- Includes stainless steel removable basket and fixed secondary strainer.
- Compatible with PVC leak control flanges for membraned applications.



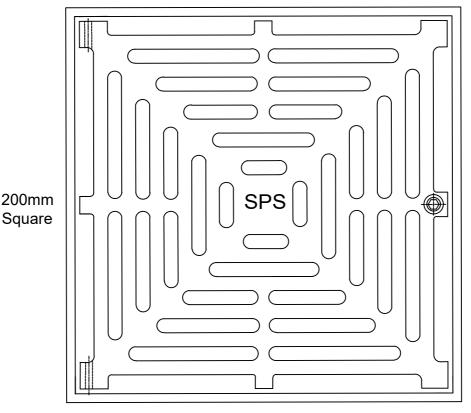
Speciality Plumbing Supplies Pty Ltd

SPS 200mm Square Push-in Basket Trap for 100mm pipe Specification code:

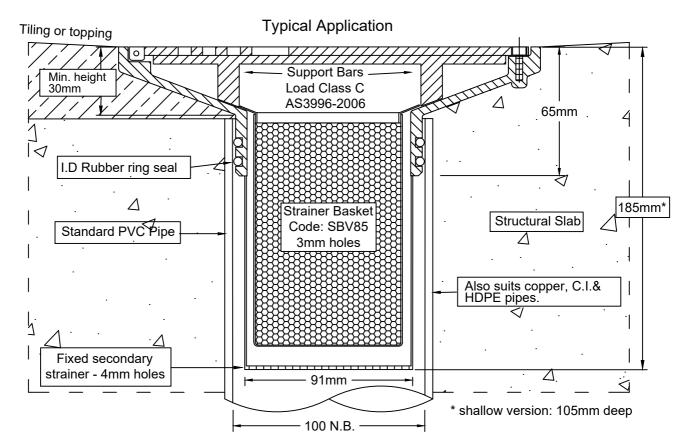
Q200SR1-BT (304 stainless steel)

Q200SR6-BT (grate assembly in heel-friendly 316SS)

Shallow version: use suffix -BTS *special order*



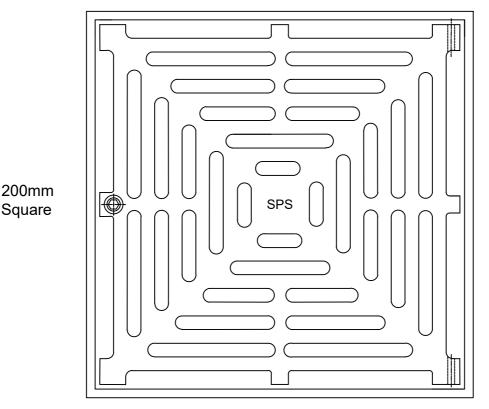
- Push-in grate assembly in 304 stainless steel. 316 stainless steel grate assembly available by special order.
- Outlet fits inside 100mm PVC, copper, CI and HDPE.
- Includes stainless steel removable basket and fixed secondary strainer.
- Compatible with PVC leak control flanges for membraned applications.
- Load Class C per AS3996-2006



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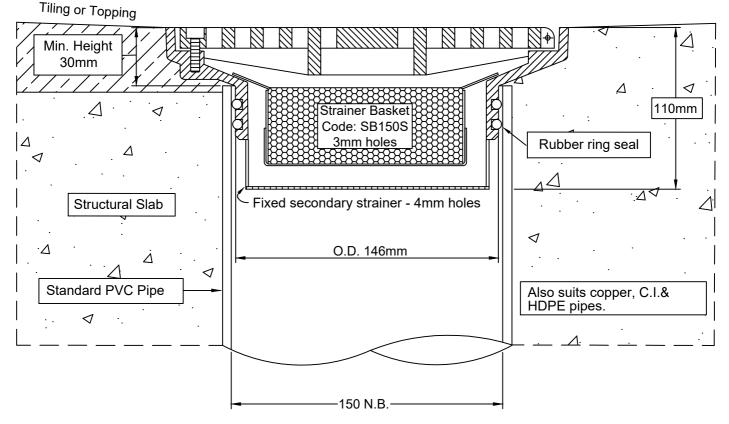
SPS 200mm Square Push-in Basket Trap for 150mm pipe Specification code:

Q200/150SR-BT (316 stainless steel)



- Push-in bucket trap assembly - 316 stainless steel grate assembly.
- Includes stainless steel removable basket and fixed secondary strainer.
- Outlet fits inside 150mm PVC, copper, CI and HDPE.
- Grate assembly load-tested to Class C of AS3996-2006.

Typical Application

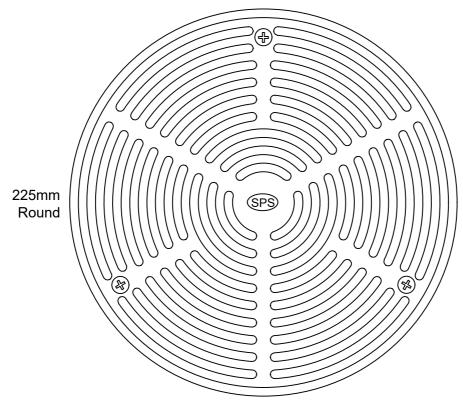


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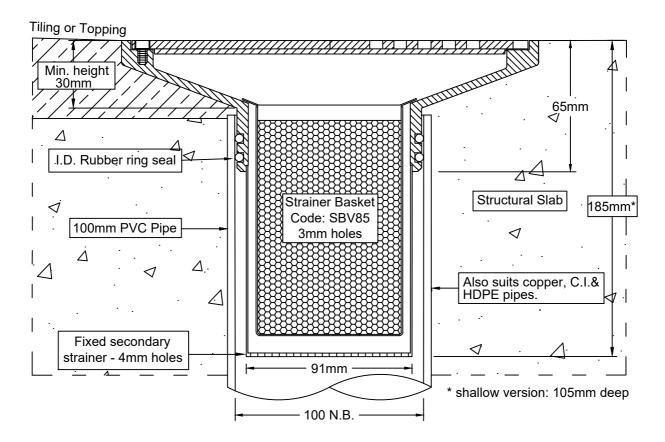
SPS 225mm Round Push-in Bucket Trap for 100mm pipe

Specification code:

R225SR-BT (grate assembly in heel-friendly 316SS) Shallow version: use suffix -BTS *special order*



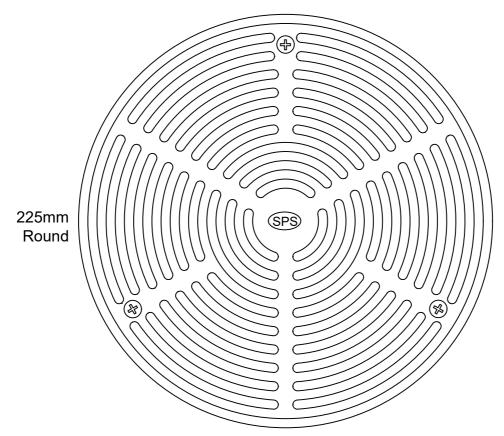
- Round grate in cast 316 stainless steel. Basket and strainer in 304 stainless steel sheet.
- Outlet fits inside 100mm PVC, copper, CI and HDPE.
- Includes stainless steel removable basket and fixed secondary strainer.
- Compatible with PVC leak control flanges for membraned applications.



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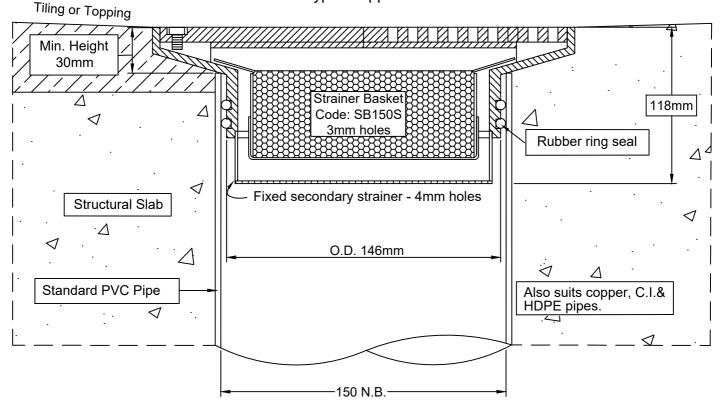
SPS 225mm Round Push-in Basket Trap Specification code: for 150mm pipe

Specification code: R225/150SR-BT (316SS grate assembly)



- Push-in bucket trap assembly - 316 stainless steel heel-friendly grate assembly.
- Includes stainless steel removable basket and fixed secondary strainer.
- Outlet fits inside 150mm PVC, copper, CI and HDPE.
- Grate assembly load-tested to Class C of AS3996-2006.

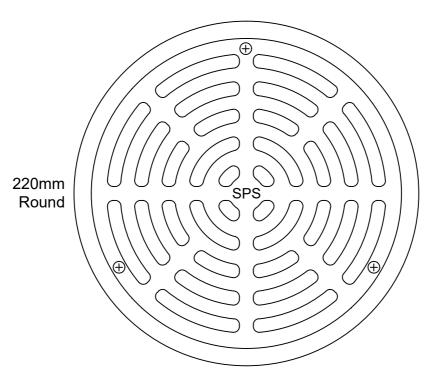
Typical Application



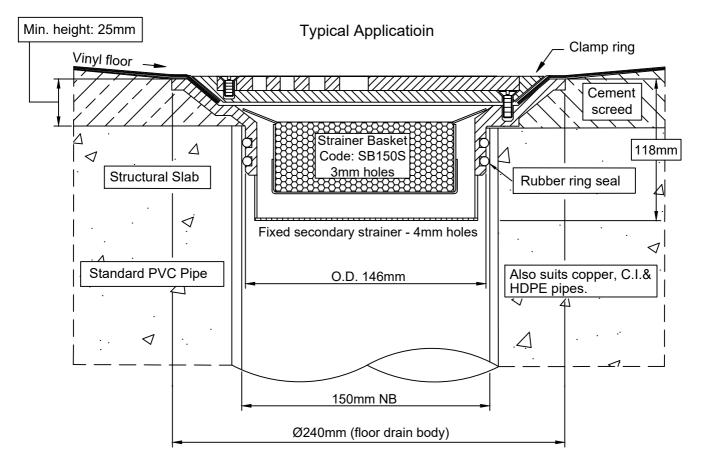
Speciality Plumbing Supplies Pty Ltd

SPS 220mm Sheet Vinyl Floor Basket Trap Specification codes: push into 150mm pipe

<u>Specification codes:</u> LG150SSA-BT (All-304 stainless steel)



- Push-in basket trap assembly for sheet vinyl.
- Includes stainless steel removable basket and fixed secondary strainer.
- Drain body available in 304 stainless. 316 stainless steel available by special order.
- Ring & Grate available in polished 304 stainless steel.
 Satin 316 stainless steel available by special order.



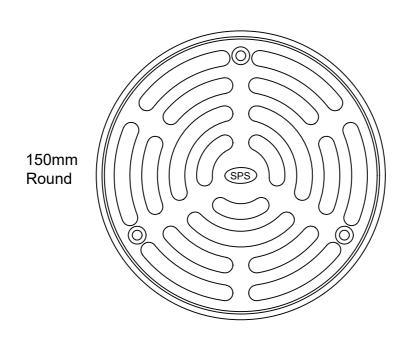
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SPS 150mm Round Vari-Level Basket Trap

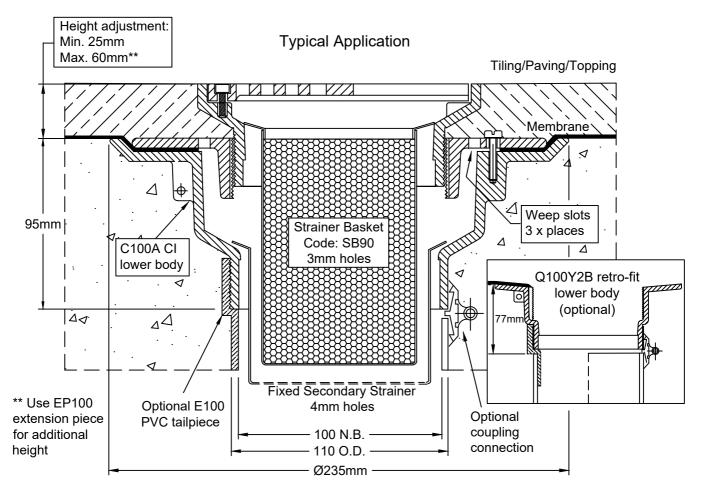
Specification codes:

R150SA (304 SS grate, CI retro-fit lower body) R150SSA (304 SS grate, 316 SS retro-fit lower body) R150SA2 (304 SS grate, C100A CI "deluxe" lower body) For 316SS grate add "6" eg "R150SA26"

(Shallow Body)



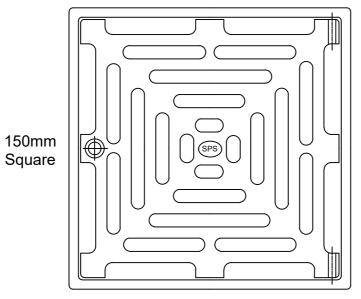
- Height-adjustable bucket trap assembly with lift-out grate.
- Grate assembly available in 304 stainless steel. 316 stainless non-stock option.
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional Q100Y2B CI retro-fit lower body fits inside 150mmØ core hole.



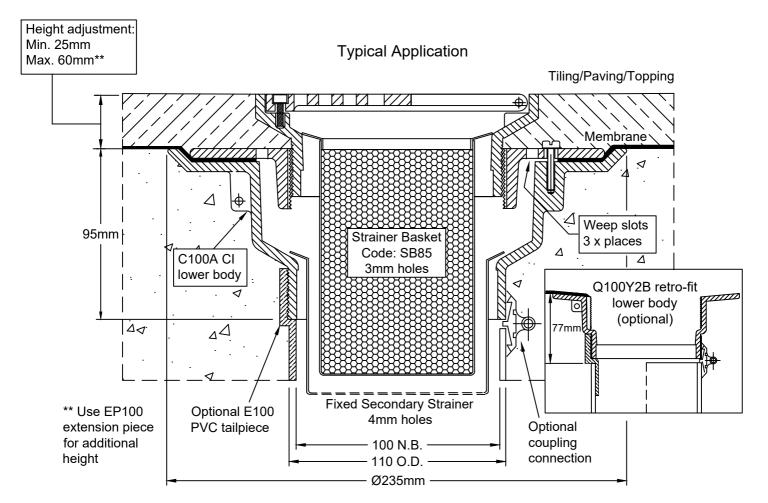
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SPS 150mm Square Vari-Level Basket Trap Specification codes: O150SA (204 SS grate Cl retre fit lower body) (Shallow Body)

Q150SA (304 SS grate, CI retro-fit lower body)
Q150SSA (304 SS grate, 316 SS retro-fit lower body)
Q150SA2 (304 SS grate, C100A "deluxe" CI lower body)
For 316SS grate, add "6" eg "Q150SA26"



- Height-adjustable, hinged basket trap assembly to suit 100mm pipe.
- Grate assembly available in 304 or 316 stainless steel.
- Includes stainless steel removable basket and fixed secondary strainer.
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional Q100Y2B CI retro-fit lower body fits inside 150mmØ core hole.



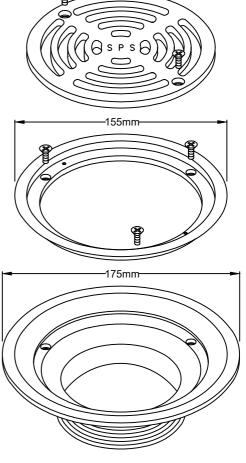
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SPS 155mm Round Vinyl Floor Bucket Trap

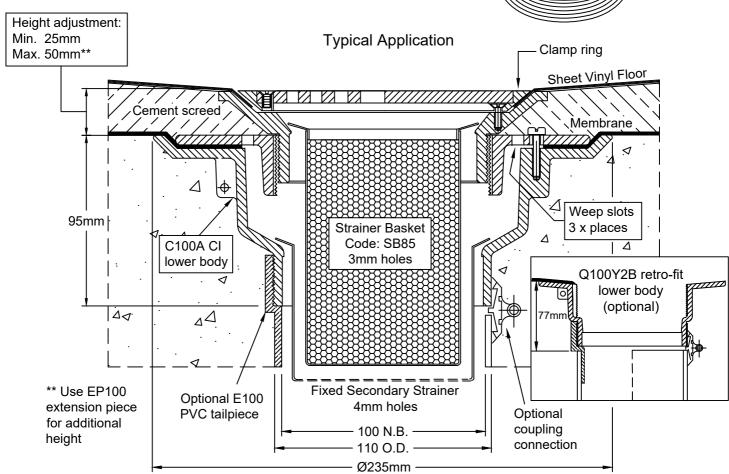
Specification codes:

LG100A-S (304 SS ring & grate & body, CI retro-fit body) LG100A-SS (304 SS ring grate & body, 316 SS retro-fit body) LG100SA2 (304 SS ring, grate & body, CI "deluxe" body)

- Height-adjustable basket trap for sheet vinyl floor to suit 100mm pipe.
- Drain body available in 304 stainless as standard or 316 stainless steel as a non-stock option.
- Ring & Grate available in polished 304 or 316 stainless steel.
- Includes stainless steel removable basket and fixed secondary strainer.
- C100A CI "deluxe" lower body with reversible clamping collar.
- Optional CI or SS retro fit lower body fits inside 150mmØ core hole.



(Shallow Body)



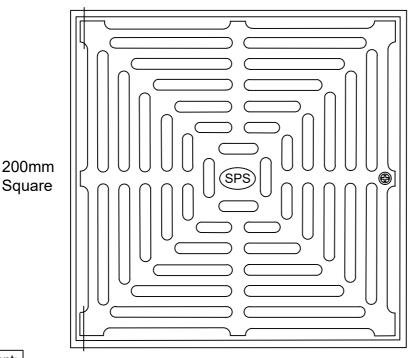
SPS 200mm Square Vari-Level Basket Trap Specification codes: Q200SA (304 SS grate Cl retro-fit lower body) (Shallow Body)

Q200SA (304 SS grate, CI retro-fit lower body)
Q200SSA (304 SS grate, 316 SS retro-fit lower body)
Q200SA2 (304 SS grate, C100A CI "deluxe" lower body)
For 316SS grate, add "6" eg "Q200SA26"

Height adjustment:

Height-adjustable, hinged basket trap assembly to suit 100mm pipe.
 Grate assembly available in 304 stainless steel; optional 316 stainless steel.

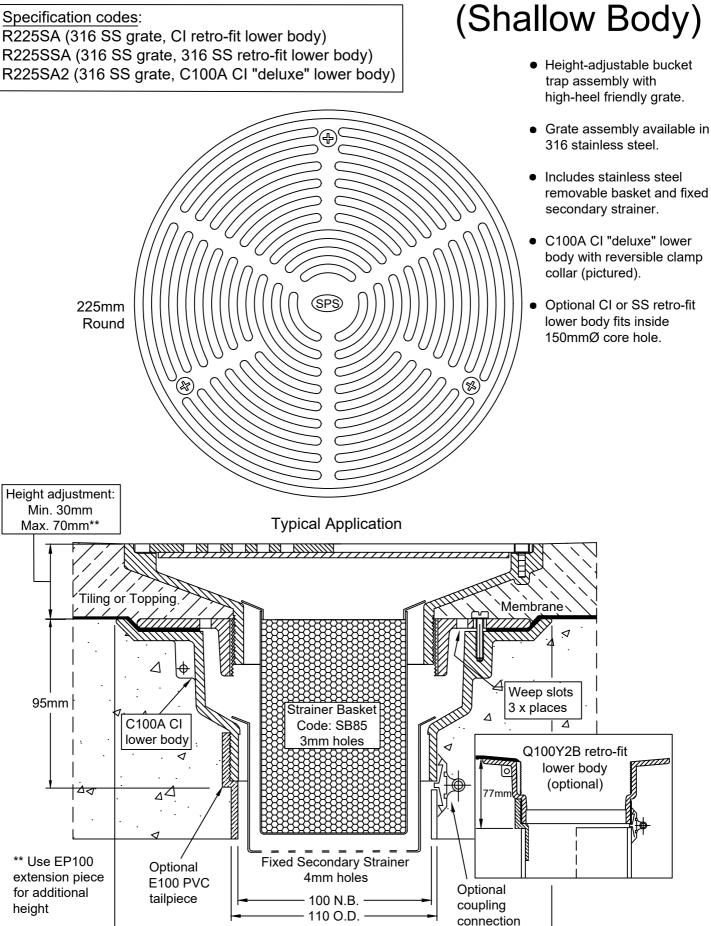
- Includes stainless steel removable basket and fixed secondary strainer.
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional CI or SS retro-fit lower body fits inside 150mmØ core hole.
- Load Class C per AS3996-2006



Min. 30mm **Typical Application** Max. 70mm** Tiling/ Paving/ Topping Membrane Weep slots 95mm 3 x places Strainer Basket C100A CI Code: SB85 lower body 3mm holes Q100Y2B retro-fit lower body (optional) ** Use EP100 Fixed Secondary Strainer Optional extension piece 4mm holes Optional E100 PVC for additional 100 N.B. coupling tailpiece height 110 O.D. connection Ø235mm

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SPS 225mm Round Vari-Level Basket Trap (Shallow Rody)



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Ø235mm

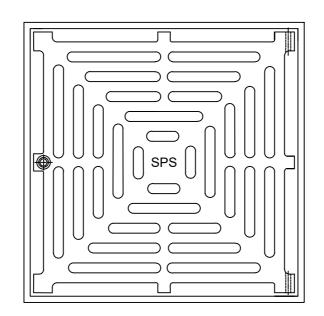
Q200SA3 (304 SS grate CI deep body)
Q200SSA3 (316 SS grate, 316 SS deep body)
Q200SA3-S (304 SS grate, CI shallow body)
Q200SSA3-S (316SS grate, 316SS shallow body)

200mm

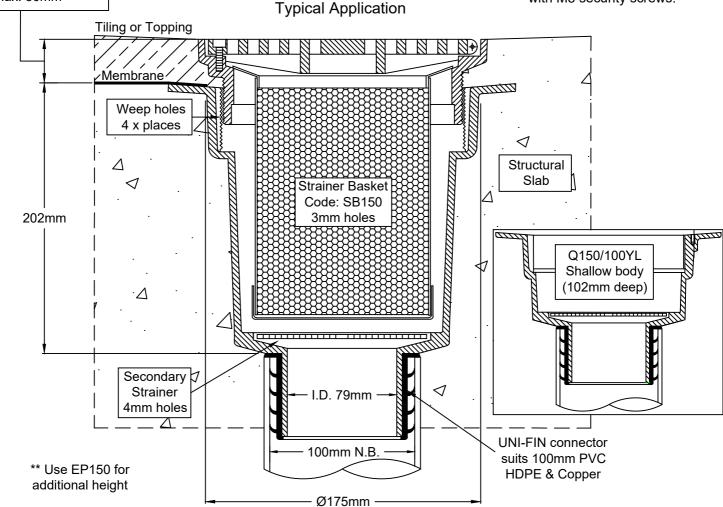
Square

Height adjustment: Min. 25mm

Max. 50mm**



- Height-adjustable hinged basket trap assembly.
- Grate assembly available in cast 304 or 316 stainless steel. Load tested to Class C of AS3996-2006.
- Q150/100Y deep basket body fits inside 175mmØ core hole and is available in CI (standard) or 316 stainless steel.
- Q150/100YL shallow body saves 100mm in depth - used for thinner slabs or invert level problems. *suffix -S*
- Secondary strainer affixed with M5 security screws.



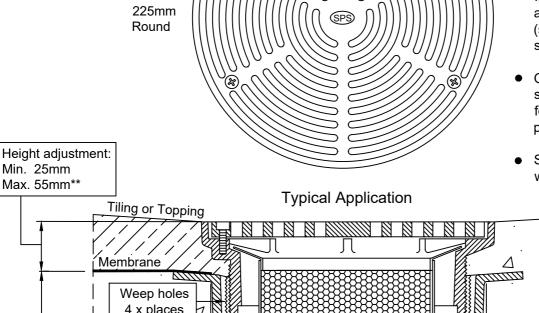
Speciality Plumbing Supplies Pty Ltd

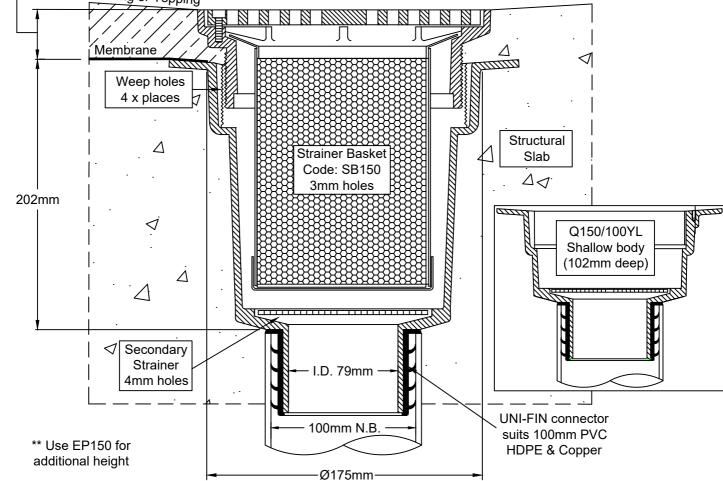
SPS 225mm Round Bucket Trap Assembly (Deep Body) Specification code:

R225SA3 (304 SS grate CI deep body) R225SSA3 (316 SS grate, 316 SS deep body) R225SA3-S (304 SS grate, CI shallow body)

R225SSA3-S (316SS grate, 316SS shallow body)

- 225mm Round
- Height-adjustable basket trap assembly - heel-friendly fine pattern.
- Grate assembly available in cast 316 stainless steel. Load tested to Class C of AS3996-2006.
- Q150/100Y deep basket body fits inside 175mmØ core hole and is available in CI (standard) or 316 stainless steel.
- Q150/100YL shallow body saves 100mm in depth - used for thinner slabs or invert level problems. *suffix -S*
- Secondary strainer affixed with M5 security screws.





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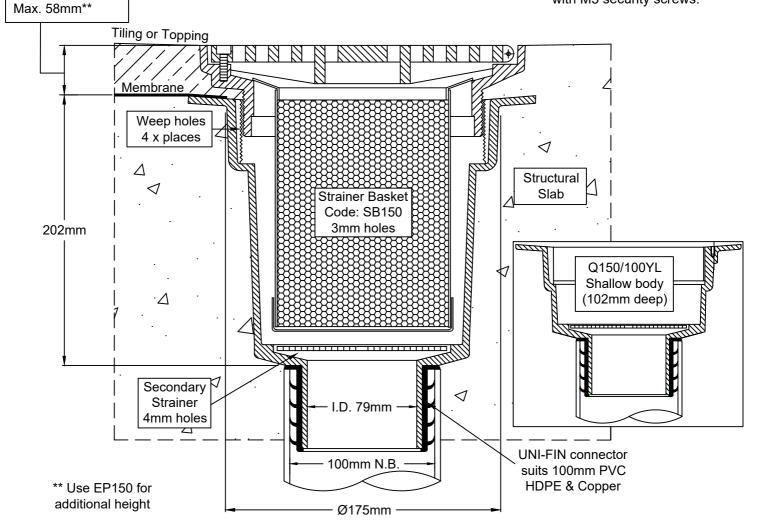
SPS 225mm Square Basket Trap Assembly Specification code: Q225SA (316 SS grate Cl deep body) (Deep Body)

Q225SA (316 SS grate Cl deep body)
Q200SSA3 (316 SS grate, 316 SS deep body)
Q200SA3-S (3164 SS grate, Cl shallow body)
Q200SSA3-S (316SS grate, 316SS shallow body)

Height adjustment:

Min. 28mm

- 225mm Square
- Height-adjustable hinged bucket trap assembly.
- Grate assembly available in cast 316 stainless steel. Load tested to Class C of AS3996-2006.
- Q150/100Y deep basket body fits inside 175mmØ core hole and is available in CI (standard) or 316 stainless steel.
- Q150/100YL shallow body saves 100mm in depth - used for thinner slabs or invert level problems. *suffix -S*
- Secondary strainer affixed with M5 security screws.

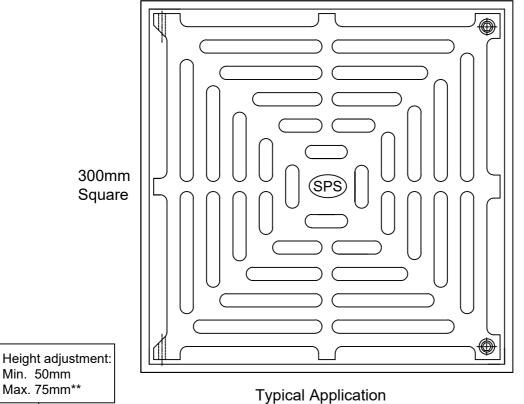


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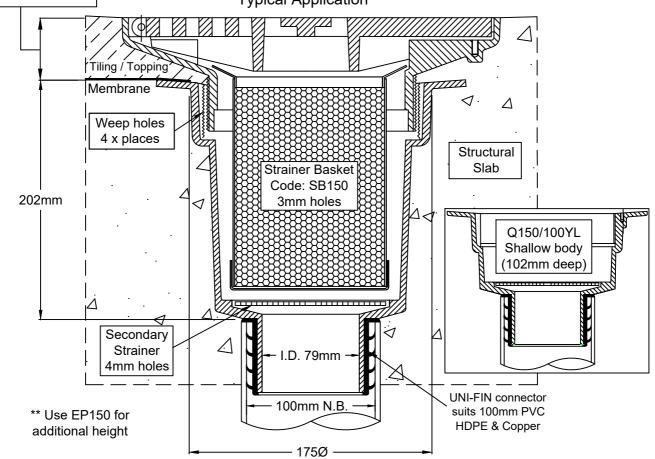
SPS 300mm Square Basket Trap Assembly Specification code:

Q300DA (galvanised ductile iron grate, CI lower body) Q300SA (304 SS grate, CI lower body Q300SSA (316 SS grate, 316 SS lower body) For shallow version add suffix "-S" to above codes

(Deep Body)



- Height-adjustable hinged basket trap assembly.
- Grate assembly available in cast 316 stainless steel. Load tested to Class C of AS3996-2006.
- Q150/100Y deep basket body fits inside 175mmØ core hole and is available in CI (standard) or 316 stainless steel.
- Q150/100YL shallow body saves 100mm in depth used for thinner slabs or invert level problems. *suffix -S*
- Secondary strainer affixed with M5 security screws.



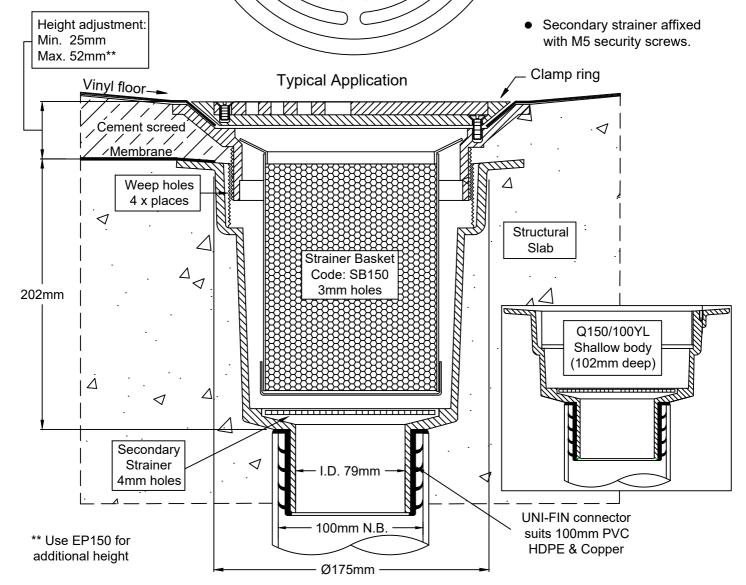
SPS 220mm Sheet Vinyl Floor Basket Trap Specification code:

LG150A/S (304 SS grate assembly, CI deep body) LG150A/SSA (316 SS grate assembly, 316 SS deep body) LG150A/S-S (304 SS grate assembly, CI shallow body) LG150A/SSA-S (316SS grate assembly, 316SS shallow body)

Ø220mm

(Deep Body)

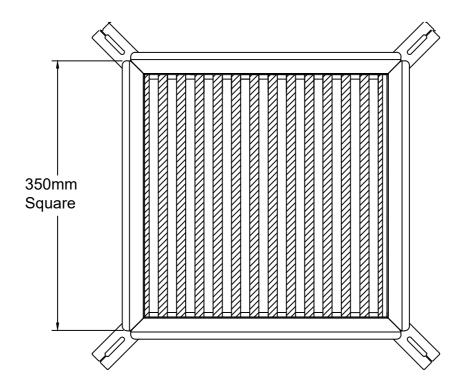
- Height-adjustable basket trap assembly for sheet vinyl flooring.
- Grate assembly available in cast 304 and 316 stainless steel.
- Q150/100Y deep basket body fits inside 175mmØ core hole and is available in CI (standard) or 316 stainless steel.
- Q150/100YL shallow body saves 100mm in depth - used for thinner slabs or invert level problems. *suffix -S*



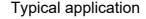
SPS Square Special Basket Trap (Custom made)

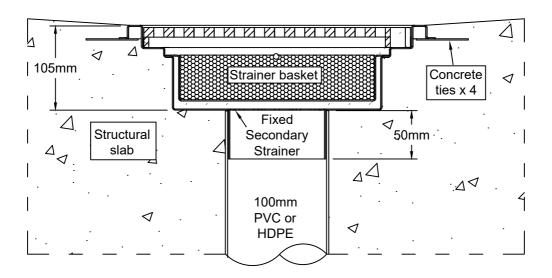
Specification code:

Q300BTA (300mm square full 304SS) Q350BTA (350mm square full 304SS) Q450BTA (450mm square full 304SS)



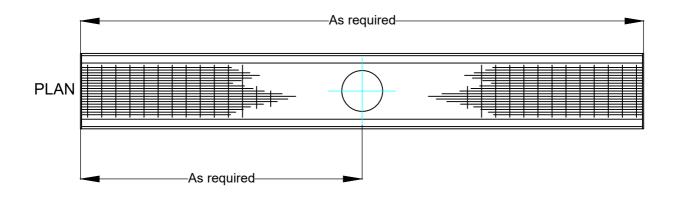
- All-304 stainless steel basket trap assembly.
- Load rated to Class C of AS3996.
- Lift-out grate made from heavy-duty 10x10mm square bar, with 10mm gaps.
- 5mm x 5mm wedge wire (high heel friendly) grating available as option.

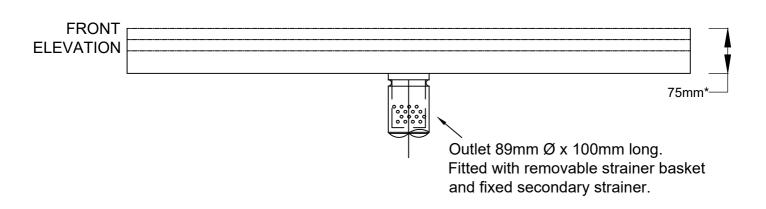


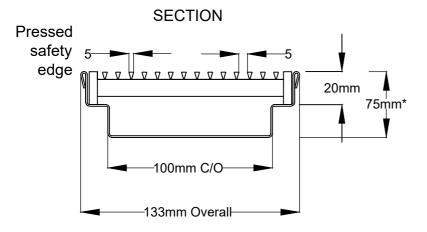


SPS Coles-Style Basket Trap Floor Trough With Class "C" slip-resistant wedge wire grating

Specification codes:
BTT125C1 - standard wedge-wire grating
BTT125C2 - composite grating





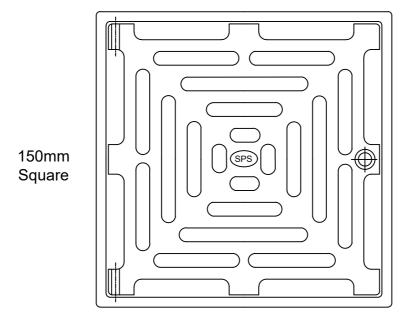


- HEELGUARD slip resistant grating
- Class 'C' loading
- Removable basket and fixed secondary strainer
- Full 304-grade s/s construction
 [316-grade also available at extra cost]
- Cross-break or built-in fall to outlet

SPS 150mm Square Push-in Bucket Trap With "Smart Secondary Strainer"*

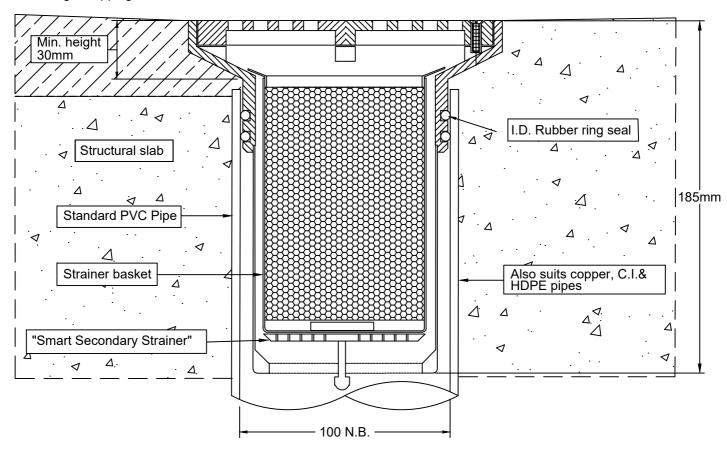
Specification code: Q150SR-BTM (All-304 stainless steel)

AUS NZ & US PATENT



- Square grate in cast 304 stainless steel. Basket and strainer in 304 stainless steel sheet.
- Spigot fits inside 100mm PVC, copper, CI and HDPE.
- Secondary strainer plate activates only when strainer basket is removed.
- Compatible with PVC leak control flanges for membraned applications.

Tiling or topping



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SECTION 7

Cleanouts - Inspection Points - Boundary Traps

		To suit pipe size (mm):
7.01	130mm Round - Push-in	100
7.02	150mm Round - Push-in	100
7.03	130mm Square - Push-in	100
7.04	117mm Vinyl - Push-in	80
7.05	135mm Vinyl - Push-in	100
7.06	135mm Vinyl - Push-in – Special Plug Insert	100
7.07	130mm Round - Vari-level	100
7.08	150mm Round - Vari-level	100
7.09	125mm Vinyl - Vari-level	100
7.10	155mm Vinyl - Vari-level	100
7.11	200mm Round - Push-in 150 (Boundary Trap)	150
7.12	220mm Vinyl - Push-in 150	150
7.13	220mm Vinyl - vari-level - for sheet vinyl floor	150 (or 100)
7.14	150mm Square - Push-in – Special Trap Screw	100
7.15	150 & 200mm Square Inspection Covers	100

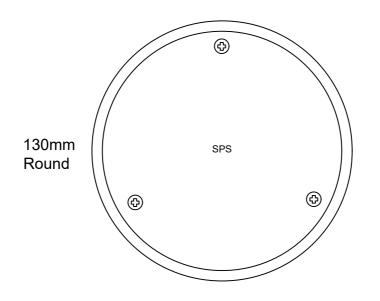
SPS 130mm Round Push-in Cleanout

Specification codes:

R130SCR4 (Polished 304 stainless steel)
R130SCR6 (Satin 316 stainless steel)
R130SCRN6 (Non-slip 316 stainless steel)
For security screws, use suffix /SEC

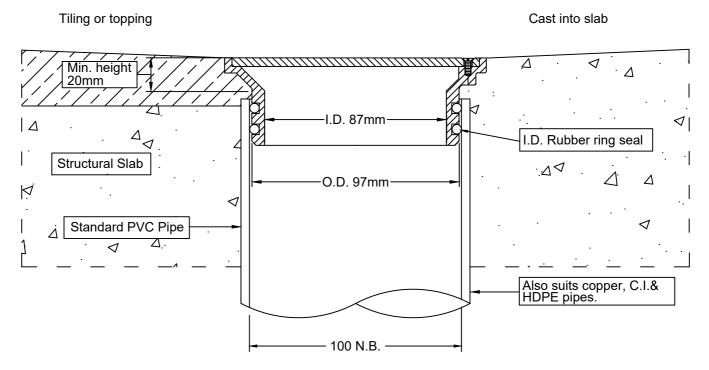
100mm outlet

- Light-duty cleanout in cast 304 and 316 stainless steel.
- Gas-tight lid.
- Security screws also available.



⊚ − Optional security screws (use suffix "/SEC")

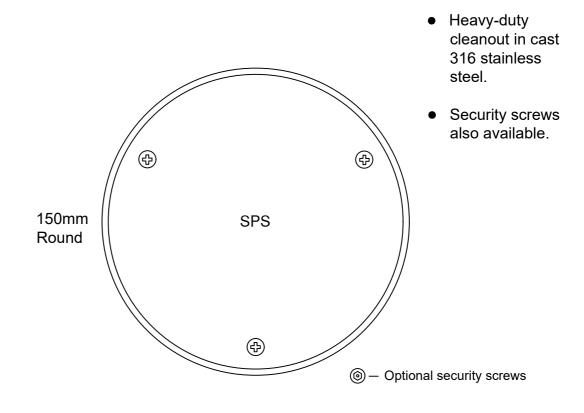


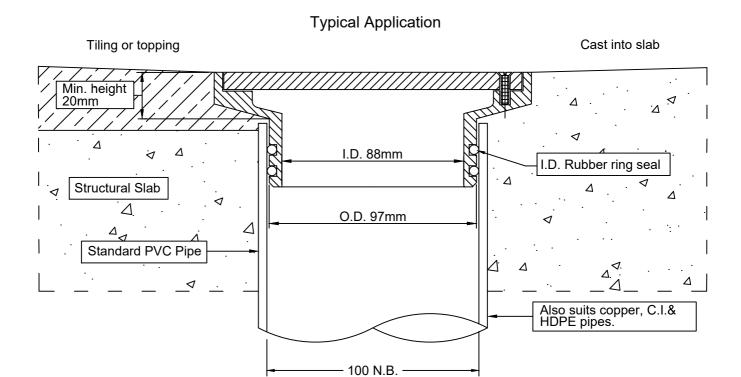


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SPS 150mm Round Push-in Cleanout

<u>Specification codes</u>: R150SCR (Satin 316 stainless steel) 100mm Outlet



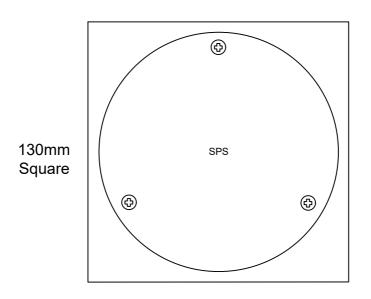


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SPS 130mm Square Push-in Cleanout 100mm Outlet

Specification codes:

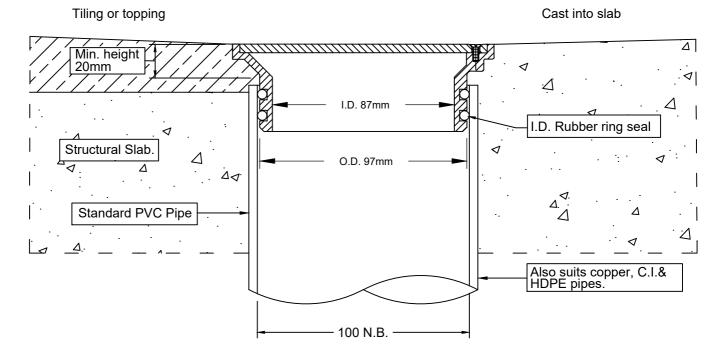
Q130SCR4 (Polished 304 stainless steel) Q130SCRN6 (Non-slip 316 stainless steel) For security screws, use suffix /SEC



- Light-duty cleanout in cast 304 and 316 stainless steel.
- Gas-tight lid.
- Security screws also available.

Optional tamper-proof screws (use suffix "/SEC")



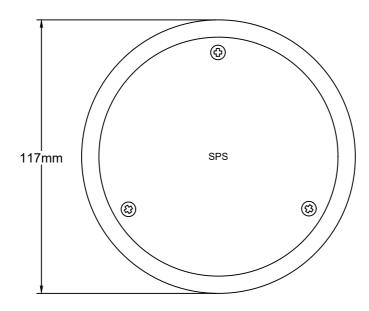


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SPS 80mm Push-in Sheet Vinyl Floor Cleanout

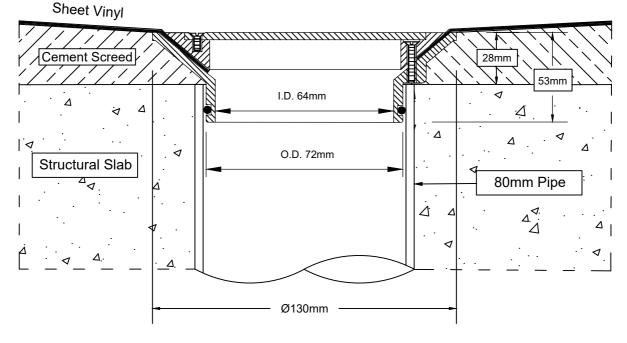
Specification codes:

VH80SPA (304 stainless steel ring & grate, ABS body) V80SPA (All-304 stainless steel assembly) For bead-blast (slip resistant) finish, use suffix -N



- Push-in cleanout assembly for sheet vinyl flooring.
- Vinyl floor drain body available in ABS and 304. 316SS body available by special order.
- Ring & grate available in polished 304, which can be bead-blasted for slip-resistant finish.
- O-rings adapt outlet to 80mm PVC & copper pipe.





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SPS 100mm Push-in Sheet Vinyl Floor Cleanout (New Compact Top Model)

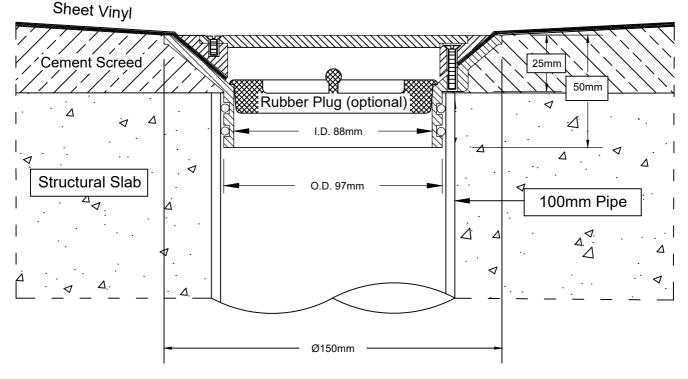
Specification codes:

V100SPA (304SS body, polished 304 SS ring & lid) V100SPNA (304SS body, non-slip 304 SS ring & lid) For 316SS tops, add "6" to the above codes For ABS plastic body, use "VH" instead of "V"

- 135mm SPS (b)
- Push-in floor cleanout assembly for sheet vinyl flooring.
- Drain body available in 304 stainless steel -ABS and 316 stainless steel options.
- Vinyl clamp ring & lid available in polished and non-slip 304 stainless steel. 316 stainless steel non-stock option.
- O-rings adapt outlet to 100mm PVC, copper, HDPE and CI pipe.

Optional security screws

Typical Application



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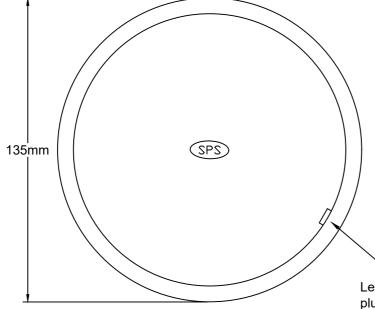
SPS 100mm Push-in Sheet Vinyl Floor Cleanout (special "plug insert" version)

Specification codes:

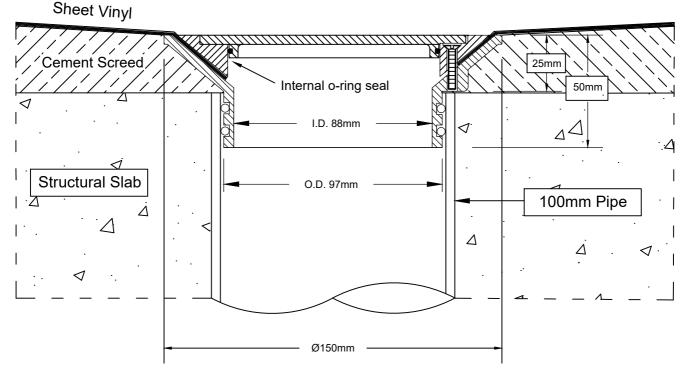
V100SP26A (316SS body, satin 316 SS ring & lid) For ABS plastic body, use "VH" instead of "V"

- Removal of fixing screws for cleanliness in lab environments
- Push-in floor cleanout assembly for sheet vinyl flooring.
- Drain body available in 316 stainless steel or ABS plastic. Vinyl clamp ring & lid available in polished or satin 316 stainless steel.
 - Cleanout insert seals into clamp ring with internal o-ring seal.
- O-rings adapt spigot to 100mm PVC, copper, HDPE and CI pipe.

Lever point for plug removal



Typical Application



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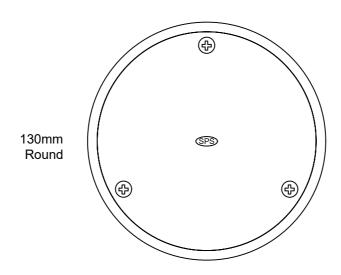
SPS 130mm Round Vari-Level Cleanout

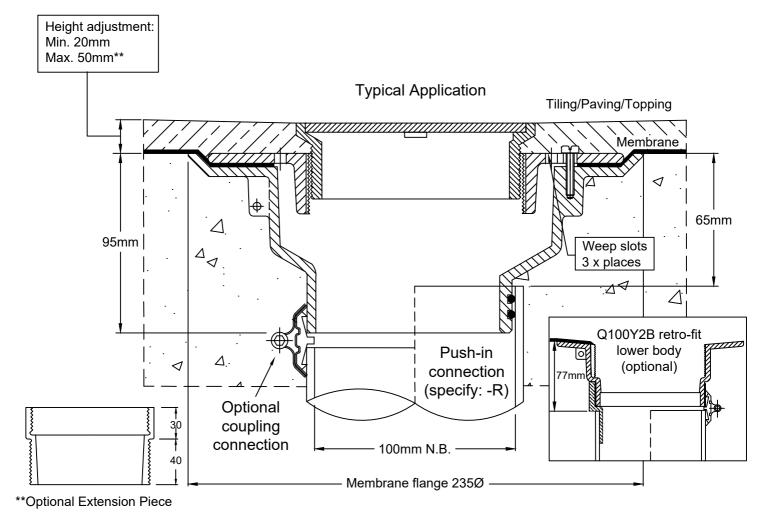
Specification codes:

R130SC/Q (316 SS cleanout, Q100Y retro-fit lower body) R130SC/C (316 SS grate, C100A CI "deluxe" lower body) For non-slip finish, add suffix "N" eg "R130SPN/C"

100mm Outlet

- Light-duty cleanout assembly made from 316 stainless steel. 304 stainless steel non-stock option.
- Satin finish standard with optional special non-slip finish (concentric ridges).
- C100A CI "deluxe" lower
 body with reversible clamp collar (pictured).
- Optional Q100Y CI
 retro-fit lower body fits inside 150mmØ core hole.





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SPS 150mm Round Vari-Level Cleanout 100mm Outlet

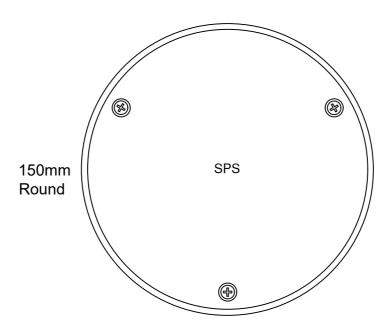
Specification codes:

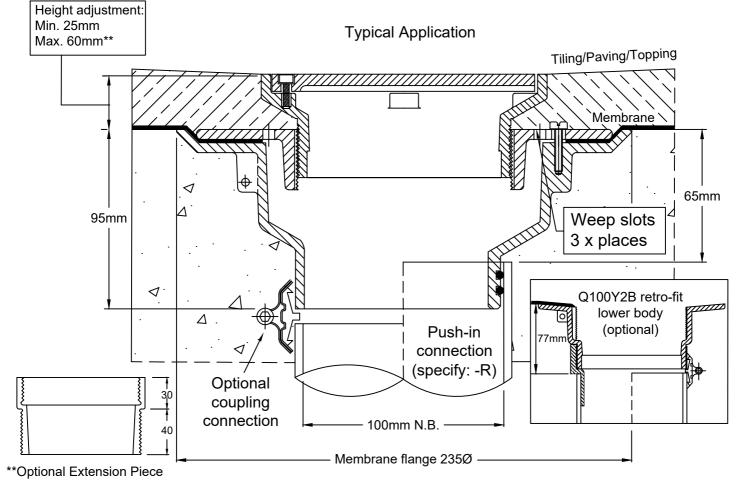
R150SC/Q (304 SS cleanout, Q100Y retro-fit lower body) R150SC/C (304 SS grate, C100A CI "deluxe" lower body) For non-slip finish*, add suffix "N" eg "R150SPN/C" *316SS and non-slip finish both available by special order

 Cleanout assembly made from 304 stainless steel. 316 stainless steel

non-stock option.

- Satin finish standard with optional non-slip finish (concentric ridges).
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional CI retro-fit lower body fits inside 150mmØ core hole.



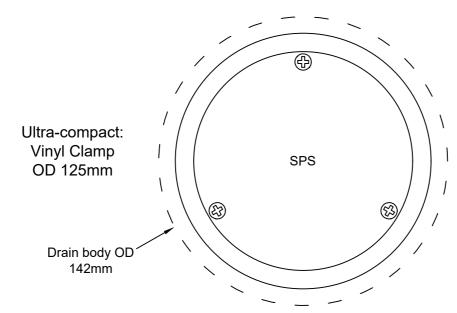


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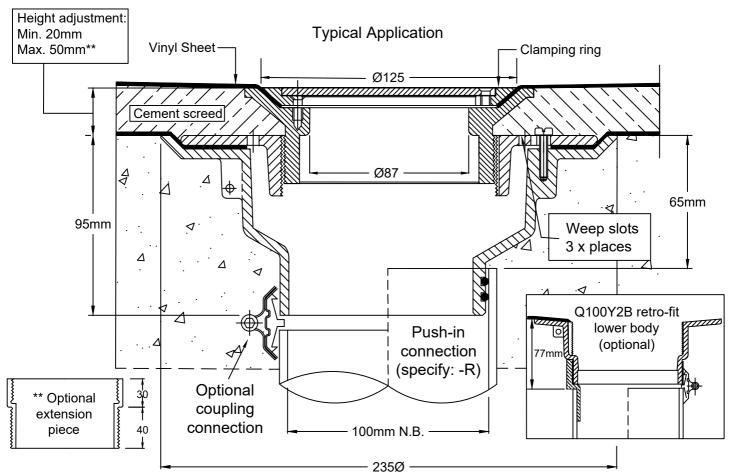
SPS 100mm Ultra Compact Vari-Level Sheet Vinyl Floor Cleanout - Ø125mm Inlet

Specification codes:

LG810SP4/C (304 SS vinyl floor cleanout, CI lower body)
LG810SP6/C (316 SS top, 304 SS drain body, CI lower body)
* for retro-fit body use "/Q" instead of "/C"



- Height-adjustable vinyl floor cleanout assembly.
- Vinyl floor body available in 304 stainless steel;
 316 stainless steel available by special order.
- Ring & cover available in polished 304 stainless steel; 316 stainless steel available by special order.
- C100A CI "deluxe" lower body with reversible clamping collar ("/C").
- Q100Y optional CI retro fit lower body fits inside 150mmØ core hole ("/Q").

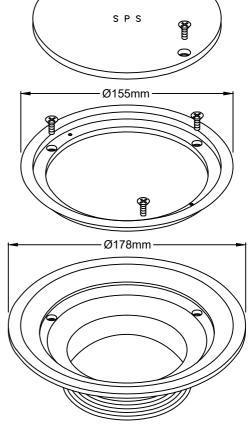


SPS 155mm Round Sheet Vinyl Floor Cleanout

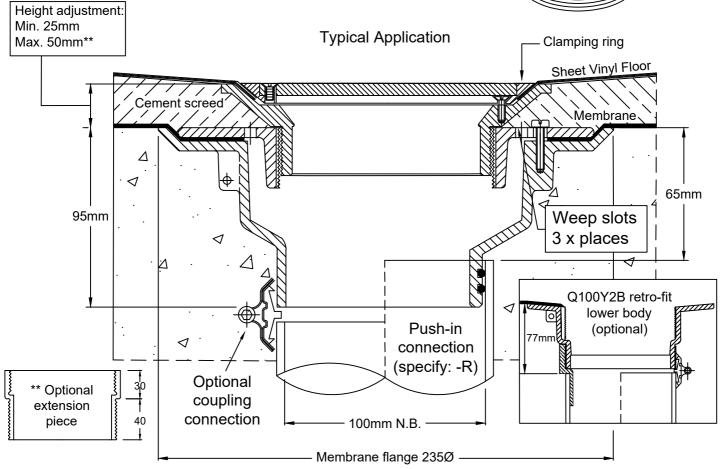
Specification codes:

LG100SP4/C (Polished 304SS top & drain body, CI lower body) LG100SP6/C (Satin 316SS top, 304SS drain body, CI lower body) For retro-fit body use suffix "/Q"

- Height-adjustable vinyl floor cleanout assembly.
- Drain body available in 304 stainless steel.
 316 stainless steel available by special order.
- Top available in polished 304 stainless steel. Satin 316 stainless steel available by special order.
- C100A CI "deluxe" lower body with reversible clamping collar ("/C").
- Optional CI retro fit lower body fits inside 150mmØ core hole ("/Q").



(Vari-Level)

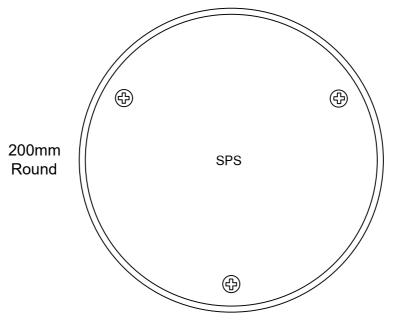


SPS 200mm Round Push-in Cleanout (150mm outlet)

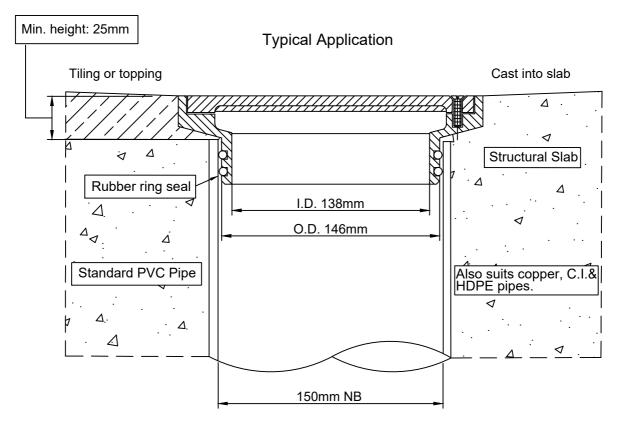
Specification codes:

R200/150SCR4 (Polished 304 stainless steel) R200/150SCR (Satin 316 stainless steel) *SPECIAL* R200/150SCRN (Non-slip 316 stainless steel)

- Heavy-duty cleanout in cast 304SS and non-slip 316SS. Satin 316SS available by special order.
- Security screws also available.



Optional security screws (use suffix "/SEC")



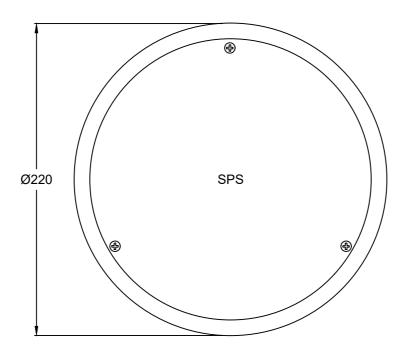
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SPS 220mm Sheet Vinyl Floor Cleanout

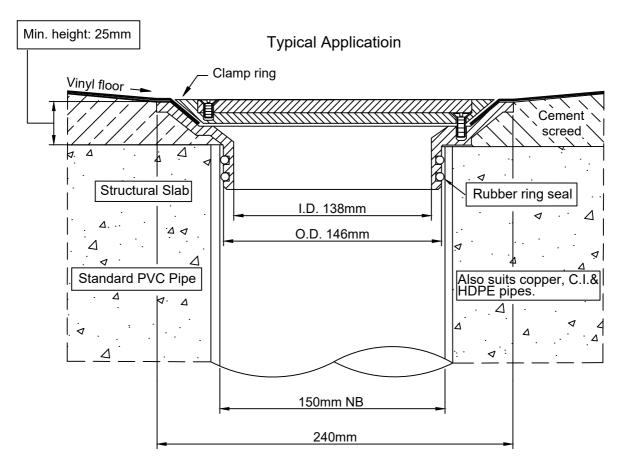
Specification codes:

LG150SPA (Polished 304 stainless steel top)
LG150SPNA (Non-slip 304 stainless steel top)
For 316 stainless steel, add "6" eg "LG150SPNA6"

(150mm Push-in)



- Push-in floor cleanout assembly for sheet vinyl.
- Drain body available in 304 stainless steel; 316 stainless steel non-stock option.
- Lid available in polished or non-slip 304 stainless steel. 316 stainless steel non-stock option.



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SPS 220/150mm Sheet Vinyl Floor Cleanout

Specification codes:

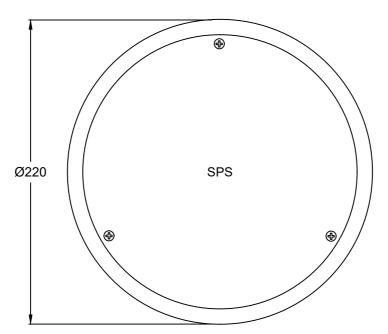
LG150SP/C150 (Polished 304 Stainless steel)

LG150SPN/C150 (Non-slip 304 stainless steel)

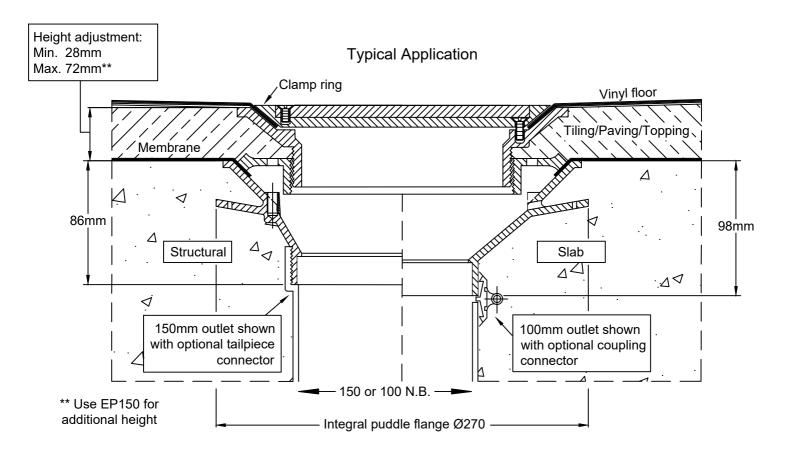
- includes cast iron "Truflo" lower body assembly
- * for 316 stainless steel use suffix "6" eg "LG150SP6/C150"
- * for 100mm outlet, use suffix "C100" instead of "C150"

(Vari-Level)

150mm Outlet or 100mm Outlet



- Height-adjustable vinyl floor cleanout assembly.
- Drain body available in 304 stainless steel. 316 stainless steel available by special order.
- Lid available in polished or non-slip 304 stainless steel. 316 stainless steel available by special order.
- 150 or 100mm "Truflo" CI lower body with 150mm clamp collar.

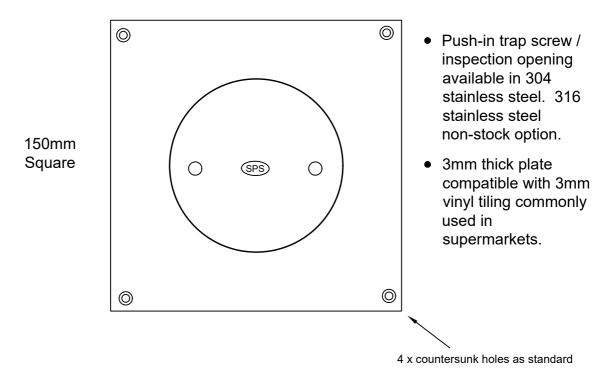


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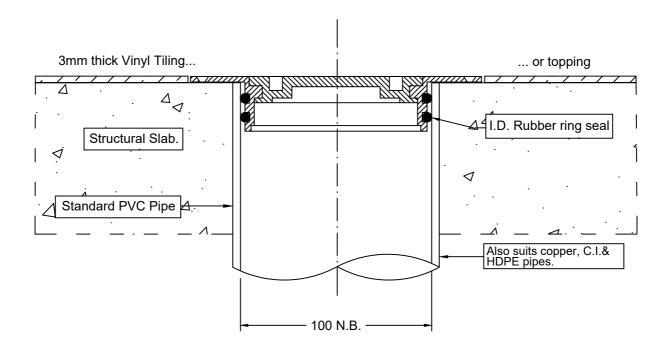
SPS 150mm Square Special Trap Screw 100mm Outlet

Specification code:

Q150IOS (304 stainless steel - slip resistant finish)



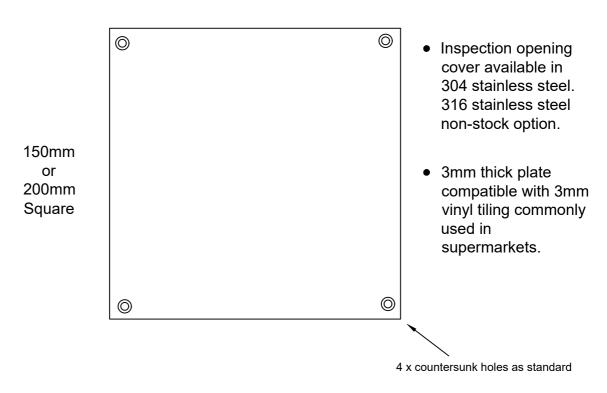
Typical Application



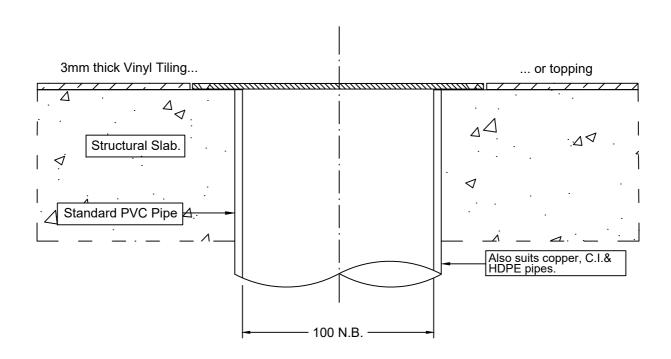
Speciality Plumbing Supplies Pty Ltd

SPS 150mm & 200mm Square Inspection Cover

Specification code: IO150S (304 stainless steel) IO200S (304 stainless steel)



Typical Application



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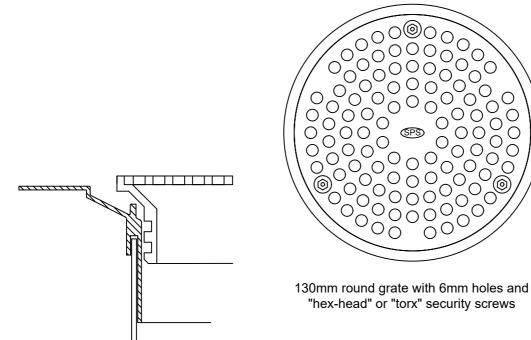
SECTION 8 Security Floor Drains

		To suit pipe size (mm):
8.01	130mm Round - Push-in	100
8.02	150mm Round - Push-in	100
8.03	135mm Vinyl - Push-in	100
8.04	130mm Round - Vari-level	100
8.05	150mm Round - Vari-level	100
8.06	155mm Vinyl - Push-in	100
8.07	120mm Round - Vari-level - Anti-ligature	100
8.08	120mm Round - Vari-level - 90° Outlet - Anti-ligature	50 / 65
8.09	125mm Vinyl - Vari-level - Anti-ligature	100
8.10	125mm Vinyl - Vari-level - 90° Outlet - Anti-ligature	50 / 65
8.11	125mm Vinyl - Integral Puddle Flange - Anti-ligature	100

SPS 130mm Round Push-in Prison Drain 100mm Outlet

Specification code:

R130SHR4 (satin 304 stainless steel) 316SS available by special order

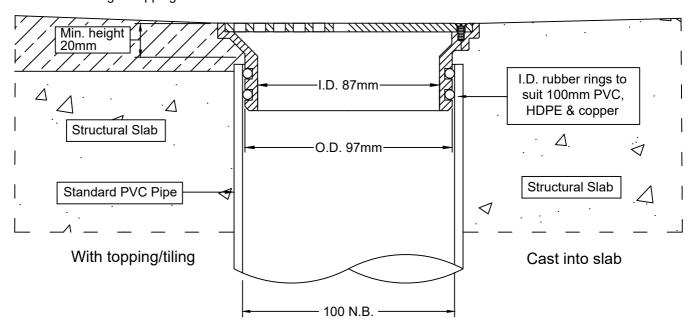


- Floor waste includes security screws and 6mm holes for improved tamper-resistance.
- Grate assembly available in 304 stainless steel. 316 stainless steel available by special order.
- Pushes into 100mm PVC, copper, HDPE or cast iron.

Typical Applications

Tiling or topping

Installation with puddle flange

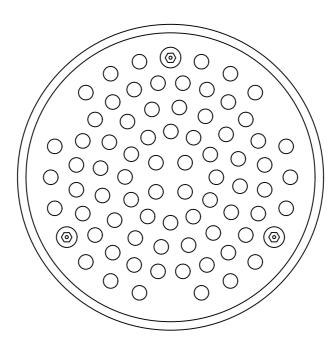


Speciality Plumbing Supplies Pty Ltd

SPS 150mm Round Prison / Safe Cell Drain (100mm Push-in)

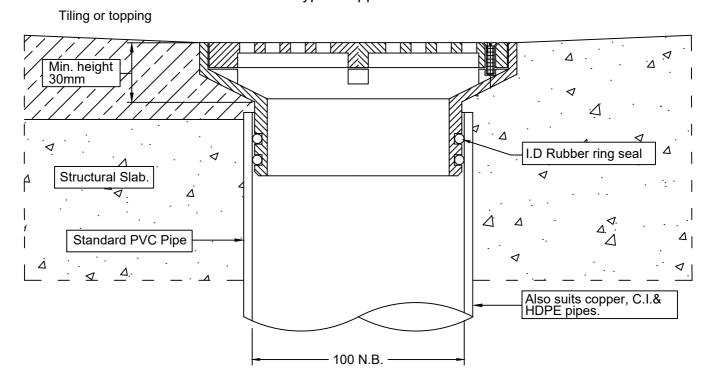
Specification code: R150SHR4 (satin 304 stainless steel)

> 150mm round grate with 6mm holes and "hex-head" or "torx" security screws



- Floor waste includes special tamper-resistant features for prisons and safe cells.
- Grate assembly available in 304 stainless steel.
- Pushes into 100mm PVC, copper, HDPE or cast iron.

Typical Application

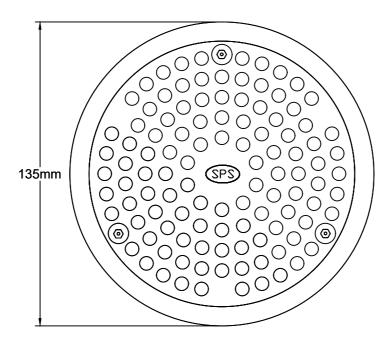


Speciality Plumbing Supplies Pty Ltd

SPS 100mm Push-in Sheet Vinyl Floor Waste (Compact Security/Prison Model)

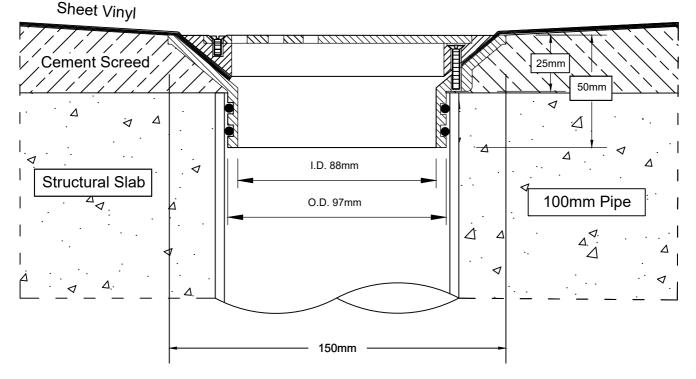
Specification codes:

VH100SHA (ABS body, 304 stainless steel top) V100SSHA4 (Assembly in 304 stainless steel)



- Push-in floor waste assembly for sheet vinyl flooring.
- Grate features security screws and 5mm holes.
- O-rings adapt spigot to 100mm PVC, copper, HDPE and CI pipe.

Typical Application



Speciality Plumbing Supplies Pty Ltd

SPS 130mm Round Prison / Safe Cell Drain

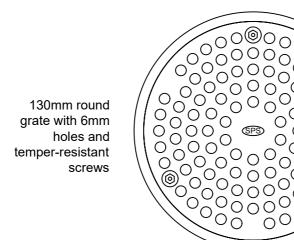
Specification codes:

**Optional Extension Piece

R130SH4/E (304SS grate with PVC adapter *not shown*) R130SH/Q (304SS grate, Q100Y2B retro-fit lower body) R130SH/C (304SS grate, C100A CI "deluxe" lower body)

(Vari-Level)

- Floor waste includes security screws and 6mm holes for improved tamper-resistance.
- Grate assembly available in 304 stainless steel. 316SS available by special request.
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional Q100Y2B CI retro-fit lower body fits inside 150mmØ core hole.



Height adjustment: Min. 20mm Max. 50mm** **Typical Application** Tiling/Paving/Topping Membrane 65mm 95mm Weep slots 3 x places Q100Y2B retro-fit lower body Push-in Δ (optional) connection (specify: -R) Optional coupling connection 100mm N.B. 50 235Ø

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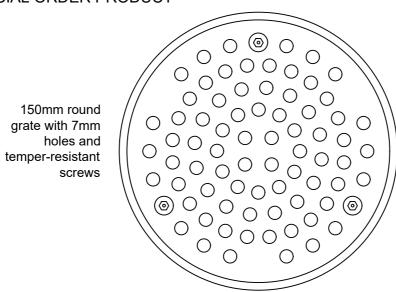
SPS 150mm Round Prison / Safe Cell Drain

Specification codes:

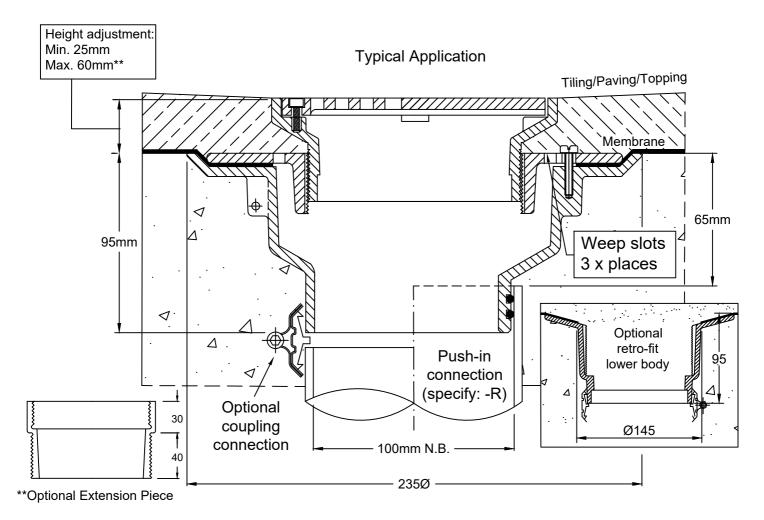
R150SH/E (304 SS grate with PVC adapter *Not shown*)
R150SH/Q (304 SS grate, CI retro-fit lower body)
R150SH/SQ (304 SS grate, SS retro-fit lower body)
R150SH/C (304 SS grate, C100A CI "deluxe" lower body)

(Vari-Level) 100mm outlet

* SPECIAL ORDER PRODUCT *



- Floor waste includes special tamper-resistant features for prisons and safe cells.
- Grate assembly available in 304 stainless steel.
- C100A CI "deluxe" lower body with reversible clamp collar (pictured).
- Optional CI or SS retro-fit lower body fits inside 150mmØ core hole.



Speciality Plumbing Supplies Pty Ltd

SPS 100mm Sheet Vinyl Prison Floor Waste (Vari-Level)

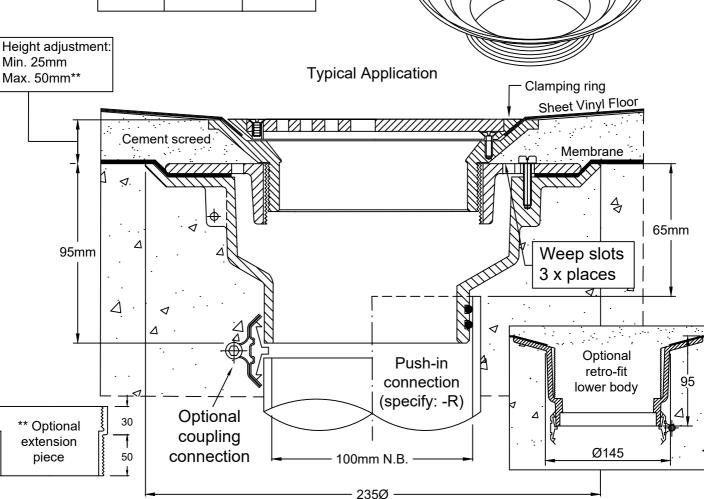
Specification codes:

LG100SH/E (304 SS grate with PVC adapter *Not shown*) LG100SH/C (304 stainless steel floor waste, CI lower body) for retro-fit lower body, use "/Q" instead of "/C"

- Height-adjustable vinyl floor waste assembly.
- High-security features: 7mm holes and tamper-resistant screws.
- Drain body available in bronze or 316 stainless steel.
- Ring & Grate available in 304 grade stainless steel. 316 stainless steel non-stock option.
- C100A CI "deluxe" lower body with reversible clamping collar.

DIMENSIONAL DATA (mm)

NOMINAL	DIMENSION IN	MILLIMETRES
OUTLET DIAMETER	ØΑ	øΒ
100	175	155



Speciality Plumbing Supplies Pty Ltd

8.06

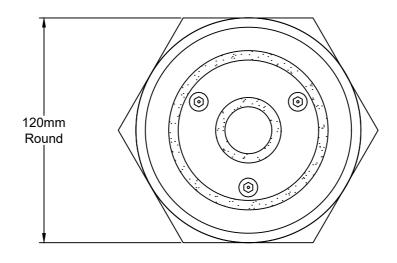
В

Α

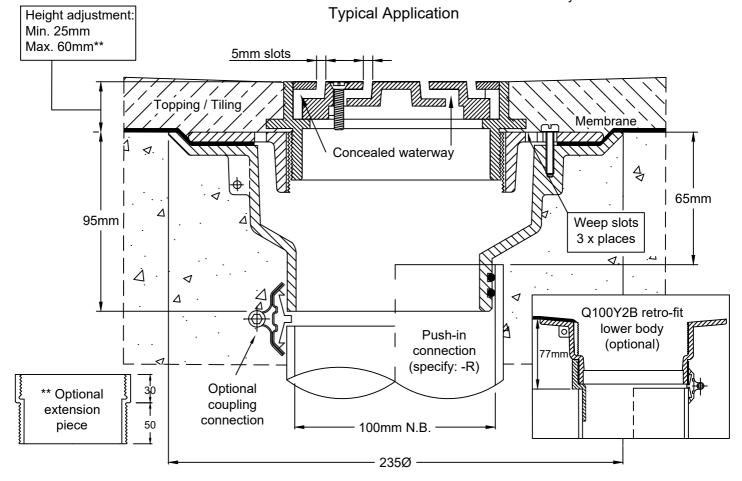
SPS 120mm Round Prison Floor Waste (100mm Vari-Level) "ACR"

Specification codes:

R120S-ACR/E (304 SS grate with PVC adapter *Not shown*) R120S-ACR/C (with C100A cast iron "deluxe" lower body) R120S-ACR/Q (with Q100Y2B cast iron retro-fit body)



- Heavy-duty, long-lasting all-304 stainless steel floor waste assembly.
- New "Anti-Crocodile-Roll" features, including concealed waterways with no anchor points.
- Includes "Pin-Hex" style security screws. Other versions optional, including "Torx" and "Snake-eye" style.
- C100A CI "deluxe" lower body with reversible clamp collar.
- Q100Y2B retro-fit lower body for in-slab leak control



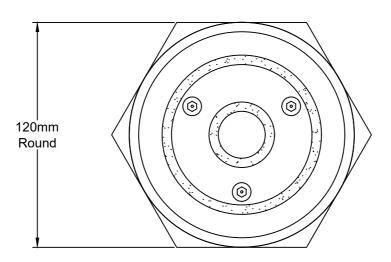
Speciality Plumbing Supplies Pty Ltd

SPS R120mm Round "ACR" Side Outlet Prison

Specification codes:

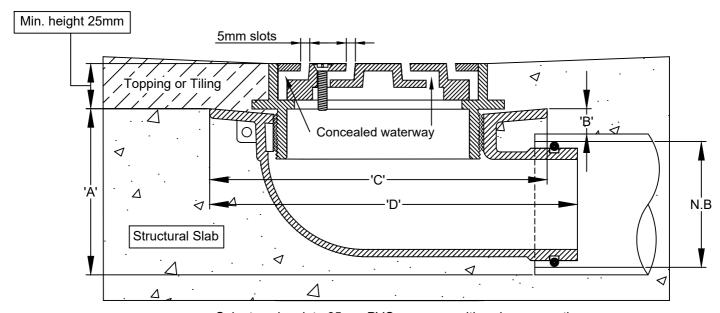
R120S-ACR4/C90 (Satin 304 stainless steel)
Includes Q165/90Y 65/50mm CI side outlet lower body

Floor Waste (100x65/50mm)



- Heavy-duty, long-lasting all 304 stainless steel floor waste assembly.
- New "Anti-Crocodile-Roll" features, including concealed waterway and no anchor points.
- Several types of security screw are available, including "torx" style and "snake-eye" style.
- Q165/90Y cast iron side outlet lower body connects to 65mm and 50mm pipe.

Typical Applications



Spigot pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

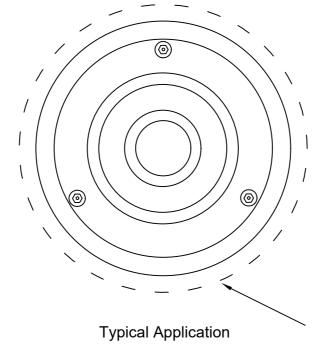
Dimensions (mm)						
N.B.	Α	В	С	D		
50	95	18	180	200		
65	100	15	180	200		

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SPS 100mm "ACR" Ultra Compact Prison Vinyl Floor Waste (100mm Vari-Level)

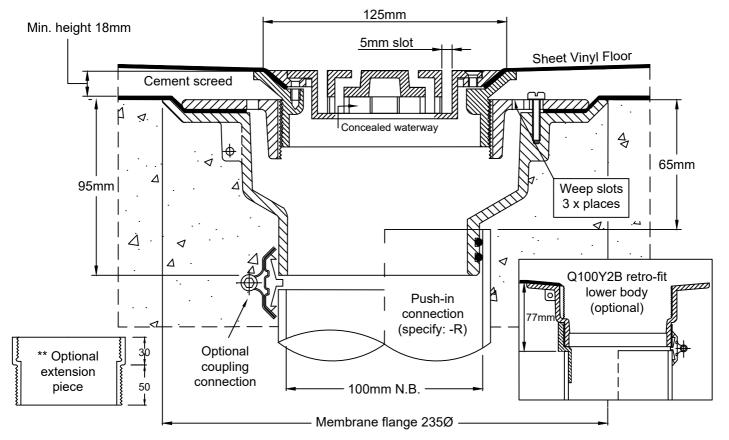
Specification codes:

LG810SSA-ACR4/E (304 SS grate with PVC adapter *Not shown*) LG810SSA-ACR4/C (with C100A "deluxe" CI lower body) LG810SSA-ACR4/Q (with Q100Y2B retro-fit CI lower body)



- Heavy-duty, long-lasting all 304 stainless steel vinyl floor waste assembly.
- New "Anti-Crocodile-Roll" features, including concealed waterway and no anchor points.
- Several types of security screw are available, including "torx" style and "snake-eye" style.
- C100A CI "deluxe" lower body with reversible clamp collar.
- Q100Y2B retro-fit lower body for in-slab leak control

Drain body OD 142mm



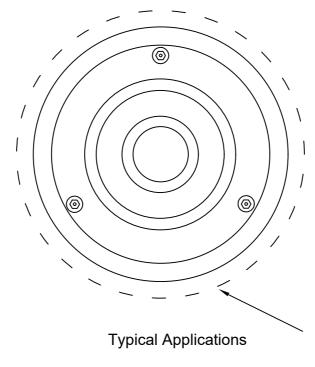
Speciality Plumbing Supplies Pty Ltd

SPS 100mm "ACR" "Ultra Compact" Prison Vinyl Floor Waste Side Outlet

Specification codes:

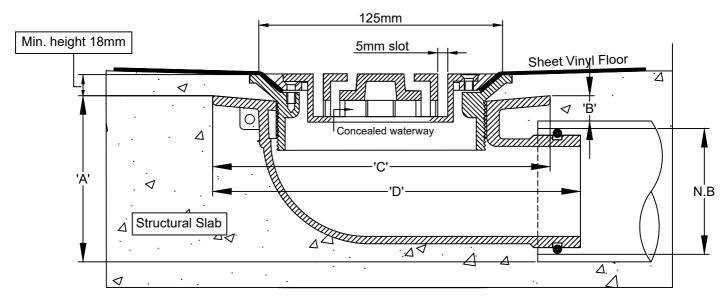
LG810SSA-ACR4/C90 (Satin 304 stainless steel)
Includes Q165/90Y 65/50mm CI side outlet lower body

(100x65/50mm)



- Heavy-duty, long-lasting all 304 stainless steel floor waste assembly.
- New "Anti-Crocodile-Roll" features, including concealed waterway and no anchor points.
- Several types of security screw are available, including "torx" style and "snake-eye" style.
- Q165/90Y cast iron side outlet lower body connects to 65mm and 50mm pipe.

Drain body OD 142mm

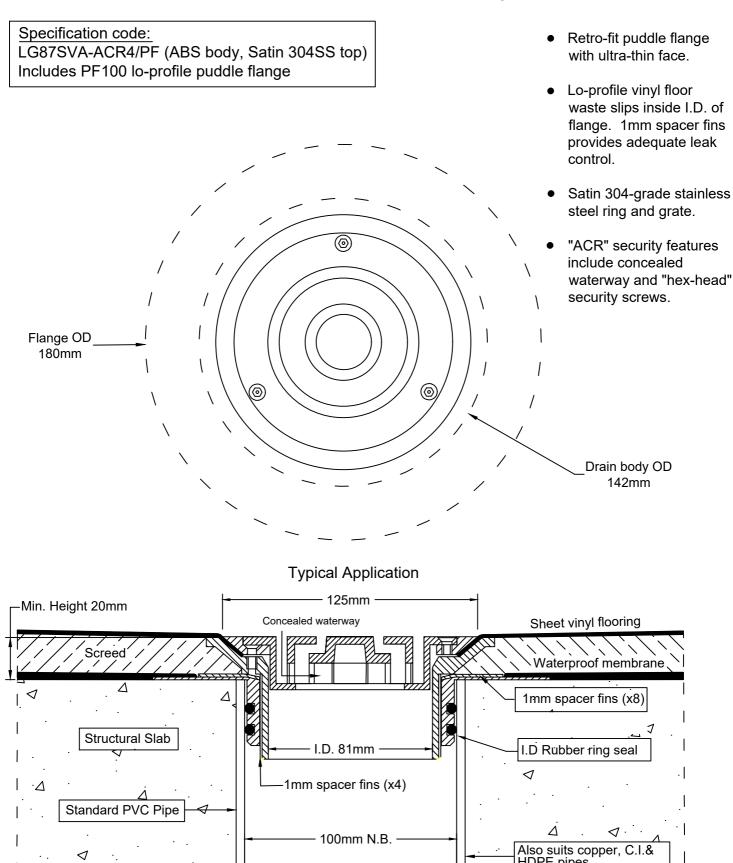


Spigot pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

Dimensions (mm)						
N.B.	Α	В	С	D		
50	95	18	180	200		
65	100	15	180	200		

Speciality Plumbing Supplies Pty Ltd

SPS 100mm Retro-fit Puddle Flange with Slip-in "ACR" Prison Vinyl Floor Waste



Speciality Plumbing Supplies Pty Ltd

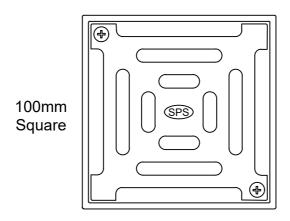
SECTION 9 Specials & Miscellaneous

		To suit pipe size (mm):
9.01	100mm Drop-in Balcony Drains	65
9.02	Retro-fit Membrane Flange with Flat or Dome Grate	100
9.03	Special 90° Balcony Drain with Flat or Dome Grate	50 / 65
9.04	200mm Square Downpipe Drain - Push-in	100
9.05	200mm Square Downpipe Drain - Vari-level	100 (or 150)
9.06	225mm Round Downpipe Drain - Vari-level	100 (or 150)
9.07	225mm Square Downpipe Drain - Vari-level	150
9.08	100mm Truflo RWO – recessed flat grate for under downpipes	100 & 150
9.09	The Balcony Box	100
9.10	Custom Stainless Steel Grate & Trough - Standard	100
9.11	Custom Stainless Steel Grate & Trough - Vinyl Clamp	100

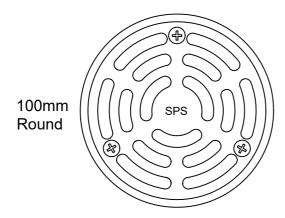
SPS 100x50mm Special Drop-in Balcony Drain

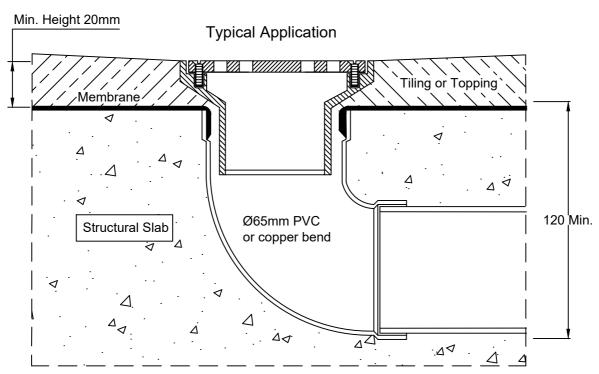
Specification codes:

R100S2 (Round 316 stainless steel grate) Q100S2 (Square 316 stainless steel grate)



- Round or square grate available in 316 stainless steel. 304 stainless steel non-stock option.
- 50mm spigot drops inside 65mm pipe after liquid membrane has been applied into pipe.
- To be employed only with the approval of the waterproofing contractor.
- Extra precautions must be employed to prevent tile bedding / grout from blocking the outlet.



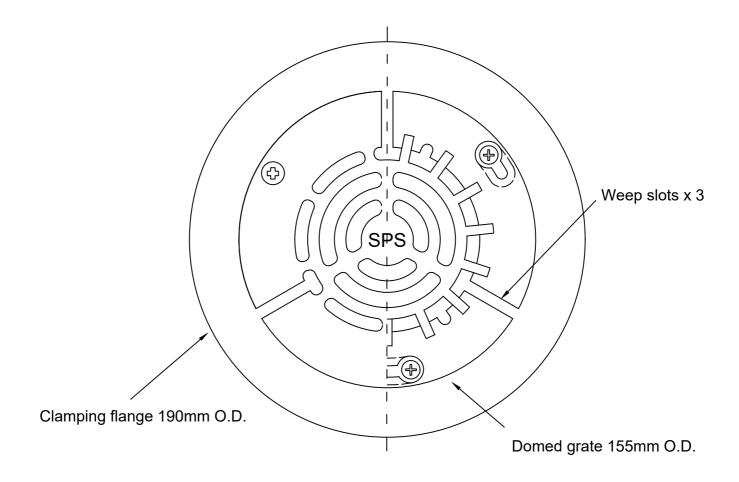


Speciality Plumbing Supplies Pty Ltd

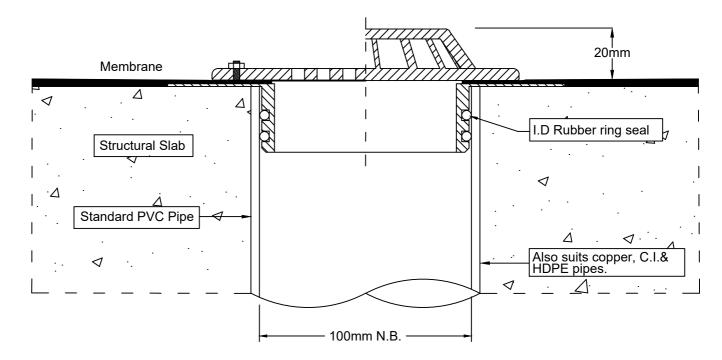
SPS 100mm Retro-fit Dome/Flat Grate & Flange

Specification code:

RC100AD (304 s/s flange, aluminium dome RC100AF (304 s/s flange, aluminium flat grate

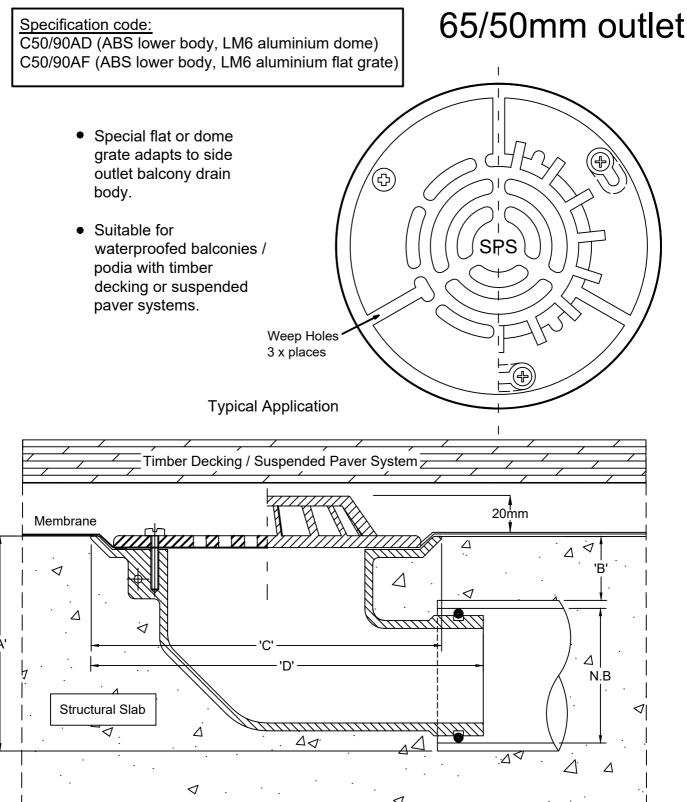


Typical Application



Speciality Plumbing Supplies Pty Ltd

SPS Special Dome/Flat 90° Balcony Drain



Spigot pushes into 65mm PVC or copper with o-ring connection, or connects to 50mm PVC/HDPE with no-hub coupling.

N.B.	Α	В	С	D
50	100	40	180	200
65	105	37	180	200

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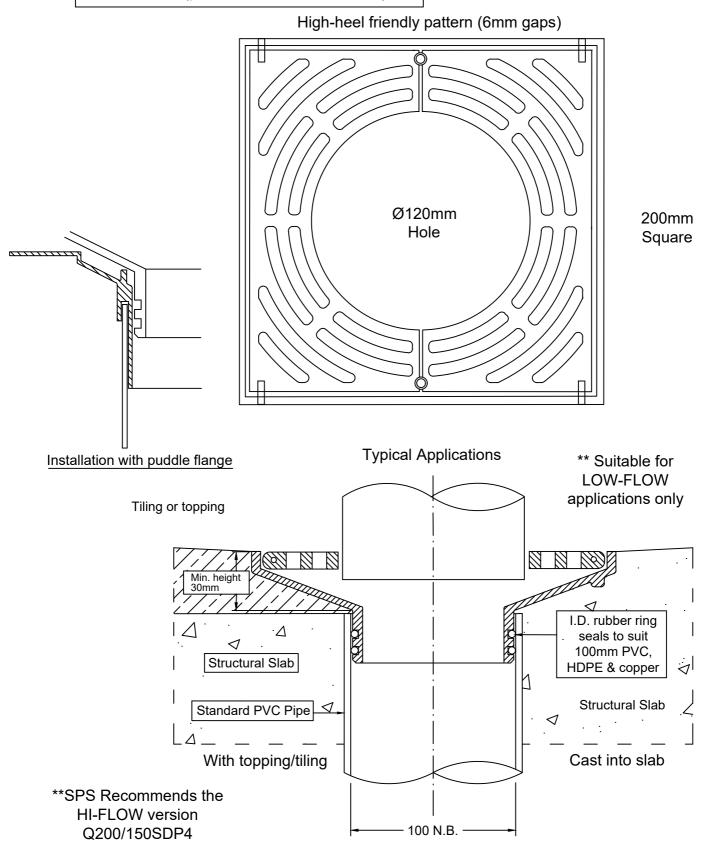
SPS 200mm Square Push-in Floor Drain

Specification code:

Q200SRDP (satin 316 stainless steel) *Non stock option

Q200SRDP4 (polished 304 stainless steel)

100mm Outlet **Downpipe Version**



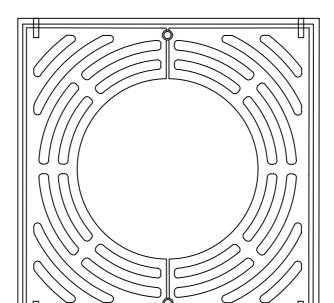
Speciality Plumbing Supplies Pty Ltd

SPS 200mm Square Downpipe Drain

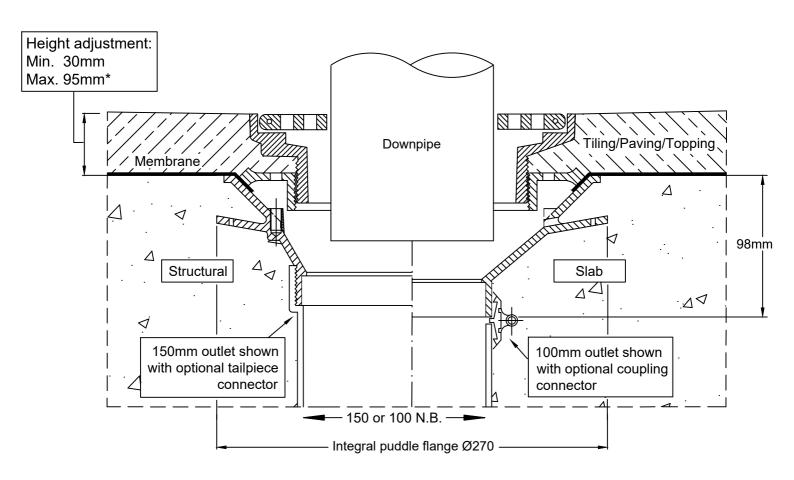
Specification code:

Q200SDP4/C100 (Polished 304 SS grate assembly, CI lower body) Q200SDP6/C100 (Satin 316 SS grate & frame ass'y, CI lower body) For 150mm outlet, use suffix "C150" not "C100"

100mm Outlet 150mm Outlet



- Height-adjustable high-heel friendly grate assembly.
- Grate assembly features 120Ø hole to allow insertion of 110mm downpipe.
- Double-hinge design for ease of access and maintenance.
- Available in 304 or 316 stainless steel.
- 100mm or 150mm Truflo CI lower body with 150mm reversible clamp collar.



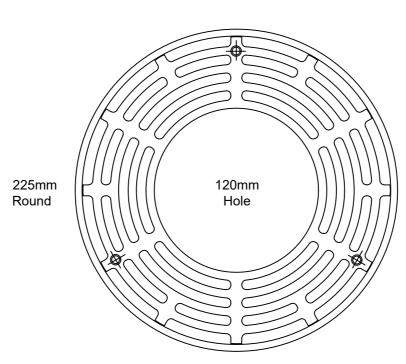
Speciality Plumbing Supplies Pty Ltd

SPS 225mm Round Special Downpipe Drain

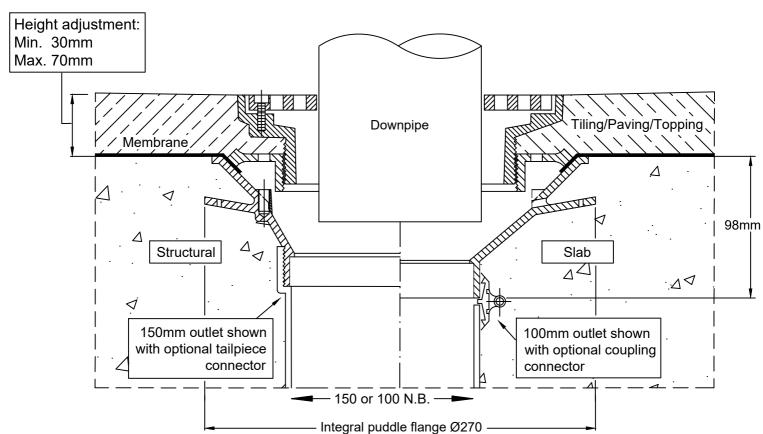
Specification code:

R225SDP4/C100 (Polished 304 SS grate assembly, CI lower body) R225SDP6/C100 (Satin 316 SS grate & frame ass'y, CI lower body) For 150mm outlet, use suffix "C150" not "C100"

100mm Outlet or 150mm Outlet



- Height-adjustable high-heel friendly grate assembly.
- Grate assembly features 120Ø hole to allow insertion of 110mm downpipe.
- Available in 304. Note 316 is available on request.
- 100mm or 150mm Truflo CI lower body with 150mm reversible clamp collar.



Speciality Plumbing Supplies Pty Ltd

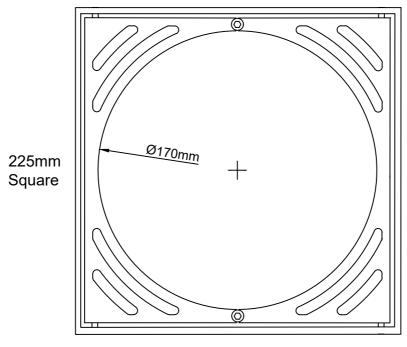
SPS 225mm Square Special Downpipe Drain

Specification code:

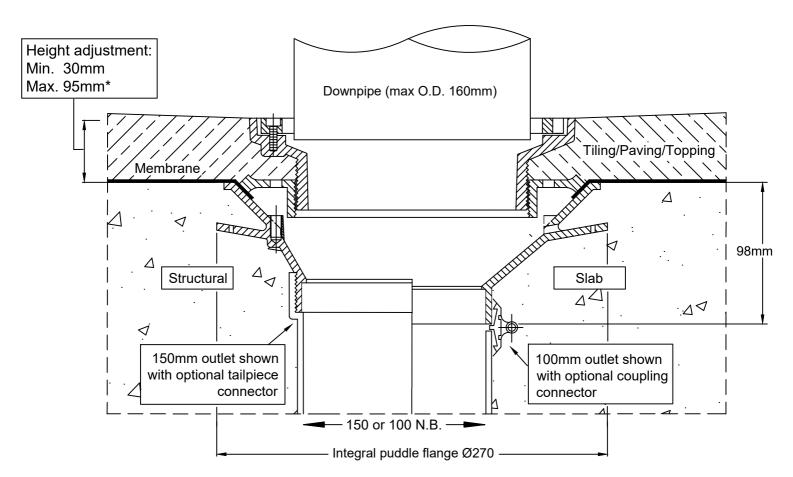
Q225SDP4/C150 (Polished 304 SS grate assembly, CI lower body) Q225SDP6/C150 (Satin 316 SS grate & frame ass'y, CI lower body) For 100mm outlet, use suffix /C100

316SS version is SPECIAL ORDER

150mm outlet or 100mm outlet



- Height-adjustable high-heel friendly grate assembly.
- Grate assembly features 170mmØ hole to allow insertion of 160mm downpipe.
- Double-hinge design for ease of access and maintenance.
- Available in 304 stainless steel; 316 stainless steel available by special order.
- 100mm or 150mm Truflo CI lower body with 150mm reversible clamp collar.



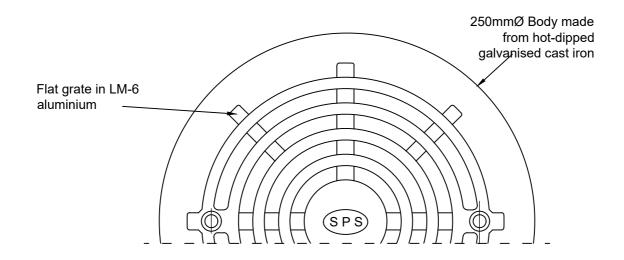
Speciality Plumbing Supplies Pty Ltd

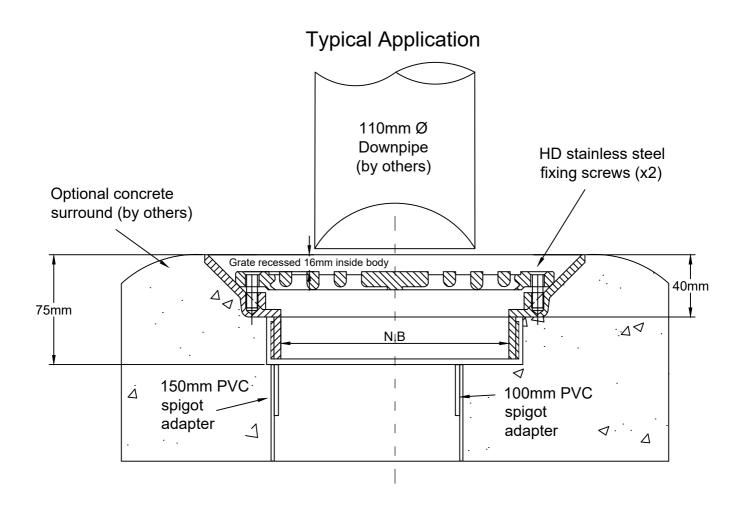
SPS 100 & 150mm Truflo Special Downpipe Discharge Drain

Specification codes:

T3150/100FE (Aluminium grate, galvanised CI body, 100mm outlet)
T3150FE (Aluminium grate, galvanised CI body, 150mm outlet)

Suggested application: Rainwater inlet to be installed beneath the downpipes.

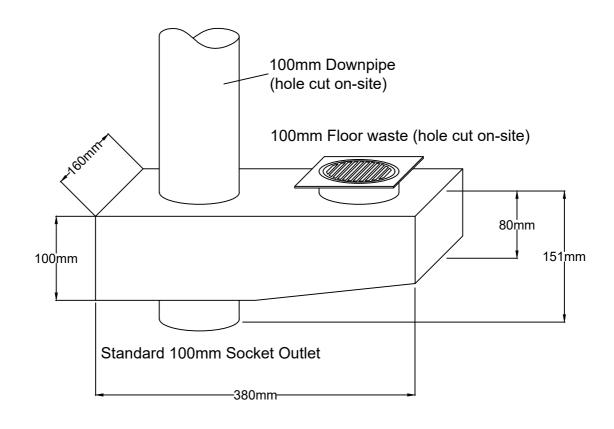




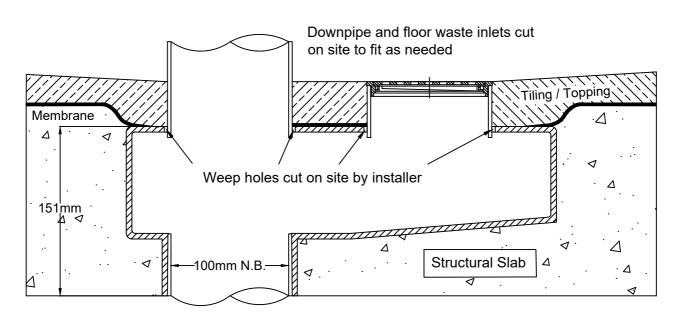
Speciality Plumbing Supplies Pty Ltd

SPS 100mm Dual Inlet Balcony Box

Specification codes: BB100 (injection-moulded uPVC plastic)

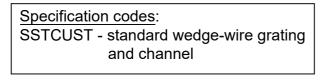


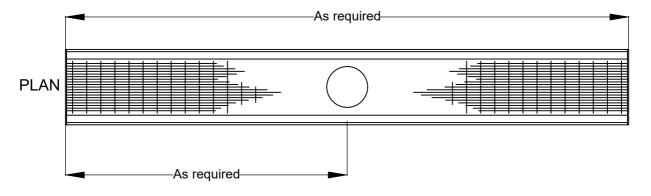
Typical Application



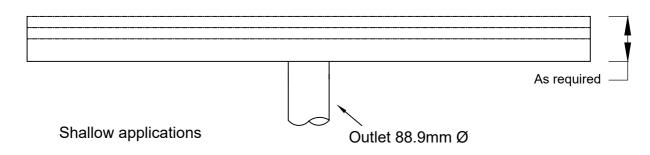
Speciality Plumbing Supplies Pty Ltd

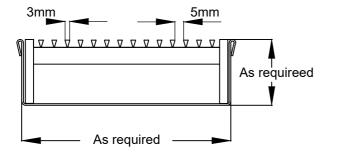
SPS S/S Custom size grate & trough With S/S wedge wire grating



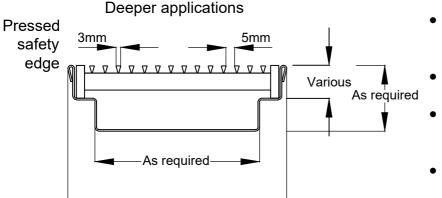


FRONT ELEVATION





- Available with standard outlet or dual strainer basket trap
- HEELGUARD 304 s/s grating 3mm wedgwire x 5mm gap
- Load Class 'B' under AS3996



As required

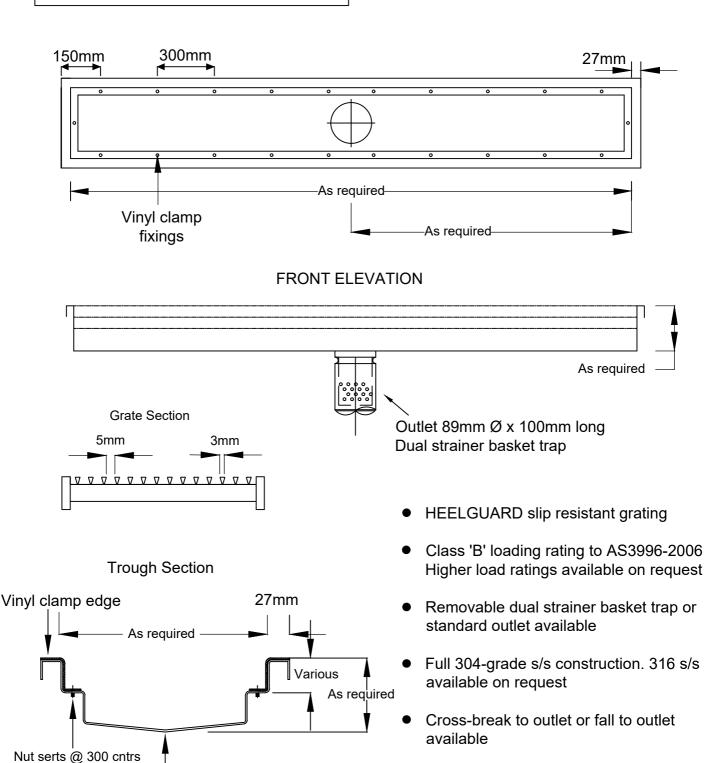
- Dimpled non slip 316 s/s wedgewire available at extra cost
 - Full 304-grade s/s construction
 - 316-grade also available at extra cost
 - Cross-break to outlet standard

Speciality Plumbing Supplies Pty Ltd

SPS S/S Custom grate & trough with wedge wire grate - vinyl clamp edge

Specification codes:
SSTVCUST - standard wedge-wire grating

Cross break

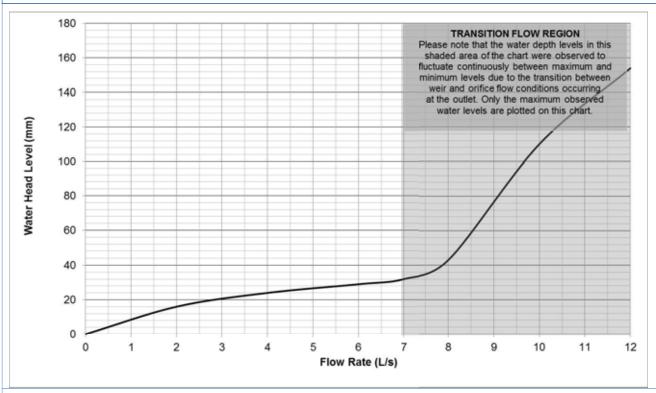


Speciality Plumbing Supplies Pty Ltd

Appendix



Flow Characteristic Curve - TIA100F





Weir Flow - 7 L/s (30mm)

Observation Comments:

- Flow rates from 0-7.0 L/s (30mm Head) produced a linear characteristic curve with stable water head levels.
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- At 10.0 14.0 L/s the flow surcharged with the water head fluctuating 30mm.
- The maximum flow limit to maintain weir flow conditions is 7.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

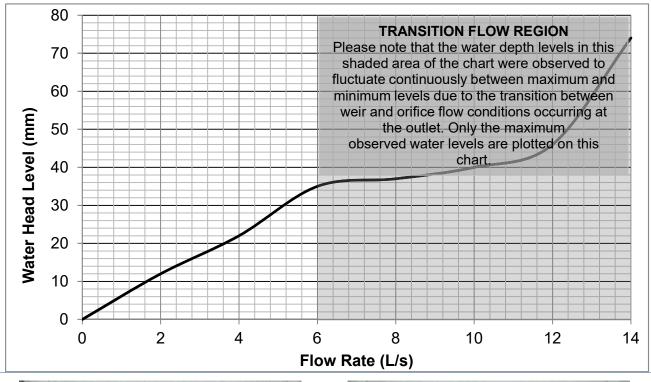
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve - TIA150F







Weir Flow 6.0 L/s (35mm)

Orifice flow 10 L/s (40mm)

Observation Comments:

- Flow rates from 0-6.0 L/s (35mm Head) produced a linear characteristic curve with stable water head levels
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow
- At 10.0 14.0 L/s the flow surcharged characterised by the water level fluctuating 10 20 mm.
- The maximum flow limit to maintain weir flow conditions is 6.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



20

Flow Characteristic Curve – TIA100F2

Association of Hydraulic Services Consultants Australia – Research Foundation

100 100 100 100 TRANSITION FLOW REGION Please note that the water depth levels in this shaded area of the chart were observed to fluctuate

6

Flow Rate (L/s)



Surcharged flow 12 L/s (90mm)

continuously between maximum and minimum levels due to the transition

between weir and orifice flow conditions occurring at the outlet. Only the maximum observed water levels are plotted on this chart.

12

Observation Comments:

- Flow rates from 0-8.0 L/s (30mm Head) produced a linear characteristic curve with the exception of open outlet which increased water head level rapidly at 6.0 L/s.
- At 10.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 20mm.
- At 12.0 14.0 L/s the flow surcharged with the water head fluctuating 40mm.
- The maximum flow limit to maintain weir flow conditions is 8.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

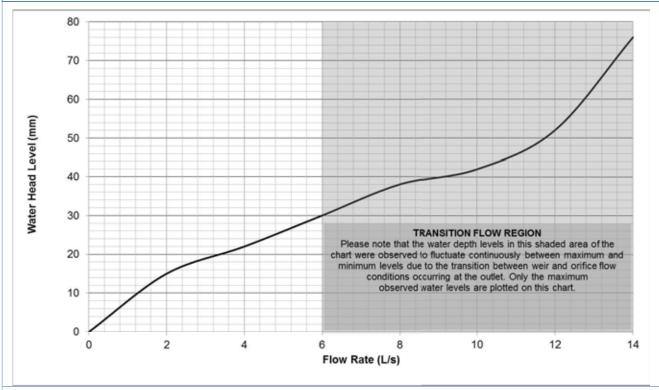
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve - TIA150F2









Surcharged Flow 10 L/s (40mm)

Observation Comments:

- Flow rates from 0-6.0 L/s (30mm Head) produced a linear characteristic curve with stable water head levels.
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 10.0 14.0 L/s the flow surcharged characterised by the water level fluctuating 10 20mm.
- The maximum flow limit to maintain weir flow conditions is 6.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

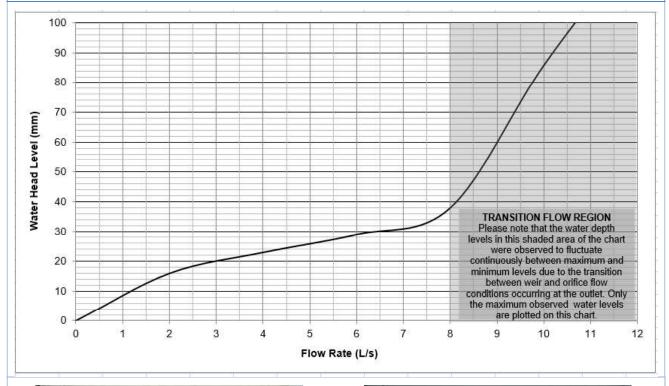
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve - TIA100D2









Surcharged Flow >12 L/s

Observation Comments:

- Flow rates from 0-8.0 L/s (37mm Head) produced a linear characteristic curve with the exception of open outlet which increased water head level rapidly at 8.0 L/s.
- At 10.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 20mm.
- Above 12.0L/s the flow surcharged.
- The maximum flow limit to maintain weir flow conditions is 8.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

AHSCA Foundation Chairman:

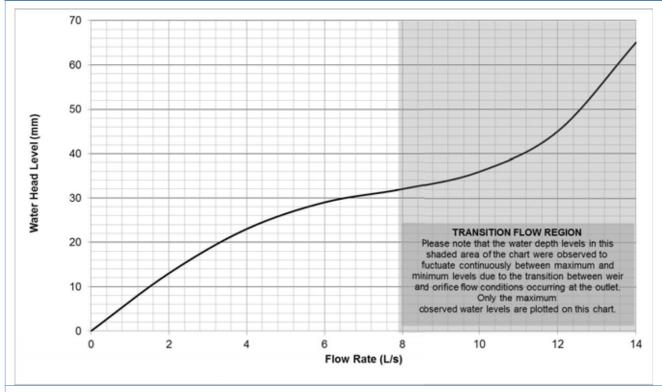
Date: 7th June 2017







Flow Characteristic Curve - TIA150D2









Surcharged Flow - 12 L/s (40mm)

Observation Comments:

- Flow rates from 0-8.0 L/s (30mm Head) produced a linear characteristic curve with stable water head levels.
- At 10.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 10.0 14.0 L/s the flow surcharged characterised by the water level fluctuating 10 20mm.
- The maximum flow limit to maintain weir flow conditions is 8.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

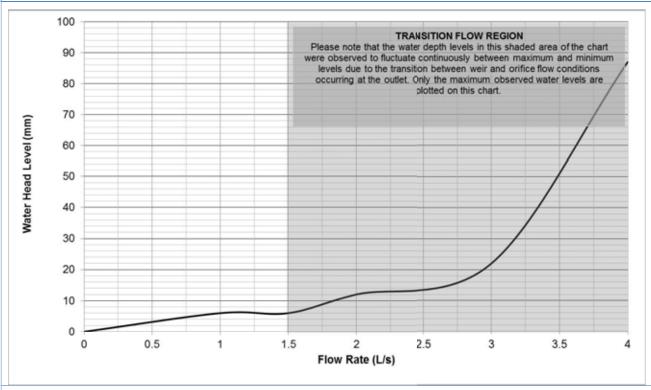
AHSCA Foundation Chairman:

Millarde

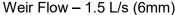
Date: 16th November 2016



Flow Characteristic Curve - TIA80/90F









Surcharged Flow – 3 L/s (22mm)

Observation Comments:

- Flow rates from 0-1.5 L/s (6mm Head) produced a flat characteristic curve with stable water head levels.
- At 2.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 3.0 4.0 L/s the flow surcharged with the water head rising rapidly to 90mm.
- The maximum flow limit to maintain weir flow conditions is 1.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

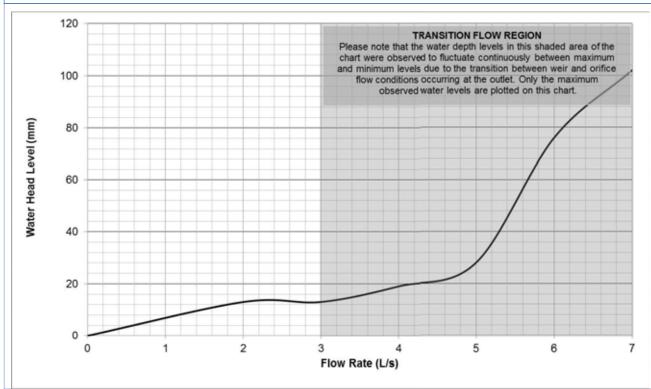
Mark Alexander,

AHSCA Foundation Chairman:

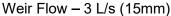
Date: 16th November 2016



Flow Characteristic Curve - TIA100/90F









Surcharged flow – 4 L/s (20mm)

Observation Comments:

- Flow rates from 2.0-3.0 L/s (15mm Head) produced a flat characteristic curve with stable water head levels.
- At 4.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 5.0 7.0 L/s the flow surcharged with the water head rising rapidly to 100mm.
- The maximum flow limit to maintain weir flow conditions is 3.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

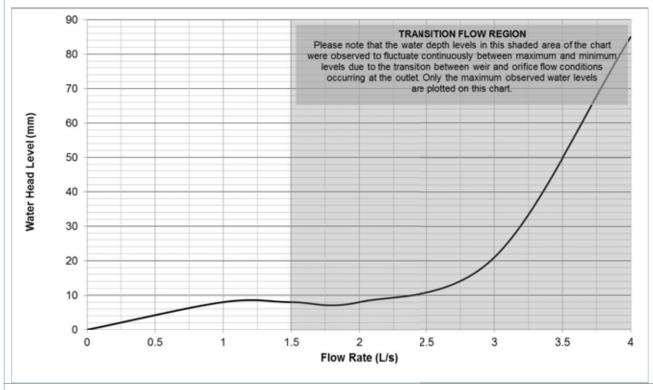
Mark Alexander,

AHSCA Foundation Chairman:

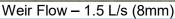
Date: 16th November 2016



Flow Characteristic Curve - TIA80/90F2









Surcharged Flow – 3 L/s (20mm)

Observation Comments:

- Flow rates from 0-1.5 L/s (8mm Head) produced a flat characteristic curve with stable water head levels.
- At 2.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 3.0 4.0 L/s the flow surcharged with the water head rising rapidly to 90mm.
- The maximum flow limit to maintain weir flow conditions is 1.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

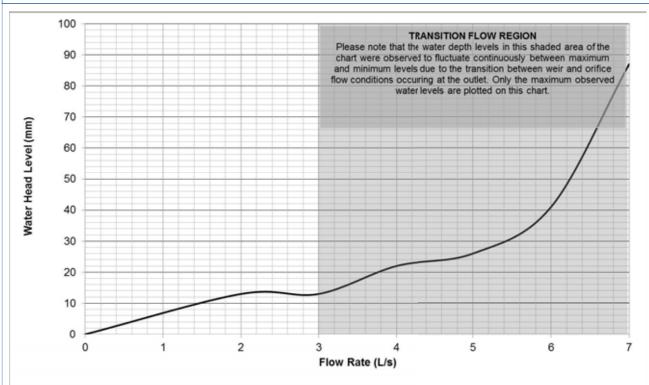
AHSCA Foundation Chairman:

Date: 16th November 2016

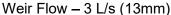
Date: 16th November 2016



Flow Characteristic Curve - TIA100/90F2









Vortex/surcharged flow 4 L/s (20mm)

Observation Comments:

- Flow rates from 2.0-3.0 L/s (13mm Head) produced a flat characteristic curve with stable water head levels.
- At 4.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 5.0 7.0 L/s the flow surcharged with the water head rising rapidly to 90mm.
- The maximum flow limit to maintain weir flow conditions is 3.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

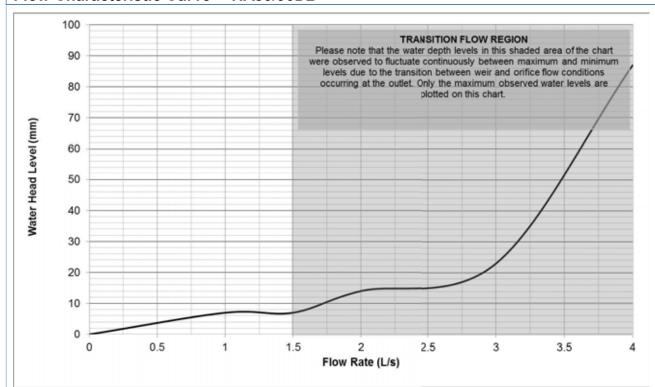
AHSCA Foundation Chairman:

tion Chairman:

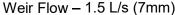
Date: 16th November 2016



Flow Characteristic Curve - TIA80/90D2









Surcharged Flow 3 L/s (20mm)

Observation Comments:

- Flow rates from 0-1.5 L/s (7mm Head) produced a flat characteristic curve with stable water head levels.
- At 2.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 3.0 4.0 L/s the flow surcharged with the water head rising rapidly to 90mm.
- The maximum flow limit to maintain weir flow conditions is 1.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander.

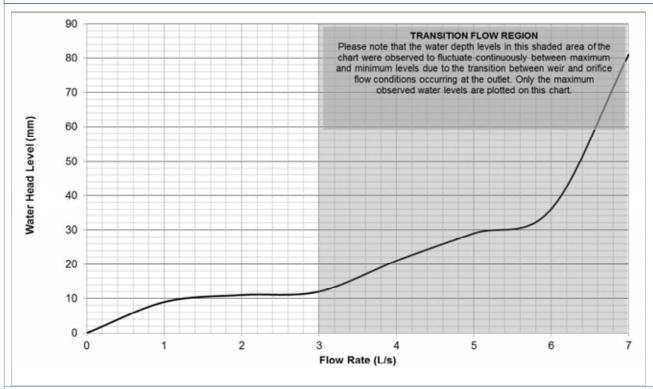
AHSCA Foundation Chairman:

Date: 16th November 2016

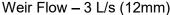
Date: 16th November 2016



Flow Characteristic Curve - TIA100/90D2









Surcharged flow 5 L/s (30mm)

Observation Comments:

- Flow rates from 2.0-3.0 L/s (12mm Head) produced a flat characteristic curve with stable water head levels.
- At 4.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 5.0 7.0 L/s the flow surcharged with the water head rising rapidly to 80mm.
- The maximum flow limit to maintain weir flow conditions is 3.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

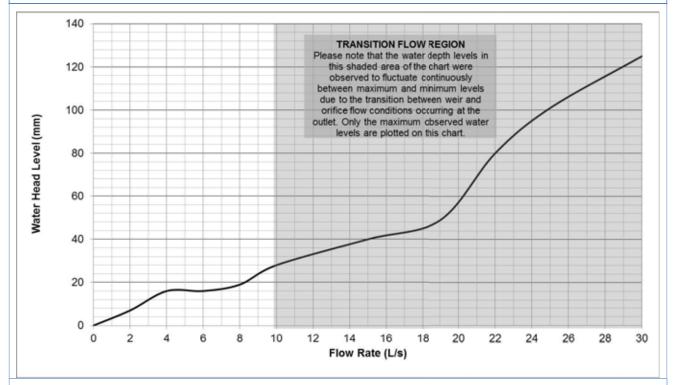
Mark Alexander,

AHSCA Foundation Chairman:

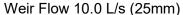
Date: 16th November 2016



Flow Characteristic Curve - SIA150F









Surcharged Flow 14 L/s (35mm)

Observation Comments:

- Flow rates from 0-10.0 L/s (25mm Head) produced a flat characteristic curve with stable water head levels.
- At 12.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow, then choking btween 14.0-20.0 L/s and the water head rising to 50mm.
- The maximum flow limit to maintain weir flow conditions is 10.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

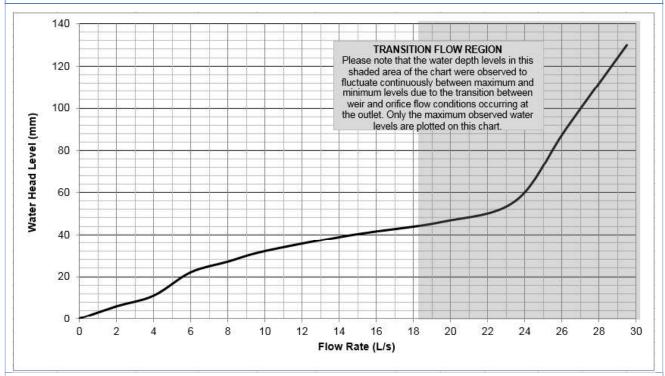
Date: 24th January 2017

Mark Alexander,





Flow Characteristic Curve - SIA150D2









Surcharged Flow - 20 L/s (40mm)

Observation Comments:

- Flow rates from 0-18.0 L/s (42mm Head) produced a flat characteristic curve with stable water head levels.
- At 20.0 22.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- The maximum flow limit to maintain weir flow conditions is 18.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander.

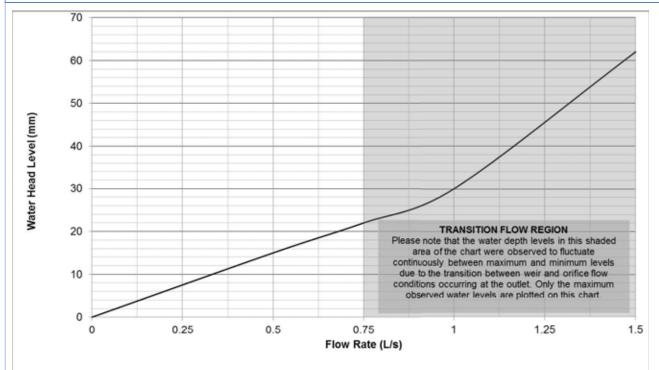
AHSCA Foundation Chairman:

Date: 17th January 2017 Date: 17th January 2017





Flow Characteristic Curve – PD50CS







Weir Flow – 0.75 L/s (22mm)

Surcharged Flow – 1 L/s (30mm)

Observation Comments:

- Flow rates from 0-0.75 L/s (22mm Head) produced a flat characteristic curve.
- At 1.0 L/s the weir flow transitioned to surcharged flow with the water head rising rapidly to 60mm at 1.5 L/s.
- The maximum flow limit to maintain weir flow conditions is 0.75 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander.

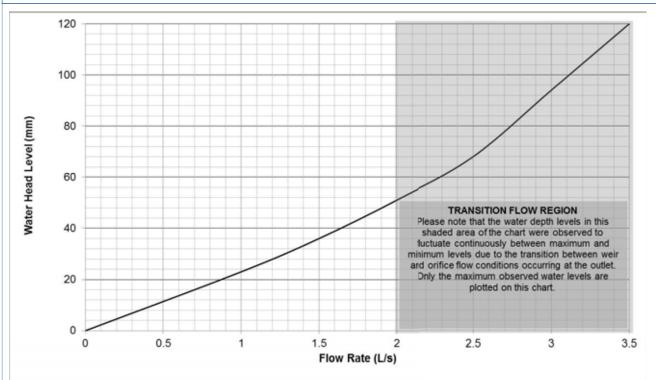
AHSCA Foundation Chairman:

Date: 16th November 2016

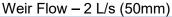
Date: 16th November 2016



Flow Characteristic Curve – PD80CS









Surcharged Flow – 3.5 L/s (120mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (50mm Head) produced a flat characteristic curve with weir flow conditions.
- At 2.5 L/s the weir flow transitioned to vortex flow, then to surcharged flow at 3.5 L/s (120mm) characterised by a sudden priming of the outlet and water level flucuating 50mm.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

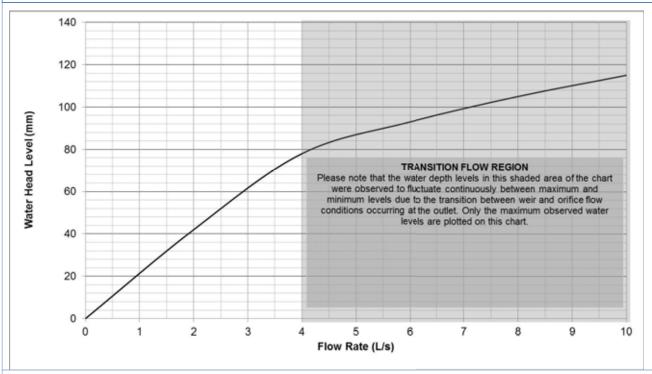
AHSCA Foundation Chairman:

Date: 16th November 2016

Date: 16th November 2016

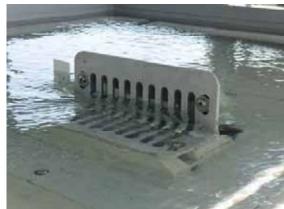


Flow Characteristic Curve - PD100CS









Vortex Flow 10.0 L/s (115mm)

Observation Comments:

- Flow rates from 0-4.0 L/s (80mm Head) produced a flat characteristic curve with weir flow conditions.
- At 5.0 L/s the weir flow transitioned to vortex flow, and remained in vortex flow up to 10.0 L/s (115mm).
- The maximum flow limit to maintain weir flow conditions is 4.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

AHSCA Foundation Chairman:

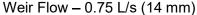
Date: 16th November 2016 Date: 16th November 2016





Flow Characteristic Curve - Q100/80SR 70 60 Nater Head Level (mm) 50 40 30 TRANSITION FLOW REGION Please note that the water depth levels in this shaded area of the chart were observed to 20 fluctuate continuously between maximum and minimumlevels due to the transition between weir and orifice flow conditions occurring at the outlet. 10 Maximum observed water levels are shown by the curve on the graph. 0 0.25 0.5 0.75 1.25 1.5 2 1.75 Flow Rate (L/s)







Orifice Flow – 1.5 L/s (50 mm)

Observation Comments:

- Flow rates from 0 0.75 L/s (14 mm Head) produced a linear characteristic curve.
- At 1.0 L/s the weir flow transitioned to orifice flow conditions.
- Flow rates between 1.0 2.0 L/s were observed to fluctuate bewteen wier and orifice conditions. The maximum stable water level achieved was 70 mm at a flowrate of 2.0L/s. Increasing the flowrate beyond this value caused the tank to surcharge.
- The maximum flow limit to maintain weir flow conditions was 0.75 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

AHSCA Foundation Chairman:

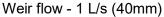
Date: 16th November 2016

Date: 16th November 2016



Flow Characteristic Curve - R130SR4 120 100 Nater Head Level (mm) 80 60 40 TRANSITION FLOW REGION Please note that the water depth levels in this shaded area of the chart were observed to fluctuate continuously between maximum and 20 minimum levels due to the transition between weir and orifice flow conditions occurring at the outlet. Only the maximum observed water levels are plotted on this chart. 2 3 5 Flow Rate (L/s)







Orifice Flow - 3.0 L/s (80mm)

Observation Comments:

- A concentric swirl pattern and air core was observed which indicated weir flow conditions, with the water head level stabilising at each flow rate setpoint from 0-2.0 L/s producing a linear characteristic curve for all outlet pipe connections.
- At 3.0 L/s a transition from swirl motion to vortex flow was obvserved, as the air core decreased and moved to the side of the grate. At 3.0 L/s the vortex surcharged and transitioned to orifice conditions were characterised by the water level surging down 10 -20mm.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander.

AHSCA Foundation Chairman:

Date: 16th November 2016 Date: 16th November 2016



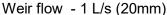
3

Flow Rate (L/s)

Flow Characteristic Curve – Q130SR4 100 90 80 70 Water Head Level (mm) 60 50 40 30 TRANSITION FLOW REGION Please note that the water depth levels in this shaded area 20 of the chart were observed to fluctuate continuously between maximum and minimum levels due to the transition between veir and orifice flow conditions occurring at the 10 outlet. Only the maximum observed water levels are plotted on this chart. 0

2







Surcharged flow – 3 L/s (65mm)

Observation Comments:

- Flow rates from 0-2.5 L/s (55mm Head) produced a linear characteristic curve. At 3.0 3.5 L/s the weir flow transitioned to vortex flow, then surcharged with the head level stabilising at 55mm.
- From 3.5 5 L/s the flow conditions cycled between vortex and surcharged flow characterised by the water level fluctuating 20mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

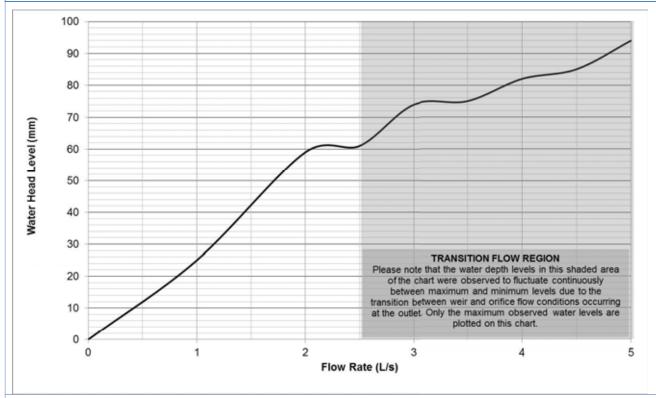
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016 Date: 16th November 2016



Flow Characteristic Curve - R150SR4









Surcharged flow – 3 L/s (75mm)

Observation Comments:

- Flow rates from 0-2 L/s (60mm Head) produced a linear characteristic curve. At 2.5 L/s the weir flow transitioned to vortex flow with the head level stabilising at 55-60mm.
- Flow rates from 3-5 L/s the vortex surcharged and transitioned to orifice conditions, characterised by the water level fluctuating 10 -20mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

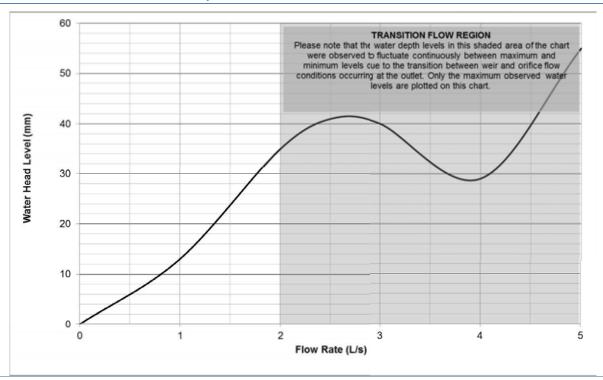
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016 Date: 16th November 2016



Flow Characteristic Curve - Q150SR4









Surcharged flow - 3 L/s (40mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (35mm Head) produced a linear characteristic curve. At 2.5 3.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 20mm.
- At 4.0 L/s the flow surcharged and stabilised at 30mm head level.
- Flowrates between 5-6 L/s produced surcharged flow conditions with the water head rising steadily and stabilising.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

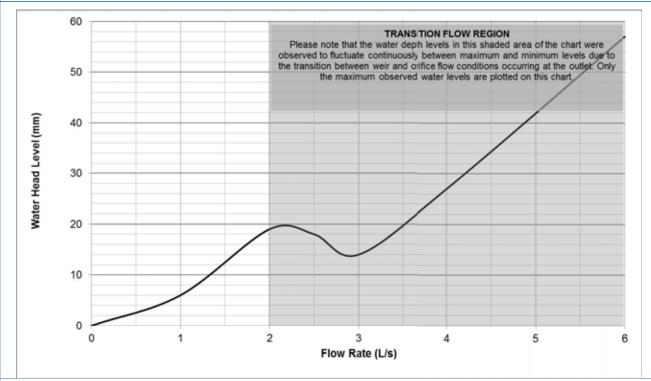
Mark Alexander.

AHSCA Foundation Chairman:

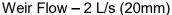
Date: 16th November 2016



Flow Characteristic Curve – Q200SR4









Surcharged Flow 4 L/s (27mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (20mm) produced a linear characteristic curve which began to flatten at 2.5 L/s.
- At 3.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- At 4.0 L/s the flow surcharged .
- Flowrates between 5-8 L/s produced surcharged flow conditions with the water head rising rapidly or fluctuating 40mm with the vertical pipe.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

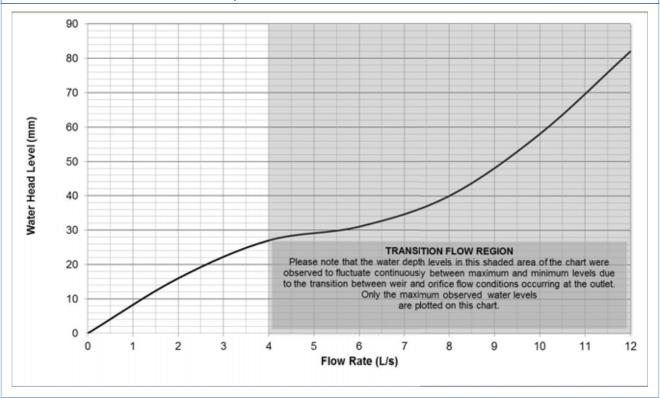
AHSCA Foundation Chairman:

Millydu.

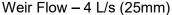
Date: 16th November 2016



Flow Characteristic Curve - Q200/150SR









Surcharged Flow – 6 L/s (30mm)

Observation Comments:

- Flow rates from 0-4.0 L/s (25mm Head) produced a linear characteristic.
- At 5.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- Flowrates between 6.0-12.0 L/s produced surcharged flow conditions with the water head rising rapidly to 80mm.
- The maximum flow limit to maintain weir flow conditions is 4.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

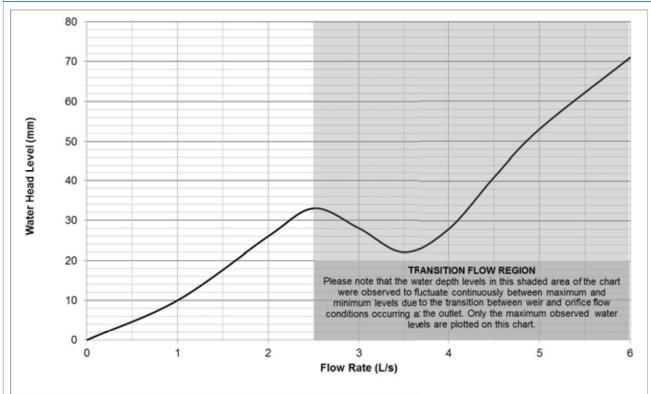
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve – R225SR4









Surcharged flow - 3 L/s (30mm)

Observation Comments:

- Flow rates from 0-2.5 L/s (35mm Head) produced a linear characteristic curve.
- At 3.0 L/s the weir flow transitioned to vortex flow, then surcharged . From 3.5 6 L/s the flow conditions cycled between vortex and surcharged flow characterised by the water level fluctuating 10 -20mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

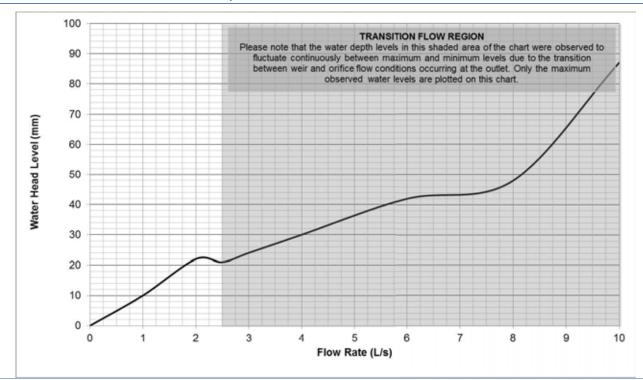
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve - Q225/150SR4









Surcharged Flow – 6 L/s (40mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (20mm Head) produced a linear characteristic curve which began to flatten at 2.5 L/s.
- At 3.0-4.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 5mm.
- Flowrates between 5-10 L/s produced surcharged flow conditions with the water head rising rapidly to 90mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

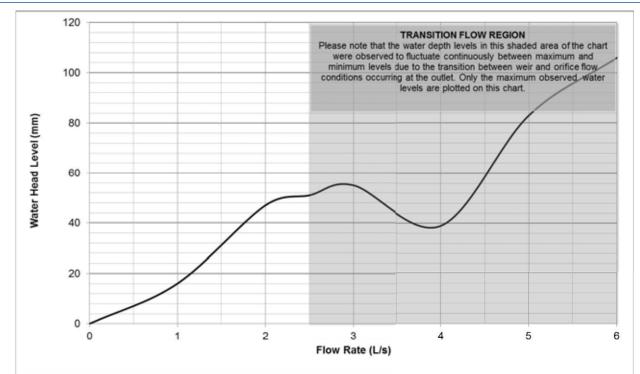
AHSCA Foundation Chairman:

II WTWWW

Date: 16th November 2016



Flow Characteristic Curve - R150S4/C









Surcharged flow – 4 L/s (30mm)

Observation Comments:

- Flow rates from 0-2.5 L/s (50mm) produced a linear characteristic curve which begain to flatten at 2.5 L/s.
- At 3.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 20mm.
- At 4.0 L/s the flow surcharged and stabilised at 30mm head level.
- Flowrates between 5-6 L/s produced surcharged flow conditions with the water head fluctuating 40mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

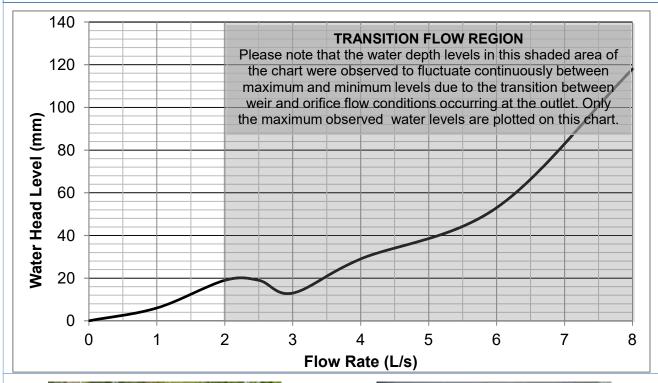
AHSCA Foundation Chairman:

Millydu.

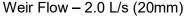
Date: 16th November 2016



Flow Characteristic Curve - Q200S4/C









Orifice flow – 4.0 L/s (30mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (20mm Head) produced a linear characteristic curve which began to flatten at 2.5 L/s.
- At 3.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- At 4.0 L/s the flow surcharged.
- Flowrates between 5.0-8.0 L/s produced surcharged flow conditions with the water head rising rapidly or fluctuating 40 mm with the vertical pipe.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

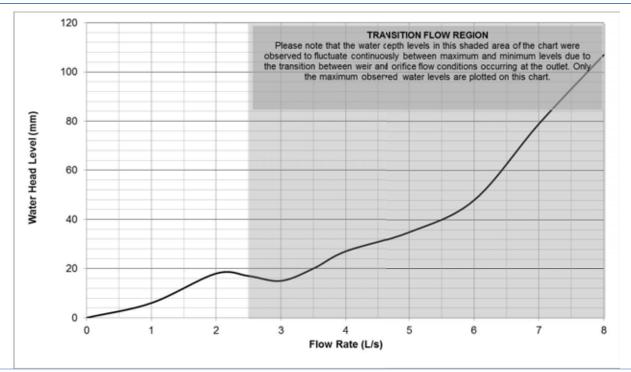
AHSCA Foundation Chairman:

Millyw.

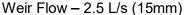
Date: 16th November 2016



Flow Characteristic Curve - R225S4C









Surcharged flow - 4 L/s (30mm)

Observation Comments:

- Flow rates from 0-2.5 L/s (15mm Head) produced a linear characteristic curve which began to flatten at 2.5 L/s.
- At 3.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- At 4.0 L/s the flow surcharged and stabilised at 30mm head level.
- Flowrates between 5-8 L/s produced surcharged flow conditions with the water head fluctuating 40mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

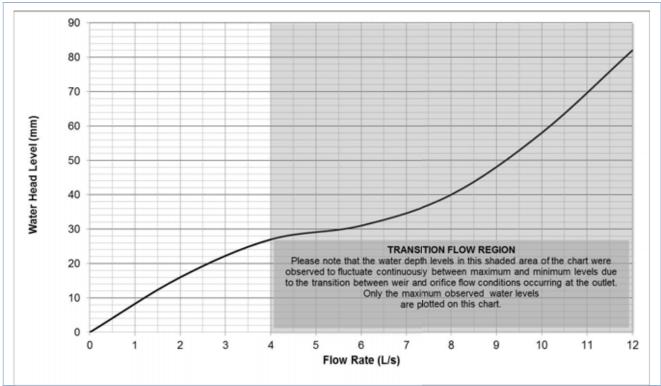
Mark Alexander,

AHSCA Foundation Chairman:

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Date: 16th November 2016











Orifice Flow – 6 L/s (30mm)

Observation Comments:

- Flow rates from 0-4.0 L/s (25mm Head) produced a linear characteristic.
- At 5.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 10mm.
- Flowrates between 6.0-12.0 L/s produced surcharged flow conditions with the water head rising rapidly to 80mm.
- The maximum flow limit to maintain weir flow conditions is 4.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

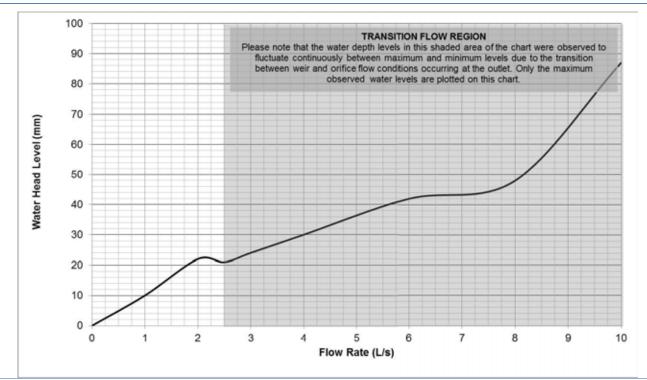
Mark Alexander.

AHSCA Foundation Chairman:

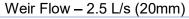
Date: 16th November 2016



Flow Characteristic Curve - R225S4/C150









Surcharged Flow – 6 L/s (40mm)

Observation Comments:

- Flow rates from 0-2.0 L/s (20 mm Head) produced a linear characteristic curve which began to flatten at 2.5 L/s.
- At 3.0 4.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow characterised by the water level fluctuating 5 mm.
- Flowrates between 5-10 L/s produced surcharged flow conditions with the water head rising rapidly to 90 mm.
- The maximum flow limit to maintain weir flow conditions is 2.5 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

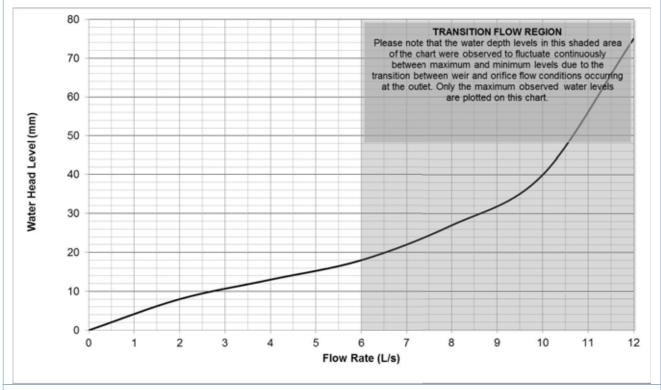
Mark Alexander,

AHSCA Foundation Chairman:

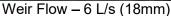
Date: 16th November 2016



Flow Characteristic Curve - Q225S/C150









Surcharged Flow – 10 L/s (40mm)

Observation Comments:

- Flow rates from 0-6.0 L/s (18mm Head) produced a linear characteristic curve which began to level out at 8.0 L/s.
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 10.0 14.0 L/s the flow surcharged with the water head rising to rapidly to 75mm.
- The maximum flow limit to maintain weir flow conditions is 6.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

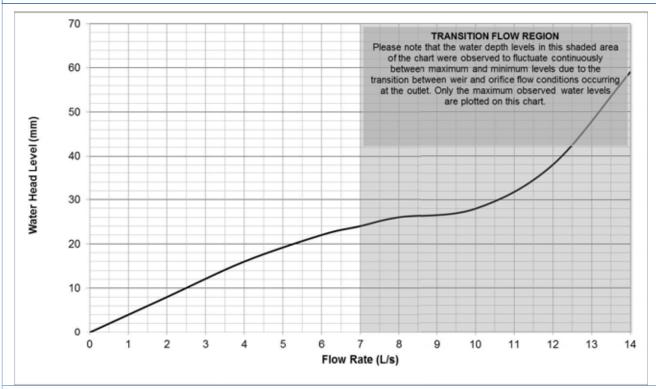
Mark Alexander,

AHSCA Foundation Chairman:

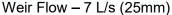
Date: 16th November 2016 Date: 16th November 2016



Flow Characteristic Curve – R300S/C150









Surcharged Flow – 12 L/s (40mm)

Observation Comments:

- Flow rates from 0-7.0 L/s (25mm Head) produced a linear characteristic curve which began to level out at 7.0 L/s.
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 10.0 14.0 L/s the flow surcharged with the water head rising to rapidly to 60mm.
- The maximum flow limit to maintain weir flow conditions is 7.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

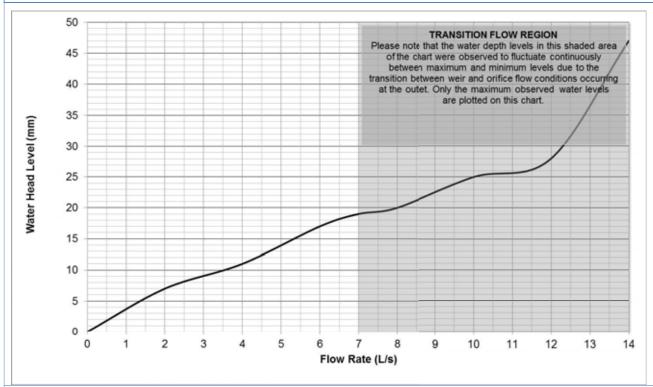
Mark Alexander,

AHSCA Foundation Chairman:

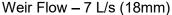
Date: 16th November 2016



Flow Characteristic Curve – Q300D/150C









Surcharged Flow – 12 L/s (25mm)

Observation Comments:

- Flow rates from 0-7.0 L/s (18mm Head) produced a linear characteristic curve which began to level out at 7.0 L/s.
- At 8.0 L/s the weir flow transitioned to vortex flow, cycling between vortex and surcharged flow.
- At 10.0 14.0 L/s the flow surcharged with the water head rising to rapidly to 50mm.
- The maximum flow limit to maintain weir flow conditions is 7.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

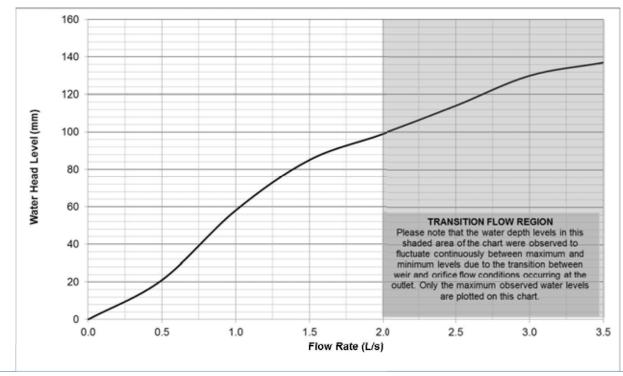
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve – R100S4/C90







Weir flow - 1.0 L/s (60mm)

Surcharged Flow - 2.5 L/s (110mm)

Observation Comments:

- A concentric swirl pattern was observed which indicated weir flow conditions, with the water head level stabilising at each flow rate setpoint from 0-2.0 L/s.
- At 2.5 L/s a transition from swirl motion to vortex flow was observed, as the air core decreased to approximately 20mm Diameter, followed by a sudden increase in water head level as the vortex collapsed to surcharged orifice flow.
- The maximum flow design limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

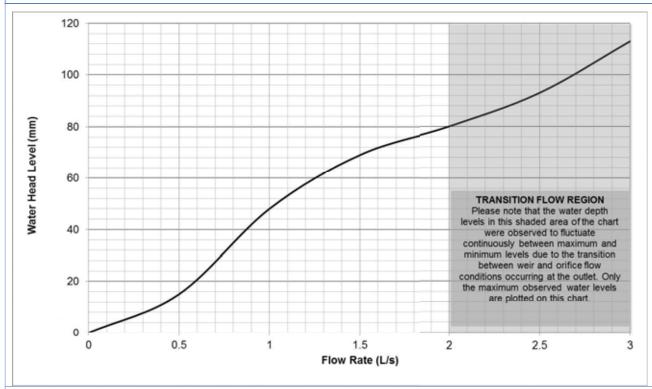
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve – R130S4/C90







Weir flow -1 L/s (50mm)

Surcharged Flow - 3.0 L/s (110mm)

Observation Comments:

- A concentric swirl pattern and air core was observed which indicated weir flow conditions, with the water head level stabilising at each flow rate setpoint from 0-2.0 L/s.
- At 2.5 L/s a transition from swirl motion to vortex flow was observed, as the air core decreased to approximately 10mm Diameter and moved to the side of the grate. At 3-3.5 L/s the vortex surcharged and transitioned to orifice conditions characterised by the water level surging between 40-100mm at constant flow rates above 3 L/s.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

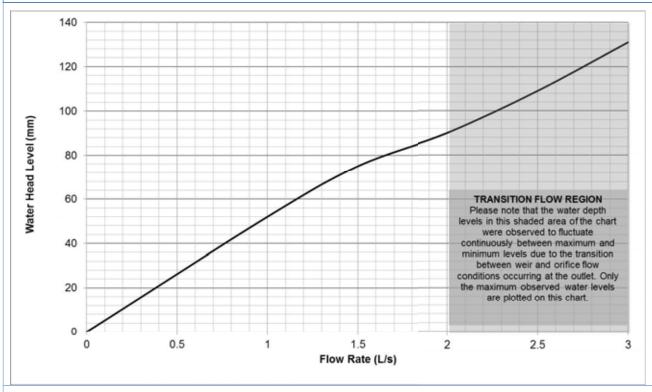
Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016



Flow Characteristic Curve – Q130S4/C90







Weir flow - 1 L/s (50mm)

Surcharged Flow - 2.5 L/s (110mm)

Observation Comments:

- A concentric swirl pattern was observed which indicated weir flow conditions, with the water head level stabilising at each flow rate setpoint from 0-2.0 L/s.
- At 2.5 L/s a transition from swirl motion to vortex flow was observed, as the air core decreased to approximately 10mm Diameter and moved to the side of the grate. At 3.0 L/s the vortex surcharged and transitioned to orifice conditions were characterised by the water level surging between 30-90mm.
- The maximum flow limit to maintain weir flow conditions is 2.0 L/s.

I hereby certify that the test results presented on this outlet performance certificate are true and correct and were obtained using recognised AHSCA Gutter Outlet Testing procedures.

Dr Terry Lucke,

Chief Researcher:

Mark Alexander,

AHSCA Foundation Chairman:

Date: 16th November 2016